Steam traps and steam specialty products for critical applications

Nicholson<sup>™</sup> Steam Traps and Steam Specialty Products Portfolio includes mechanical, orifice, thermostatic, thermodynamic, variable orifice and clean steam product designs in addition to condensate pumps, piping specialties and other accessories



# **Thermostatic Steam Trap**

# **Applications**

- Unit Heaters
- Laundry Equipment
- Steam Tracing
- Plating Tanks
- Drip Legs

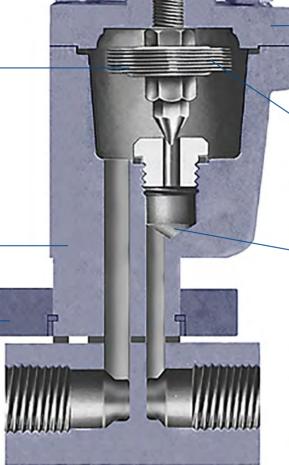
- Platen Presses
- Tire Presses
- Cooking Equipment
- Air Vents

#### EASILY MAINTAINED

Four bolt cover permits easy in-line rebuilding for less than the cost of replacement.

#### **EXCELLENT ENERGY SAVINGS**

Positive shutoff and thermostatic action assure no loss of steam during normal operation.



#### DURABILITY AND LONG SERVICE LIFE

Stainless steel body and cover with stainless steel welded actuator for maximum corrosion, thermal and hydraulic shock resistance.

#### RAPID STARTUP WITH OUTSTANDING AIR HANDLING

Thermostatic action responds quickly to eliminate air and other non-condensibles. Large startup capacity.

#### WATER TIGHT SEAL

Hardened stainless steel valve and seat lapped as a matched set assure tight seal and long life.

#### FITS ALL UNIVERSAL CONNECTORS

Liquidator body will replace any manufacturers' universal mount trap body.

#### EASILY REPLACED

Two bolt design permits rapid removal without breaking pipe connections.

#### **FREEZE PROOF**

Self draining when installed vertically.

#### **OPTIONAL INTEGRAL STRAINER**

Helps prevent dirt and scale build-up on valve seat.

# **Thermostatic Traps**

# N125 and N25 Series

• Welded stainless steel bellows

Repairable in-line

Freezeproof

· For low-to-medium condensate tracing and process

### N450 Series

- Welded stainless steel bellows
- Repairable in-line
- Freezeproof
- For process and for tracer and drip leq

### Liquidator 450 Series

- Universal two bolt swivel mount for simple installation
- Repairable in-line
- Freezeproof
- Welded stainless steel bellows

### **TA500 Series**

- Welded stainless steel bellows
- 316L stainless steel body
- Maintenance free
- Freezeproof

### N650 Series

Integral stainless steel strainer and blowdown valve

- Welded stainless steel bellows
- Repairable in-line
- Freezeproof

### **A Series**

• Welded stainless steel bellows

- Repairable in-line
- Freezeproof
- For process equipment

# **B** Series

- Welded stainless steel bellows
- Repairable in-line
- Freezeproof
- For unit and hot water heaters, coils, steam mains and large heat exchangers

# **C** Series

- Welded stainless steel bellows
- Repairable in-line
- Freezeproof
- For unit and hot water heaters, coil, steam mains, dryers and large heat exchangers
- Pressures to 300 PSIG
- Temperatures to 500°F
- NPT or socket weld 1/2" to 2"
- Cast iron or cast steel body

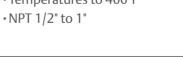
- For tracer, drip leg and medium process Pressures to 450 PSIG
- Temperatures to 600°F

Pressures to 450 PSIG

• Temperatures to 600°F

•NPT or socket weld 1/2" or 3/4"

- Mounting block in NPT or socket weld 1/2", 3/4", 1"
- For tracer, drip leg and medium process
- Pressures to 650 PSIG
- Temperatures to 750°F
- NPT or socket weld 3/8", 1/2", 3/4", 1"
- For tracer, drip leg and process
- Pressures to 650 PSIG
- Temperatures to 750°F
- NPT or socket weld 1/2" or 3/4"
- Pressures to 200 PSIG • Temperatures to 400°F
- Pressures to 250 PSIG • Temperatures to 450°F
- •NPT 1/2" to 2"









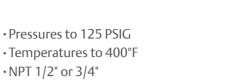










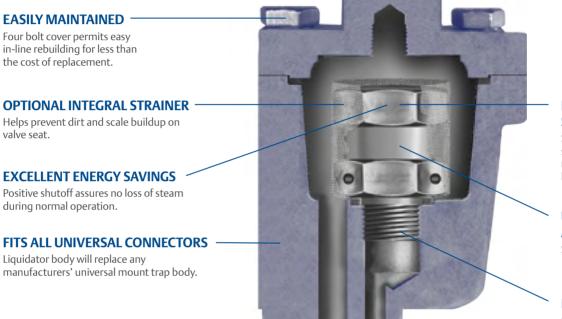


# Thermodynamic Steam Trap

# **Applications**

- Unit Heaters
- Laundry Equipment
- Steam Tracing
- Plating Tanks

- Drip Legs
- Platen Presses
- Tire Presses
- Cooking Equipment



#### DURABILITY AND LONG SERVICE LIFE

Stainless steel body and cover with stainless steel Celtron<sup>®</sup> Cartridge for maximum corrosion, thermal and hydraulic shock resistance.

#### UNAFFECTED BY AMBIENT CONDITIONS

Steam jacketing minimizes steam loss.

**BLAST DISCHARGE** Clears away dirt and scale.

EASILY REPLACED

Two bolt design permits rapid removal without breaking pipe connections.

#### **FREEZE PROOF**

Self draining when installed vertically.

# Thermodynamic Traps

### **NTD600 Series**

- Conventional thermodynamic trap
- $\cdot$  Optional strainer and/or blowdown valve
- All stainless steel construction
- Repairable in-line
- Freeze resistant

# **Liquidator UMT-TD Series**

- Universal two bolt swivel mount for simple installation
- Repairable in-line with Celtron® cartridge
- Freezeproof
- For tracer, drip leg and light process

- $\cdot\, {\rm For}\, {\rm tracer}\, {\rm and}\, {\rm drip}\, {\rm leg}$
- Pressures to 600 PSIG
- Temperatures to 800°F
- NPT or socket weld 3/8" to 1"



NTD600



NTD600B

- Pressures to 450 PSIG
- Temperatures to 650°F
- Mounting block in NPT or
- socket weld 1/2", 3/4", 1"



# **Inverted Bucket Steam Trap**

# **Applications**

- Steam Lines
- Unit Heaters
- Process Equipment
- Oil Preheaters
- Steam Cookers

- Converters
- Steam Heated Vats
- Coils
- Pressing Machinery
- Rotating Drum

# EASY TO MAINTAIN

Working parts lift out with top for quick inspection and maintenance.

**RESISTS CORROSION** - Stainless steel bucket provides

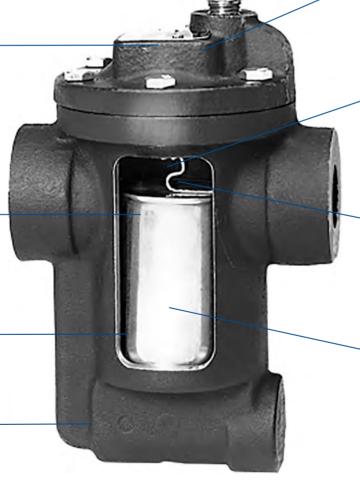
maximum service life with minimum deterioration.

#### MINIMIZES EFFECTS OF WATER HAMMER

Open bucket design avoids collapse typical of sealed floats.

# SUITABLE FOR WIDE VARIETY OF LOADS/APPLICATIONS

Horizontal and vertical models in thirteen body sizes are one of the most comprehensive inverted bucket trap lines available.



#### WITHSTANDS SEVERE CONDITIONS

Heavy wall cast iron cover and body provide many years of trouble free service.

#### SMOOTH ACTION AND TIGHT SHUTOFF

Stainless steel linkage, valve and seats are precision manufactured to ensure optimal performance.

#### **IDEAL FOR "DIRTY" SYSTEMS**

Valve and seat located at top of trap and stainless steel strainers available on most horizontal models ensure long service

#### MAXIMUM COMPATIBILITY WITH EXISTING INSTALLATIONS

Pressure change assemblies are interchangeable with Armstrong which guarantees maximum flexibility when stocking repair parts.

# **Inverted Bucket Traps**

# **Dura-Flo Series**

- Conventional inverted bucket trap
- Integral strainer
- All stainless steel internals
- Horizontal and vertical models
- Repairable in-line

### **Stainless Steel Dura-Flo**

- NPT horizontal and Universal Mount inverted bucket trap
- Stainless Steel body and internals
- Inexpensive, low maintenance and disposable
- For drip leg and process applications
- Pressure to 650 PSIG

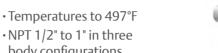
- ${\boldsymbol{\cdot}}\, {\rm For}\, {\rm drip}\, {\rm leg}\, {\rm and}\, {\rm process}$
- Pressures to 250 PSIG
- Temperatures to 450°F • NPT 1/2" to 2-1/2" in 13
- body configurations

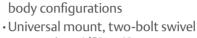




Horizontal Mount

Vertical Mount





connection, 1/2" to 1"



Horizontal Mount



Universal Mount

# Variable Orifice Traps

# **Applications**

- Steam Lines
- Unit Heaters
- Process Equipment
- Oil Preheaters
- Steam Cookers

- Converters
- Steam Heated Vats
- Coils
- Pressing Machinery
- Rotating Drum

#### **STAINLESS STEEL STRAINER** with large screen area prevents

dirt problems

#### **CONNECTIONS** -

Sizes 1/2" to 2" screwed NPT (BSPT optional) Sizes 1 1/2" and 2" flanged optional ANSI 250

#### PROVEN CAGED STAINLESS STEEL BALANCED PRESSURE THERMOSTATIC AIR VENT

automatically discharges air and non-condensables

#### WEIGHTED STAINLESS STEEL BALL

multi-contact surface area modulates orifice discharge to provide smooth, continuous discharge and immediate response to load variations

#### **STAINLESS STEEL SLEEVE**

eliminates body erosion

#### **STAINLESS STEEL SEAT**

full bore prevents choking and permits ample capacities

#### **LIQUID LEVEL**

maintains seal over orifice to prevent live steam loss

**BOTTOM AND SIDE** 

Blowdown Connections for preventative maintenance

# Variable Orifice Traps

# Nova NFT250 Series

- •No mechanical linkage
- Modulating continuous discharge
- All stainless steel internals including bellows, float and strainer

# • Repairable in-line

### **Nova NFT650 Series**

- •No mechanical linkage
- Modulating continuous discharge
- All stainless steel internals including bellows, float and strainer
- Repairable in-line

- For heavy load process
- Pressures to 250 PSIG
- Temperatures to 450°F
- NPT or flanged 1/2" to 2"



- For heavy load process
- Pressures to 650 PSIG
- Temperatures to 750°F
- NPT, socket weld and flanged (#300, #600) 1/2" to 2"



# Float and Thermostatic Traps

<ul> <li>FTN Series</li> <li>Conventional F and T</li> <li>All stainless steel internals</li> <li>Universal four port design available</li> <li>Repairable in-line</li> </ul>	<ul> <li>For process applications</li> <li>Pressures to 125 PSIG</li> <li>Temperatures to 450°F</li> <li>NPT 3/4" to 2"</li> </ul>	FTN	FT	N "H" Pattern
Max-Flo HC Series • High capacity F and T • All stainless steel internals • Two port "C" configuration • Repairable in-line	<ul> <li>For heavy load process</li> <li>Pressures to 175 PSIG</li> <li>Temperatures to 377°F</li> <li>NPT 1 1/4" to 2-1/2"</li> </ul>			
<ul> <li>FTE In-Line Series</li> <li>In-line configuration F and T trap</li> <li>All Stainless Steel internals</li> <li>Cast iron, ductile iron or cast steel bodies and covers</li> <li>In-line repairable</li> <li>For process applications</li> <li>Pressure to 464 PSIG</li> </ul>	<ul> <li>Temperatures to 850°F</li> <li>NPT, BSPT, DIN, socket weld, flanged and ANSI connections</li> <li>Sizes: 1/2" to 2"</li> </ul>	FTE 10	FTE 43	44 FTE 14

# **Applications**

- Collection of condensate
- Where electrical service is unavailable
- Submerged or remote sumps and manholes
- Hazardous fluids and process fluids

- Low pressure and vacuum systems
- High back pressure systems
- High capacity process applications



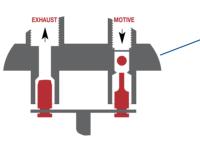
#### UNIQUE SINGLE SPRING MECHANISM

Eliminates pump breakdown due to spring failure Snap acting mechanism

actuates the valve Heavy duty spring operating in compression carries lifetime warranty

Unaffected by turbulence Stainless steel construction maximizes reliability and service life

Valve and linkage positioning above condensate level minimizes



1000

#### **INLET SUPPLY AND VENT VALVES** Lapped valves and seats for tight shutoff

Stainless steel construction resists corrosion Floating ball design and hardened sealing surface of supply valve provide long service life Floating disk and ball valves feature an infinite number of seating surfaces Self centering design assures reliable performance



Accurately depicts number of cycles and assists in maintenance scheduling

#### **RETROFIT MECHANISM AVAILABLE**

Head assembly fits many manufacturer's tanks

 ASME CODE STAMPED TANK
 Fabricated steel tank is standard on most models

# **Condensate Pumps**

# **Condensate Commander Pump**

- Powered by steam or compressed gas
- ASME Code stamped tank
- All stainless steel snap acting mechanism retrofits many manufacturers' units
- For condensate pumping where electricity is impractical

### **Condensate Commander Skid System**

- Standard system includes one or more pumps, receiver tank and all connections
- Customized systems to meet unique space and/or capacity requirements

- Pressures to 250 PSIG
- Temperatures to 650°F
- Capacities exceed 48,000 lbs/hr
- Vertical and horizontal models
- •NPT or flanged 1" x 1" to 4" x 4"



- Prefabricated system facilitates quick installation
- · Capacities exceed 200,000 lbs/hr



# **Gasketed Unions**

# **Uniflex Union**

- No leak seal equivalent to flange with ease of NPT connection
- Spiral wound gasket ensures a leak-tight seal
- For all process and industrial applications
- Pressures to 3000 PSIG
   Temperatures to 850°F
- NPT or socket weld 1/2" to 2"



# Vacuum Breakers

# **Vacu-Break Series**

- Improved System Efficiency
- Maintenance free
- Brass Body, Stainless Steel Spring EPDM Seat
- Cracking Pressure 0.36 PSIG

- Pressures to 125 PSIG
- Temperatures to 350°F
- •NPT 1/8", 1/2"and 3/4" Sizes



# **Clean Steam**

# **CDS Series**

- 316L Stainless Steel Bellows
- Free draining, fail open
- Self centering conical valve
- $\cdot$  Sanitary clamp for easy disassembly

### **CDH Series**

- 316L Stainless Steel Bellows
- Free draining, fail open
- Swivel connections
- Self centering conical valve
- Sanitary clamp for easy disassembly

### **DS100 Series Steam Trap**

- Welded 316L Stainless Steel Bellows
- Free draining, fail open
- Maintenance free
- For CIP/SIP and sterilization

### **Combo Condensate Measuring Elbow Sanitary Steam Trap**

- CMV Vertical configuration • 6" Condensate Cooling Elbow
- CDS Series Steam Trap features

### DS200 Series Steam Trap

- 316L Stainless Steel Bellows
- Self centering conical valve
- Free draining, fail open
- Maintenance free

# NLD / NAV

- Effective removal of liquids from air or steam systems
- Effective positive venting of Air/Gas under pressure

- For CIP/SIP and sterilization
  Pressures to 100 PSIG
- Temperatures to 338°F
- Sanitary clamp 1/2" to 1 1/2"
- For CIP/SIP and sterilization
- Pressures to 100 PSIG
- Temperatures to 338°F
- Sanitary clamp 1/2" and 3/4"



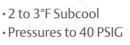


Pressures to 150 PSIG

- Temperatures to 366°F
- Sanitary clamp or tube 1/2" to 1"
- Optional check valve







- Temperatures to 292°F
- For drip leg and sterilization
  Pressures to 100 PSIG
- Temperatures to 338°F
- •NPT 3/8" to 1"
- Pressures to 400 PSIG
- Temperatures to 500°F
- Loads to 2000 lb./hr
- •NPT



# **Drain Orifice Traps**

# DFA

- Maintenance free, no moving parts
- Easy to install
- Freezeproof
- Resists thermal and hydraulic shock
- Spiral wound inlet strainer gasket with 60 mesh domed screen

### DUA

- Maintenance free, no moving parts
- Easy to install
- Freezeproof
- Resists thermal and hydraulic shock

- For ANSI B16.5 flange applications
- Pressures to 2500 PSIG
- Temperatures to 750°F
- $\cdot\, For \, flanged \, 1/2"$  to 2"
- Meets MS 18301



- Spiral wound inlet strainer gasket with
- 60 mesh domed screen
- Pressures to 3000 PSIG
- Temperatures to 850°F
- $\cdot\,\text{NPT}$  or socket weld 1/2" to 1"



# **Piping Specialties**

# **TAV Thermostatic Air Vent**

- Removes air from steam systems
- Isopropyl filled stainless steel bellows
- 316L stainless steel body
- Maintenance free and freezeproof

# Mini-Drain and Drain Air

- Removes condensate from compressed air systems
- · Compact, durable, lightweight
- Muffler reduces noise and diffuses moisture

# **Pneumatic Muffler**

- · Compact, durable, lightweight, non-corrosive
- Reduces noise levels to OSHA standards
- For exhaust air in pneumatic systems

# **STV Trap Test and Blocking Valve**

- Provides for guick visual check of steam trap operation
- Bottom loaded stem and packing nut
- Compact body is easy to install
- Pressures to 250 PSIG

- •NPT 1/2" and 3/4"
  - Cast Steel or Stainless Steel with locking handles

### **SS600**

- Diffuses High Velocity Discharge from Steam Traps
- Dampens the Level of Noise Associated with Steam Trap Discharge
- Porous Stainless Steel Baffle Allows Condensate **Discharge Without Back Pressure**
- NPT 3/8" to 3/4" Stainless Steel Construction

# UMTVS-BB "Big Block"

- Isolation valves, test ports, strainer and blowdown valve combined in one "Big Block" for easy installation
- Universal two bolt swivel trap mount installs permanently Pressures to 1440 PSI into system, simplifying installation and removal of trap
- Available with Inverted Bucket. Thermodynamic or Thermostatic Trap
- - Temperatures to 750°F

Pressures to 600 PSIG

•NPT 1/8" or 1/2"

Temperatures to 220°F

Pressures to 600 PSIG

Temperatures to 220°F

• Male NPT 1/8" to 1/2"

• Temperatures to 406°F

- Temperatures to 750°F
- NPT or socket weld 3/8" to 1"













# Notes

# Nicholson<sup>™</sup> steam traps and steam specialty products



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