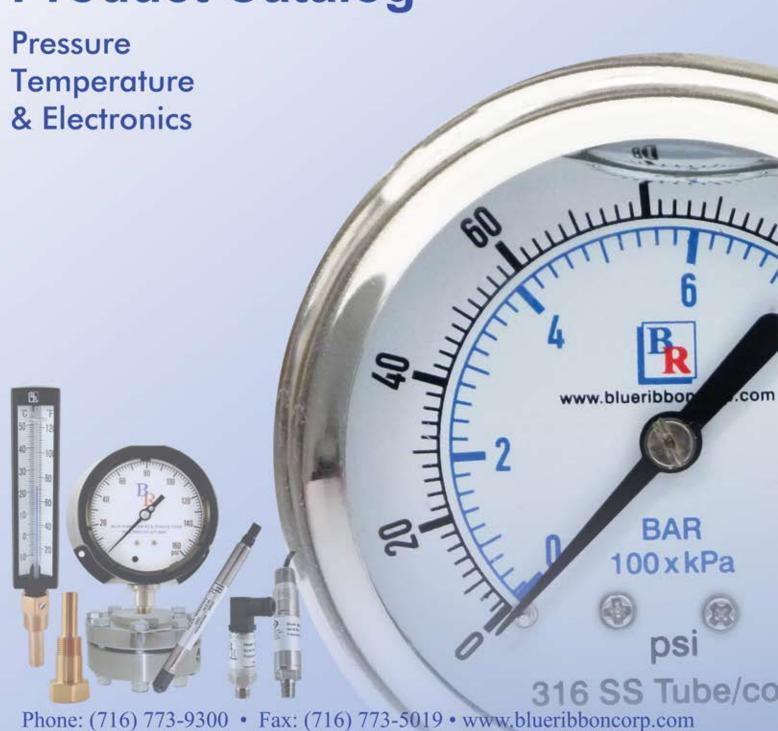


# **Product Catalog**





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# Blue Ribbon Corp.

2770 Long Road, Grand Island, NY 14072 Phone: (716) 773-9300 • Fax: (716) 773-5019 BRSales@BlueRibbonCorp.com • www.BlueRibbonCorp.com

**Blue Ribbon Corp.** is a direct distributor of gauges and thermometers, providing high volumes of low cost quality products, satisfying the needs of OEMs.

Since our beginning, Blue Ribbon Corp. has grown into its own name brand of products with our main manufacturing facility producing Pressure Transmitters & Level Sensors.

Blue Ribbon's ability to provide exceptional field support and service brought about an increase in customer demand, resulting in our expanding into pressure gauges, thermometers, diaphragm seals, and various other products associated with the water and wastewater industries.

Our Goal is to build strong and lasting relationships with our customers.

To that end, we apply our knowledge and expertise to each and every unique application need, providing the best product, at the best price, together with an unsurpassed level of customer service.

# **Product Catalog**

Pressure
Temperature
& Electronics

Effective April 2017, Vol. I

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# **Pressure, Temperature & Electronics**

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**BR313G** 

# **Pressure, Temperature & Electronics**

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# **Pressure, Temperature & Electronics**

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BF340-IM	Flush Mount Blender Discharge Pressure Transducer
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# STEEL UTILITY GAUGE



Model BR101D

# MODEL BR100D

#### **FEATURES:**

Dial Sizes: 1½", 2", 2½", and 4"

An inexpensive utility gauge for the broad

commercial market

Suitable for air, water, oil, gas or any other media

not corrosive to brass

• Available in bottom or center connect 1/8" or 1/4" (M) NPT

#### SPECIFICATIONS:

**Black Steel Case** 

• Lens Material: Glass

 Brass Socket and Movement Dial Sizes: 1½", 2", 2½", and 4"

• Phosphor Bronze Bourdon Tube

 Dry, Non-Fillable Connection Sizes:

1/8" (M) NPT on 11/2" and 2"

 $\ensuremath{^{1\!\!4}}\xspace$  (M) NPT on 2" and 2 $\ensuremath{^{1\!\!/}}\!\!2\xspace$  "

• Accuracy: 3-2-3% (ASME B40.1 Grade B)

Ambient Temperature: -50 °F to +160 °F

• Dual Scale: PSI & BAR (x100=kPa)

• IP52 Enclosure

• Overpressure: 25% FSO

Working pressure: 75% FSO

#### FIELD OPTIONS:

U-clamp Mount (UC)

Front Flange Mount (FF)

Back Flange Mount (BF)

• Plastic Case

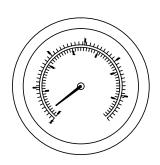
RANGE	RANGE CODES	FIGURES	MINOR, INC.
3%" VAC	Α	5" hg	0.5" hg
³%/15	СВ	10" hg / 5 PSI	0.5" hg / 0.5 PSI
³%/30	CC	10" hg / 10 PSI	1" hg / 0.5 PSI
³%/60	CD	10" hg / 10 PSI	2" hg / 1 PSI
³%/100	CE	30" hg / 20 PSI	5" hg / 2 PSI
³%/150	CF	30" hg / 20 PSI	5" hg / 2 PSI
³%/300	СН	30" hg / 50 PSI	10" & 5 PSI
%15	В	2 PSI	0.2 PSI
%30	С	5 PSI	0.5 PSI
<b>%</b> 0	D	10 PSI	1 PSI
% <sub>100</sub>	<b>E</b> 20 PSI		2 PSI
<sup>0</sup> / <sub>160</sub>	F	20 PSI	2 PSI
<sup>0</sup> / <sub>200</sub>	G	40 PSI	5 PSI
9/300	Н	50 PSI	5 PSI
9/400	I	50 PSI	5 PSI
<sup>0</sup> / <sub>600</sub>	K	100 PSI	10 PSI
% <sub>1000</sub>	M	200 PSI	20 PSI
<sup>0</sup> ⁄ <sub>1500</sub>	N	200 PSI	20 PSI
%2000	0	400 PSI	50 PSI
%3000	Р	500 PSI	50 PSI
<sup>0</sup> / <sub>5000</sub>	R	1000 PSI	100 PSI
%6000	S	1000 PSI	100 PSI
%10,000	U	2000 PSI	200 PSI

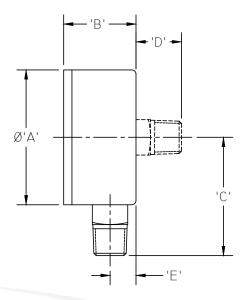


# STEEL UTILITY GAUGE

#### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)





<u>BRIOOD</u> DRY GAUGE

DIAL SIZE	'Δ'	'B'	'C'	'D'	'E'
ØI.50 BOTTOM	1.65	0.875	1.43	0.615	0.315
ØI.50 BACK	1.65	1.05	-	0.550	-
Ø2.00 (1/8)	2.05	1.125	1.615	0.635	0.37
Ø2.00 (I/4)	2.05	1.125	1.815	0.700	0.37
Ø2.50	2.49	1.20	1.22	0.700	0.40
Ø4.00	3.95	1.40	2.845	0.905	0.48

#### ORDERING GUIDE

Example: BR102D158C

BR102	D	15	8	С
Model Number		Dial Size	<b>Connector Size</b>	Pressure Range
101 - bottom connect		1.5" - 15	8 -1/8" NPT	See chart on page 1
102 - back connect		2.0" - 20	4 - 1/4" NPT	
Fill Type		2.5" - 25		
D - dry, non-filled		4" - 40		

Available in Front Flange (FF), Back Flange (BF), and U-Clamp (UC) Mount.

All specifications are for reference purposes only. In the interests of continuous product improvement, all specifications are subject to change without notice. Please contact Blue Ribbon Corporation for assistance with your application.





# LIQUID FILLED GAUGE



Model BR201L Shown

# **MODEL BR200**

#### **FEATURES:**

- Dial Sizes: 1½", 2", 2½", 4", and 6"
   High quality line of liquid filled gauges, also available dry
- Glycerine fill dampens vibration to help extend the life of the gauge
   Bottom and back connections
- $\frac{1}{8}$ ",  $\frac{1}{4}$ ", and  $\frac{1}{2}$ " (M)NPT

#### **SPECIFICATIONS:**

- Brass Internals and Connection
- Lens Material: Acrylic
- Dial Sizes: 1½", 2", 2½", 4", and 6"
- Phosphor Bronze Bourdon Tube
- Glycerine fill standard

Accuracy:

1½" and 2" Dial Sizes: 2%

2½" Dial: 1.6% (ASME B40.1, Grade A) 4" and 6" Dial Sizes: 1% (ASME B40.1,

Grade 1A)

Connection Sizes:

 $\frac{1}{8}$ " (M) NPT on  $1\frac{1}{2}$ " and 2"

 $\frac{1}{4}$ " (M) NPT on 2",  $\frac{2}{2}$ ", and 4"

1/2" (M) NPT on 4" and 6"

• Dual Scale: PSI & BAR

• Ambient Temperature:

Filled:  $0 \, ^{\circ}F$  to  $+150 \, ^{\circ}F$ Dry:  $-30 \, ^{\circ}F$  to  $+150 \, ^{\circ}F$ 

• Enclosure: IP65

#### FIELD OPTIONS

- Single Scale (PSI)
   Available in Dry
- Front Flange (FF), Back Flange (BF), and U-Clamp (UC) mount Alternate fills available

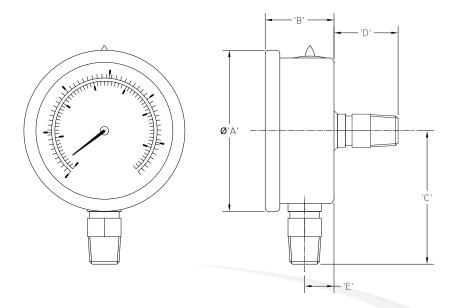
RANGE	RANGE CODES	MAJOR, INC.	MINOR, INC.	
³%" VAC	Α	5	0.5	
³%/15	СВ	5	0.5	
³%/30	CC	10	1	
³%/60	CD	10	1	
³%/100	CE	20	2	
³%/150	CF	20	2	
³%/300	СН	50	10	
% <sub>15</sub>	В	2	0.2	
%0	С	5	0.5	
%0	D	10	1	
% <sub>100</sub>	E	20	2	
9/160	F	20	2	
%200	G	40	4	
%300	Н	50	5	
%400	I	50	5	
9/500	J	100	10	
%600	K	100	10	
%00	L	100	10	
% <sub>1000</sub>	M	200	20	
<sup>0</sup> / <sub>1500</sub>	N	200	20	
9/2000	0	400	50	
%3000	Р	500	50	
9/4000	Q	500	50	
<sup>0</sup> / <sub>5000</sub>	R	1000	100	
0/6000	S	2000	200	
%10,000	U	2000	200	
%15,000	V	2000	200	



# LIQUID FILLED GAUGE

#### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



<u>BR200</u> FILLABLE GAUGE

DIAL SIZE	'A'	'B'	'C'	'D'	'E'
Ø1.50	1.85	1.08	1.58	0.74	0.9
Ø2.00 (1/8)	2.25	1.155	2.15	0.91	0.585
Ø2.00 (1/4)	2.25	1.155	2.165	0.935	0.585
<b>Ø</b> 2.50	2.675	1.16	2.185	1.22	0.458
Ø4.00 (1/4)	4.29	1.4	3.2	1.256	0.703
Ø4.00 (1/2)	4.29	1.4	3.24	1.293	0.703
Ø6.00	6.40	1.93	4.10	1.15	0.56

#### **ORDERING GUIDE**

Example: BR201L204F

BR201	L	20	4	F
Model Number		Dial Size	<b>Connector Size</b>	Pressure Range
201 - bottom connect		1.5" - 15	8 - 1/8" NPT	See chart on page 1
202 - back connect		2.0" - 20	4 - 1/4" NPT	
Fill Type		2.5" - 25	2 - ½" NPT	
D - dry, non-filled		4" - 40		
L - Liquid, glycerine filled		6" - 60		

Available in Back Flange (BF), Front Flange (FF), and U-Clamp (UC) mount

All specifications are for reference purposes only. In the interests of continuous product improvement, all specifications are subject to change without notice. Please contact Blue Ribbon Corporation for assistance with your application.





# LEAD FREE LIQUID FILLED PRESSURE GAUGE



Model BRLF201L

### **MODEL BRLF200**

#### **FEATURES:**

The Model BRLF200 Lead Free Liquid Filled Pressure Gauge from Blue Ribbon Corporation is an accurate, bottom connected, liquid-filled pressure gauge. Its lead free construction allows it to be specified within drinking water pump, pipeline and filtration system installations, or anywhere that the mitigation of lead contamination risk is a concern.

#### SPECIFICATIONS:

- Lead Free Brass Internals and Connection
- Lead Free Phosphor Bronze Bourdon Tube
- Dial Sizes: 11/2", 2", 21/2", 4", and 6"
- Glycerine fill standard

Accuracy:

1½" and 2" Dial Sizes: 2%

2½" Dial: 1.6% (ASME B40.1, Grade A) 4" and 6" Dial Sizes: = 1% (ASME B40.1,

Grade 1A)

Connection Sizes:

 $\frac{1}{8}$ " (M) NPT on  $1\frac{1}{2}$ " and 2"

 $\frac{1}{4}$ " (M) NPT on 2",  $\frac{21}{2}$ ", and 4"

1/2" (M) NPT on 4" and 6"

• Dual Scale: PSI & BAR

Ambient Temperature:
 Filled: 0 °F to +150 °F

Dry: -30 °F to +150 °F

• Enclosure: IP65

### FIELD OPTIONS:

- Single Scale (PSI)
   Available in Dry
- Front Flange (FF), Back Flange (BF), and U-Clamp (UC) mount Alternate fills available

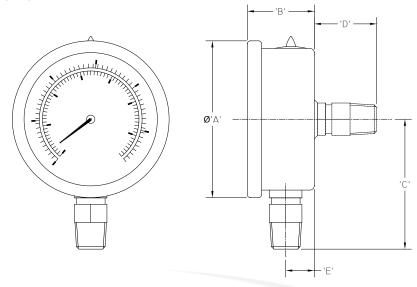
RANGE	RANGE CODES	MAJOR, INC.	MINOR, INC.	
³%" VAC	Α	5	0.5	
³%/15	СВ	5	0.5	
³%/30	CC	10	1	
³%/60	CD	10	1	
³%/100	CE	20	2	
³%/150	CF	20	2	
³%/300	СН	50	10	
<sup>0</sup> / <sub>15</sub>	В	2	0.2	
%30	С	5	0.5	
<b>%</b> 60	D	10	1	
% <sub>100</sub>	Е	20	2	
<sup>9</sup> ⁄ <sub>160</sub>	F	20	2	
<sup>9</sup> / <sub>200</sub>	G	40	4	
%300	Н	50	5	
<sup>9</sup> / <sub>400</sub>	I	50	5	
<sup>0</sup> / <sub>500</sub>	500 <b>J</b> 100		10	
<sup>0</sup> / <sub>600</sub>	K	100	10	
%00	L	100	10	
<sup>9</sup> ⁄ <sub>1000</sub>	M	200	20	
9/1500	N	200	20	
%2000	0	400	50	
%3000	Р	500	50	
9/4000	Q	500	50	
9/5000	R	1000	100	
%6000	S	2000	200	
%,000	U	2000	200	
%15,000	V	2000	200	



# LEAD FREE LIQUID FILLED PRESSURE GAUGE

#### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



<u>BR200</u> FILLABLE GAUGE

DIAL SIZE	'A'	'B'	'C'	'D'	'E'
Ø1.50	1.85	1.08	1.58	0.74	0.9
<b>Ø</b> 2.00 (1/8)	2.25	1.155	2.15	0.91	0.585
Ø2.00 (I/4)	2.25	1.155	2.165	0.935	0.585
<b>Ø</b> 2.50	2.675	1.16	2.185	1.22	0.458
Ø4.00 (1/4)	4.29	1.4	3.2	1.256	0.703
<b>Ø</b> 4.00 (1/2)	4.29	1.4	3.24	1.293	0.703
<b>Ø</b> 6.00	6.40	1.93	4.10	1.15	0.56

#### **ORDERING GUIDE**

Example: BRLF201L204F

BRLF201	L	20	4	F
Model Number		Dial Size	<b>Connector Size</b>	Pressure Range
201 - bottom connect		1.5" - 15	8 -1/8" NPT	See chart on page 1
202 - back connect		2.0" - 20	4 - 1/4" NPT	
Fill Type		2.5" - 25	2 - ½" NPT	
D - dry, non-filled		4" - 40		
L - Liquid, glycerine filled		6" - 60		

Available in Back Flange (BF), Front Flange (FF), and U-Clamp (UC) mount

All specifications are for reference purposes only. In the interests of continuous product improvement, all specifications are subject to change without notice. Please contact Blue Ribbon Corporation for assistance with your application.





# STAINLESS STEEL LIQUID FILLED GAUGES



Model BR251L

# **MODEL BR250L**

#### **FEATURES:**

The Model BR250L from Blue Ribbon Corporation is a high quality line of liquid filled gauges. Its crimped, welded stainless steel bezel and glycerine fill is designed for gas or liquid applications that require damping.

#### **SPECIFICATIONS:**

Stainless steel welded connection Stainless steel crimped bezel

Glycerine Fill Standard (Dry Available)
 Accuracy:

1½" and 2" dial Sizes: 2%

2½" Dial: 1.6% (ASME B40.1, Grade A) 4" and 6" Dial Sizes: 1% (ASME B40.1,

Grade 1A)

• Dual Scale: PSI & BAR (x100=kPa)

• Single Scale (PSI) Available

Ambient Temperature:
 Filled: 0 °F to +150 °F
 Dry: -30 °F to + 150 °F

Welded SocketEnclosure: IP65

#### FIELD OPTIONS:

Dial Sizes:

11/2", 2", 21/2", 4", 6"

Connection Sizes:

1/8" (M) NPT on 1½" and 2" ½" (M) NPT on 2", 2½", and 4" ½" (M) NPT on 4" and 6"

- Front Flange (FF) or Back Flange (BF) Mount
- U-Clamp Mount (UC)

RANGE	CODE	MAJOR INC.	MINOR INC.
3%" VAC	Α	5	0.5
3%/15	СВ	5	0.5
3%/30	CC	10	1
3%/60	CD	10	1
з%/100	CE	20	2
³%/150	CF	20	2
3%/300	CH	50	10
9/15	В	2	0.2
%30	С	5	0.5
%60	D	10	1
% <sub>100</sub>	E	20	2
% <sub>160</sub>	F	20	2
% <sub>200</sub>	G	40	4
%300	Н	50	5
%400	I	50	5
% <sub>500</sub>	4	100	10
%00	K	100	10
%00	L	100	10
% <sub>1000</sub>	M	200	20
9⁄1500	N	200	20
9⁄2000	0	400	50
%3000	Р	500	50
%4000	Q	500	50
%5000	R	1000	100
%6000	S	2000	200
%,000	U	2000	200
%15,000	V	2000	200

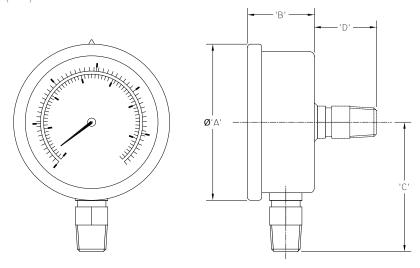
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BR5SL-G-004 REV-D

# STAINLESS STEEL LIQUID FILLED GAUGES

#### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



<u>BR250L</u> SS LIQUID FILLED GAUGE

DIAL SIZE	'A'	'B'	'C'	'D'
<b>Ø</b> 1.50	1.85	1.08	1.58	0.74
<b>Ø</b> 2.00 (1/8)	2.25	1.155	2.15	0.91
<b>Ø</b> 2.00 (1/4)	2.25	1.155	2.165	0.935
<b>Ø</b> 2.50	2.675	1.16	2.185	1.22
<b>Ø</b> 4.00 (1/4)	4.29	1.4	3.2	1.256
<b>Ø</b> 4.00 (1/2)	4.29	1.4	3.24	1.293

#### **ORDERING GUIDE**

Example: BR251L158C

BR251	L	15	8	С
Model Number		Dial Size	<b>Connector Size</b>	Pressure Range
251 - bottom connect		1.5" - 15	8 -1/8" NPT	See chart on page 1
252 - back connect		2.0" - 20	4 - 1/4" NPT	
Fill Type		2.5" - 25	2 - ½" NPT	
D - dry, non-filled		4" - 40		
L - Liquid, glycerine filled		6" - 60		

<sup>\*</sup>Available in Front Flange (FF), Back Flange (BF), and U-Clamp (UC) Mount

All specifications are for reference purposes only. In the interests of continuous product improvement, all specifications are subject to change without notice. Please contact Blue Ribbon Corporation for assistance with your application.





# **ALL STAINLESS STEEL GAUGE**



Model BR301L

#### SPECIFICATIONS:

- 316 Stainless Steel Case with bayonet bezel design
- 316 Stainless Steel Internals
- Stainless Steel Bourdon Tube & Connection
- IP65 Enclosure
- Glycerine fill standard, Dry available
- Accuracy: 2½" Dial 1.6%; (ASME B40.1, Grade A)
   4" and 6" Dials 1%: (ASME B40.1

4" and 6" Dials - 1%; (ASME B40.1, Grade 1A)

- Dual Scale: PSI & BAR (x100=kPa)
- Ambient Temperature: Filled: +30 °F to +160 °F; Dry: -30 °F to +180 °F
- Safety Glass Lens
   Welded Socket

Overpressure Limit: 30% FSOWorking Pressure: 75% FSO

#### FIELD OPTIONS:

- 21/2", 4", and 6" dial sizes
- 1/4"(M) NPT on 21/2" and 4"
- 1/2"(M) NPT on 4" and 6"
- Front Flange (FF) or Back Flange (BF) Mount
- U-Clamp Mount (UC)
   Brass internals available (Model 380)

# **MODEL BR300**

#### **FEATURES:**

The Model BR300 series from Blue Ribbon Corporation is a high-quality dry or liquid-filled, all stainless steel back or bottom mount gauge for applications where brass may not be an option.

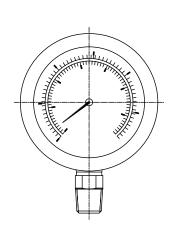
RANGE	RANGE CODES	MAJOR	MINOR
30/0" VAC	А	5	0.5
30/0/15	СВ	5	0.5
30/0/30	CC	10	1
30/0/60	CD	10	1
30/0/100	CE	20	2
30/0/150	CF	20	2
30/0/300	СН	50	10
0/15	В	2	0.2
0/30	С	5	0.5
0/60	D	10	1
0/100	Е	20	2
0/160	F	20	2
0/200	G	40	2
0/300	Н	50	5
0/400	I	50	5
0/500	J	100	10
0/600	K	100	10
0/800	L	100	10
0/1000	M	200	20
0/1500	N	200	20
0/2000	0	400	50
0/3000	Р	500	50
0/4000	Q	500	50
0/5000	R	1000	100
0/6000	S	2000	200
0/10,000	U	2000	200
0/15,000	V	2000	200

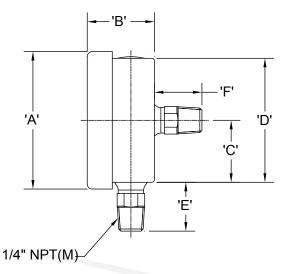


# ALL STAINLESS STEEL GAUGES

#### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)





DIAL SIZE	'A'	'B'	'C'	'D'	'E'	'F'
Ø2.50 (1/4)	2.745	1.96	1.238	2.475	0.975	0.975
Ø2.50 (1/2)	2.745	1.96	1.238	2.475	1.37	1.37
Ø4.00 (1/2)	4.35	1.96	1.963	3.925	1.37	1.37
Ø6.00 (1/2)	6.35	1.96	2.925	5.85	1.37	1.37

### **ORDERING GUIDE**

Example: BR301L254F

BR301	L	25	4	F
Model Number		Dial Size	<b>Connector Size</b>	Pressure Range
301 - bottom connect		2.5" - 25	4 - 1/4" NPT	See chart on page 1
302* - back connect		4" - 40	2 - ½" NPT	
Fill Type		6" - 60		
D - dry, non-filled				
L - Liquid, glycerine filled				

<sup>\*</sup>Available in Front Flange (FF), Back Flange (BF), and U-Clamp (UC) Mount

All specifications are for reference purposes only. In the interests of continuous product improvement, all specifications are subject to change without notice. Please contact Blue Ribbon Corporation for assistance with your application.



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### PROCESS PRESSURE GAUGE



Model BR411/412

# MODEL BR400/BR800

#### **FEATURES:**

Model BR400/BR800 Series from Blue Ribbon Corporation are a family of highly rugged stainless steel and brass process pressure gauges. They are designed to provide reliable process pressure measurements within safety critical environments such as oil and gas, chemical processing, power stations, environmental engineering and plant construction environments.

#### **SPECIFICATIONS:**

Dial Size: 4½"

 AISI 316 Stainless Steel Bourdon tube & socket (BR400)

• Brass tube and socket (BR800)

Accuracy: 0.5% FS (ASME B40.1, Grade 2A)

Phenolic-Solid Front/Blow-Out Back Case

Lens: Shatterproof Safety Glass

 Movement: 304 Stainless Steel with Over/Under Stops

• Knife Edge Micro-Adjustable Pointer

IP65 Enclosure

• Working Pressure: 75% FSO

Over Pressure: 20% Up to 10K PSI;

10% over 10K PSI

 Ambient/Process Temperature Filled: -40 °F to +160 °F

Dry:  $-40 \, ^{\circ}F$  to  $+180 \, ^{\circ}F$ 

#### OPTIONS:

· Liquid Fillable/No Kit Required

Monel tube & socket available

• Connection Sizes: 1/4" or 1/2" NPT Male

Bottom mount or back mount (see ordering guide)

Vibration Free Movement

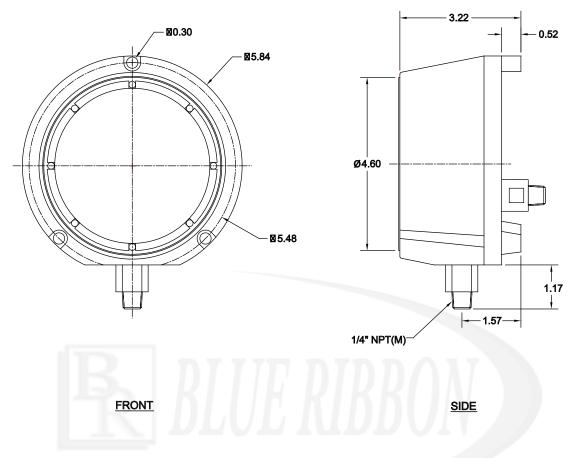
RANG	3E	RANGE CODES	FIGURES	MINOR, INC.
3% Hg	Vac	Α	5"	0.2"
<sup>3</sup> %/1	5	СВ	10" & 5 PSI	1" & 0.5 PSI
30%/3	0	СС	10" & 5 PSI	1" & 0.5 PSI
³%/6	0	CD	10" & 10 PSI	2" & 1 PSI
3%/10	00	CE	10" & 20 PSI	2" & 1 PSI
30%/15	50	CF	10" & 30 PSI	5" & 2 PSI
3%/20	00	CG	10" & 50 PSI	5" & 2 PSI
3%/30	00	СН	10" & 50 PSI	10" & 5 PSI
%15 P	SI	В	3 PSI	0.2 PSI
%₀ P:	SI	С	5 PSI	0.2 PSI
% P	SI	D	5 PSI	0.5 PSI
%₀ P	SI	Е	10 PSI	1 PSI
%160 P	SI	F	20 PSI	1 PSI
‱ P	SI	G	20 PSI	2 PSI
‱ P	SI	Н	50 PSI	2 PSI
‱ P	SI	I	50 PSI	2 PSI
‱ P	SI	K	50 PSI	5 PSI
‱ P	SI	L	100 PSI	5 PSI
%1000 F	SI	М	100 PSI	10 PSI
%1500 F	SI	N	250 PSI	10 PSI
‱ F	SI	0	200 PSI	20 PSI
‱ F	SI	Р	500 PSI	20 PSI
%,000	PSI	R	1,000 PSI	50 PSI
%10,000	PSI	U	1,000 PSI	100 PSI
%15,000	PSI	٧	2,500 PSI	100 PSI
%20,000	PSI	V2	2,000 PSI	200 PSI



# PROCESS PRESSURE GAUGE

#### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



### **ORDERING GUIDE**

Example: BR411D454M

BR4	11	D	45	4	M
Model #	Mount Type	Fill Type	Dial Size	<b>Connector Size</b>	Pressure Range
BR4 - SS Internals	11 - bottom mt	D - dry, non-filled	4.5"	2 - ½" NPT	See chart on page 1
BR8 - Brass Internals	12 - back mt	L - Glycerine filled		4 - 1/4" NPT	

Option: VFM - Vibration Free Movement

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# LOW PRESSURE DIAPHRAGM GAUGE



Model BR500D

# **MODEL BR500D**

#### **FEATURES:**

The Model BR500D Series from Blue Ribbon Corporation is a family of dry, non-fillable, diaphragm-based pressure gauges, designed to provide reliable economical measurements of pressures below 10 PSI. Available in brass and stainless steel construction to meet most application and media requirements.

#### **SPECIFICATIONS:**

#### Accuracy:

2½" Dial: 2.5%; (ASME B40.1, Grade B)
4" and 4½" Dials: 1%; (ASME B40.1, Grade A)

• Dry, Non-fillable

Working Pressure: 75% FSOOverpressure: 30% FSO

• Ambient/Process Temperature: -30 °F to 150 °F

Enclosure: IP52Twist Lock Plastic Lens

Black Steel Case

• Brass Internals and Connection

 Capsule-Type Diaphragm for Low-Pressure Measurements

#### FIELD OPTIONS:

• Dial Sizes: 21/2", 4" and 41/2"

• Connection Sizes: 1/4" NPT, 1/2" NPT on 41/2" dial

• 304 Stainless Steel Case (4", 4½" Dial)

• Phenolic Case (4½" Dial)

 Front Flange (FF), Back Flange (BF), and U-Clamp (UC) mount

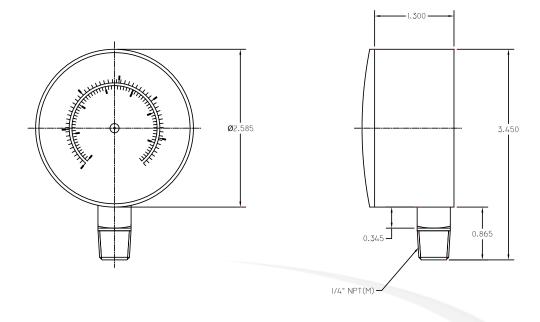
RANGE	RANGE CODES	FIGURES	MINOR, INC.
100-0" WC Vac	AZ	10" WC	1"
55-0" WC Vac	A4	10" WC	1"
32-0" WC Vac	Α	4" WC	0.5"
0-15" WC	W	3" WC	0.2"
0-32" WC	Х	10" WC	0.5"
0-55" WC	Y	10" WC	1"
0-100" WC	Z	10" WC	2"
0-3 PSI	A1	1 PSI	0.05 PSI
0-5 PSI	A2	1 PSI	0.10 PSI
0-10 PSI	A3	2 PSI	0-2 PSI



# LOW PRESSURE DIAPHRAGM GAUGE

#### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



BR50ID-254Y 63MMXI/4"NPT Bottom 0-55" W/C/OZ

#### **ORDERING GUIDE**

Example: BR501D452M

BR501	D	45	2	M
Model Number		Dial Size	<b>Connector Size</b>	Pressure Range
501 - bottom mount		2.5"	4 - 1/4" NPT	See chart on page 1
502 - back mount		4"		
Fill Type		4.5"	4.5 - ½" NPT	
D - dry, non-filled				

Available in Back Flange (BF), Front Flange (FF), and U-Clamp (UC) mount

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# **CONTRACTOR GAUGE SERIES**



Model BR601D Contractor Gauge Series

# MODEL BR601D

#### **FEATURES:**

The Model BR601D from Blue Ribbon Corporation is a family of durable contractor pressure gauges, designed to meet the needs of contractors involved in HVAC, plumbing, and industrial and commercial refrigeration applications. Quality and affordabilty make this series the most attractive gauge for any project where bronze internals are suitable for use.

#### **SPECIFICATIONS:**

- Available dial size: 4.5"
   Stainless steel case
- Bronze Bourdon Tube
   Brass socket and movement
- Lead Free Brass
- Glass lens
- Zero adjust screw on dial
- 1% Accuracy Full Scale; (ASME B40.1, Grade 1A)

#### **APPLICATIONS:**

#### **HVAC**

- Plumbing
- Refrigeration
   Steam heated processes\*
  - \*Note: a pigtail siphon should always be used when putting pressure gauge into steam service

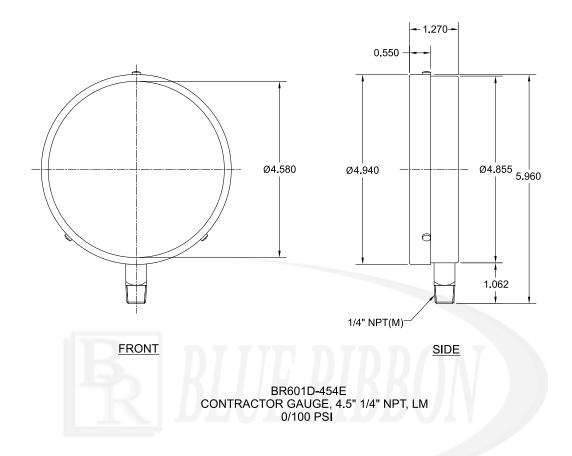
RANGE	RANGE CODES	MAJOR	MINOR
30" HG VAC	А	5" HG	2" HG
30/0/30	CC	5 PSI	1 PSI
30/0/100	CE	10 PSI	1 PSI
30/0/160	CF	25 PSI	2.5 PSI
0/15	В	2.5 PSI	0.25 PSI
0/30	С	5 PSI	1 PSI
0/60	D	10 PSI	1 PSI
0/100	E	10 PSI	1 PSI
0/160	F	20 PSI	2 PSI
0/200	G	20 PSI	2 PSI
0/300	Н	50 PSI	5 PSI
0/400	I	50 PSI	5 PSI
0/500	J	50 PSI	5 PSI
0/600	K	50 PSI	5 PSI



# **CONTRACTOR GAUGE SERIES**

#### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



#### ORDERING GUIDE

Example: BR601D454F

BR601	D	45	4	F
Model Number		Dial Size	<b>Connector Size</b>	Pressure Range
601 - bottom connect		4.5" - 45	4 - 1/4" NPT	See chart on page 1
Fill Type				
D - dry, non-filled				

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# **ALUMINUM CASE CONTRACTOR GAUGE SERIES**



Model BR651D Aluminum Case Contractor Gauge Series

# MODEL BR651D

#### **FEATURES:**

Model BR651D from Blue Ribbon Corporation is a rugged, lightweight Contractor pressure gauge, designed to meet the needs of contractors involved in HVAC, plumbing, and industrial and commercial refrigeration applications. The aluminum case provides lightweight durability with the reliability that comes with the Blue Ribbon contractor series.

### SPECIFICATIONS:

- Available dial size: 4.5"
   Aluminum Case
   (For rust and corrosion resistance)
- Lead Free Brass
- Glass Lens
- Accuracy: ±1%; (AMSE B40.1, Grade 1A)
- Adjustable pointer on dial (For additional fine tuning)
   Large, easy to read numbers (On single scale PSI only dial)

#### **APPLICATIONS:**

**HVAC** 

- Plumbing
- Refrigeration
   Steam heated processes\*

\*Note: a pigtail siphon should always be used when putting pressure gauge into steam service.

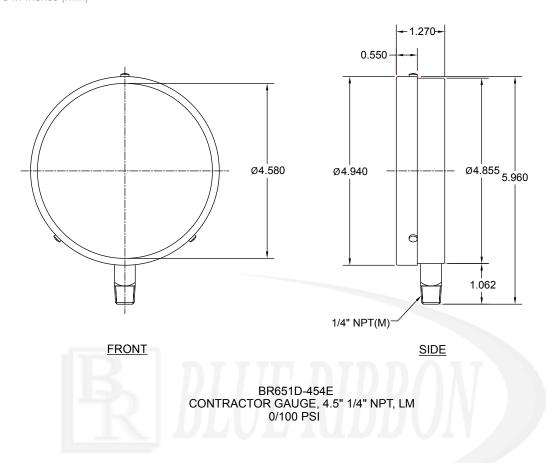
RANGE	RANGE CODES	MAJOR	MINOR
30" HG VAC	Α	5" HG	2" HG
³%/30	CC	5 PSI	1 PSI
³%/100	CE	10 PSI	1 PSI
³%/160	CF	25 PSI	2.5 PSI
<sup>0</sup> ⁄ <sub>15</sub>	В	2.5 PSI	0.25 PSI
%30	С	5 PSI	1 PSI
%60	D	10 PSI	1 PSI
% <sub>100</sub>	E	10 PSI	1 PSI
% <sub>160</sub>	F	20 PSI	2 PSI
% <sub>200</sub>	G	20 PSI	2 PSI
%300	Н	50 PSI	5 PSI
9/400	I	50 PSI	5 PSI
<sup>0</sup> / <sub>500</sub>	J	50 PSI	5 PSI
<sup>9</sup> / <sub>600</sub>	K	50 PSI	5 PSI



# **ALUMINUM CASE CONTRACTOR GAUGE SERIES**

#### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



#### **ORDERING GUIDE**

Example: BR651D454F

BR651	D	45	4	F
Model Number		Dial Size	<b>Connector Size</b>	Pressure Range
651 - bottom connect		4.5" - 45	4 - 1/4" NPT	See chart on page 1
Fill Type				
D - dry, non-filled				

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# **BACK FLANGED GAUGE SERIES**



# **MODEL BR660**

#### **FEATURES:**

The 660 gauge series from Blue Ribbon Corp. is a heavy duty, accurate, and highly reliable gauge for the mechanical, commercial, and industrial markets. The cast aluminum case and integral back flange are designed to ensure the model 660 will withstand the most rigorous environments.

#### **SPECIFICATIONS:**

Dial Size: 4 ½"
Connection Sizes:
Lower (M) NPT ¼" and ½"
Lower Back NPT ¼" and ½"
Black Aluminum Cast Case w/integral

Black Aluminum Cast Case w/integra back flange for surface mounting

- Brass Socket and Internals
- 304 SS Bezel
- Safety Glass Lens
- Micrometer Adjustable Pointer
- White Aluminum Dial, Black Numerals
- Accuracy: ±0.5%; (ASME B40.1, Grade 2A)
- Max Temp: 250 °F

A D	51	16	No. of	A	VI a
$\Delta P$	и	ш	ч	[0]	N.

HVAC

- Plumbing
- Refrigeration
- Steam Heated Processes\*

\*NOTE: A pigtail siphon should always be used when installed in steam service.

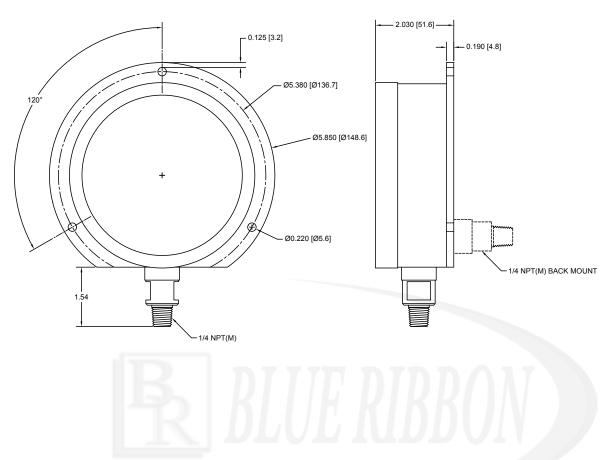
RANGE	RANGE CODES	MAJOR	MINOR
30" HG VAC	Α	5" HG	2" HG
30/0/30	CC	5 PSI	1 PSI
30/0/100	CE	10 PSI	1 PSI
30/0/160	CF	25 PSI	2.5 PSI
0/15	В	2.5 PSI	0.25 PSI
0/30	С	5 PSI	1 PSI
0/60	D	10 PSI	1 PSI
0/100	E	10 PSI	1 PSI
0/160	F	20 PSI	2 PSI
0/200	G	20 PSI	2 PSI
0/300	Н	50 PSI	5 PSI
0/400	I	50 PSI	5 PSI
0/500	J	50 PSI	5 PSI
0/600	K	50 PSI	5 PSI



# **BACK FLANGED GAUGE SERIES**

#### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



#### ORDERING GUIDE

Example: BR661D454F

BR661	D	45	4	F
Model Number		Dial Size	<b>Connector Size</b>	Pressure Range
661 - bottom connect 662 - back connect		4.5" - 45	4 - 1/4" NPT	See chart on page 1
Fill Type				
D - dry, non-filled				

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# **DUAL PRESSURE & TEMPERATURE AMMONIA GAUGE**



As Shown: Model BR701w/Back Flange

# MODEL BR700

#### **FEATURES:**

The Model BR700 Series from Blue Ribbon Corporation is a Dual Pressure and Temperature gauge, designed specifically for ammonia-based closed refrigeration systems.

#### **SPECIFICATIONS:**

• Dial Sizes: 2.5" and 4"

• 304 Stainless Steel Case and Ring

• Polycarbonate Lens

• 316 Stainless Steel Tube and Socket

• Bottom and Back 1/4" NPT Connection

• Movement: 304 Stainless Steel

• Pointer: Aluminum

• 701-702 - Adjustable

• 751-752 - Fixed

• Ambient Process Temperature:

• Dry: -40 °F to +150 °F

• Liquid Filled: -4 °F to +150 °F

Accuracy:

• 2.5" Dial: 1.6% FS, (ASME B40.1, Grade A)

• 4" Dial: 1% FS, (ASME B40.1, Grade 1A)

• Enclosure Rating: IP65

#### **ORDERING GUIDE:**

#### **BAYONET BEZEL** (Removeable)

BOTTOM MOUNT					
Pressure Range	2.5" Dial	4" Dial			
30" 0-150 PSI	BR701D-254CF	BR701D-404CF			
30" 0-300 PSI	BR701D-404CH				
	BACK MOUNT				
Pressure Range	2.5" Dial	4" Dial			
30" 0-150 PSI	BR702D-254CF	BR702D-404CF			
30" 0-300 PSI	BR702D-254CH	BR702D-404CH			

#### **CRIMPED BEZEL (Non-Removeable)**

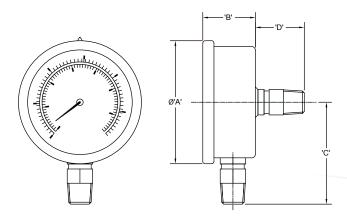
BOTTOM MOUNT					
Pressure Range	2.5" Dial	4" Dial			
30" 0-150 PSI	BR751D-254CF	BR751D-404CF			
30" 0-300 PSI BR751D-254CH BR751D-404					
	BACK MOUNT				
Pressure Range	2.5" Dial	4" Dial			
30" 0-150 PSI	BR752D-254CF	BR752D-404CF			



# DUAL PRESSURE & TEMPERATURE AMMONIA GAUGE

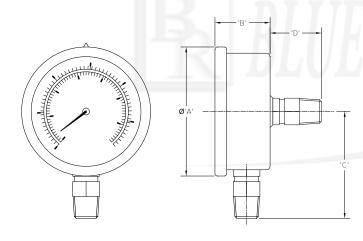
#### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



#### BR700 DUAL TEMP/PRESSURE AMMONIA GAUGE

DIAL SIZE	'A'	'B'	'C'	'D'
Ø2.50	2.675	1.16	1.00	1.22
Ø4.00	4.29	1.4	3.2	1.256



#### <u>BR751L</u> SS LIQUID FILLED GAUGE

DIAL SIZE	'A'	'B'	'C'	'D'
<b>Ø</b> 1.50	1.85	1.08	1.58	0.74
<b>Ø</b> 2.00 (1/8)	2.25	1.155	2.15	0.91
<b>Ø</b> 2.00 (1/4)	2.25	1.155	2.165	0.935
<b>Ø</b> 2.50	2.675	1.16	2.185	1.22
<b>Ø</b> 4.00 (1/4)	4.29	1.4	3.2	1.256
<b>Ø</b> 4.00 (1/2)	4.29	1.4	3.24	1.293

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# FORGED BRASS CASE GAUGE



Model BR901

# **MODEL BR901**

#### **FEATURES:**

- Dial Sizes: 21/2", 4"
- For use in mining and automotive hydraulic systems and heavy vibration areas
- Suitable for non-sparking areas
- Available in 1/4" process connection
- Immediate shipment upon request in 2.5" dial size

#### SPECIFICATIONS:

- Forged Brass Case
- Brass Socket and Movement
- Dial Sizes: 21/2", 4"
- Phosphor Bronze Bourdon Tube
- Glycerin Filled
   Connection Sizes:
   '4" (M) NPT on 2" thru 4"
- Accuracy: 1.5%
- Ambient Temperature: -40 °F to +150 °F
- Easy to Read Single Scale
- IP65 Enclosure
- Meets ASME Standard B40.100

RANGE	CODES	FIGURES	MINOR, INC.
30/0" VAC	Α	5" hg	0.5" hg
30/0/15	СВ	10" hg / 5 PSI	0.5" hg / 0.5 PSI
30/0/30	CC	10" hg / 10 PSI	1" hg / 0.5 PSI
30/0/60	CD	10" hg / 10 PSI	2" hg / 1 PSI
30/0/100	CE	30" hg / 20 PSI	5" hg / 2 PSI
30/0/150	CF	30" hg / 20 PSI	5" hg / 2 PSI
30/0/300	СН	30" hg / 50 PSI	10" & 5 PSI
0/15	В	2 PSI	0.2 PSI
0/30	С	5 PSI	0.5 PSI
0/60	D	10 PSI	1 PSI
0/100	E	20 PSI	2 PSI
0/160	F	20 PSI	2 PSI
0/200	G	40 PSI	5 PSI
0/300	Н	50 PSI	5 PSI
0/400	I	50 PSI	5 PSI
0/600	K	100 PSI	10 PSI
0/1000	М	200 PSI	20 PSI
0/1500	N	200 PSI	20 PSI
0/2000	0	400 PSI	50 PSI
0/3000	Р	500 PSI	50 PSI
0/5000	R	1000 PSI	100 PSI
0/6000	S	1000 PSI	100 PSI
0/10,000	U	2000 PSI	200 PSI

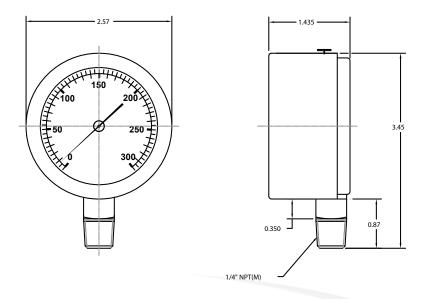
RANGE .....



# FORGED BRASS CASE GAUGE

#### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



BR901D-254H 63MMX1/4"NPT Bottom 0-300 PSI

#### **ORDERING GUIDE**

Example: BR901L254H

BR901	L	25	4	Н
Model Number		Dial Size	<b>Connector Size</b>	Pressure Range
Fill Type		2.5" - 25	4 - 1/4" NPT	
L - Glycerin filled		4.0" - 40		See chart on page 1

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# **GAS PRESSURE TEST GAUGES**



Model BRGT

# **MODEL BRGT**

#### **FEATURES:**

The Model BRGT Series from Blue Ribbon Corporation is a combined utility gas pressure test gauge and valve body. Before gas is run into the system, it is charged with air. The gauge then indicates whether or not there is a leak present within the line. The valve body serves strictly as a bleed port. Series units support the reliable, cost-effective testing of gas line pressures within both commercial and residential applications.

#### **SPECIFICATIONS:**

• Dial Size: 2"

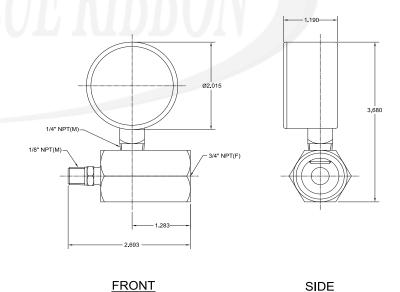
 Measurement Range: 0-5 to 0-160 PSI (1/10# increments - only for 0-15)

• Connection: 3/4" FPT

• Accuracy: 3-2-3%, (ASME B40.1, Grade B)

PART NO.	RANGE	
BRGT-5	0-5	
BRGT-15	0-15	
BRGT-30	0-30	
BRGT-60	0-60	
BRGT-100	0-100	
BRGT-160	0-160	

**NOTE:** BRGT-5 is a Capsule-style gauge. Refer to price list for correct pricing.



BRGT15 2" GAS TEST GAUGE 3/4" NPT(F)



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# **BELL HOUSING GAS PRESSURE TEST GAUGES**



#### Model BRGTB

# **MODEL BRGTB**

#### **FEATURES:**

The Model BRGTB Series from Blue Ribbon Corporation is a combined utility gas pressure test gauge with bell housing body. Before gas is run into the system, it is charged with air. The gauge then indicates whether or not there is a leak present within the line. The bell housing body serves strictly as a bleed port. Series units support the reliable, cost-effective testing of gas line pressures within both commercial and residential applications.

#### SPECIFICATIONS:

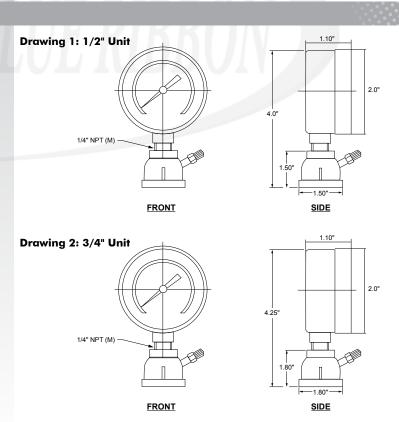
 Dial Size: 2" Pressure Gauge Black Steel Case

Measurement Range: 0-30 PSI and 0-60 PSI

• Connection: 1/2", 3/4" & 1" FPT

• Accuracy: 3-2-3%, (ASME B40.1, Grade B)

PART NO.	CONNECTION	RANGE
BRGTB2-30	1/2"	0-30 PSI
BRGTB2-60	1/2"	0-60 PSI
BRGTB75-30	3/4"	0-30 PSI
BRGTB75-60	3/4"	0-60 PSI
BRGTB1-30	]"	0-30 PSI
BRGTB1-60	]"	0-60 PSI







# WATER PRESSURE TEST GAUGES



# **MODEL BRWT**

#### **FEATURES:**

The Model BRWT300 water pressure test gauge from Blue Ribbon Corporation is a 2" dial utility gauge. The gauge adapts directly to a water tap to accurately and cost-effectively measure line and system pressures. The 3/4" Female hose swivel fits all standard hose connections.

#### SPECIFICATIONS:

Dial Size: 2"Range: 0-300 PSI

• Connection: 3/4" FHT Brass Swivel

• Accuracy: 3-2-3%, (ASME B40.1, Grade B)

• Max Pointer Available

	PART NO.	RANGE
	BRWT-300	0-300 PSI





# **GAUGES | THERMOMETERS | SENSORS**

# Quality & Dependability



# from Blue Ribbon Corp

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# BOILER GAUGE / TRIDICATOR



Model BRPT Boiler Gauge / Tridicator

# **MODEL BRPT**

#### **FEATURES:**

2½" and 3" Dial Sizes

Bottom and Back Connect

- Acrylic Lens & Ring
- Brass Tube & Socket
- Aluminum Pointer

#### SPECIFICATIONS:

• Temperature Range: 30-250 °F/C

• Pressure Range: 0-75 PSI

Accuracy:

Pressure: 3-2-3% (ASME B40.1, Grade B)

Temperature: 3%

#### PRODUCT OVERVIEW:

The Model BRPT from Blue Ribbon Corporation is a family of high-accuracy tridicators. A tridicator is a dual purpose instrument that reads both temperature and pressure levels on the same dial face using an independent pointer and scale. This instrument, also known as a "Boiler Gauge," is used primarily on heating systems and boilers.

	IRIDICATORS				
DIAL SIZE	MOUNTING	RANGE	PART #		
2.5"	1/4" NPT Back	0-75 PSI 50-320 °F/C	BRPT-00		
2.5"	1/4" NPT 1" Ext Back	0-75 PSI 30/250 °F/C	BRPT-01		
2.5"	1/4" NPT Back	0-75 PSI 30-250 °F/C	BRPT-04		
3"	½" NPT Back	0-75 PSI 30-350 °F/C	BRPT-02		
3"	½" NPT Bottom	0-75 PSI 30-250 °F/C	BRPT-03		
3"	½" NPT Bottom	0-200 PSI 30-250 °F/C	BRPT-05		
3"	½" NPT Back	0-200 PSI 70-320 °F/C	BRPT-06		
3"	½" NPT Back	0-200 PSI 30-250 °F/C	BRPT-07		
3"	½" NPT Back	0-60 PSI 70-320 °F/C	BRPT-09		
3"	½" NPT Back	0-100 PSI 30-250 °F/C	BRPT-08		
3"	½" NPT Back	0-250 PSI 30-250 °F/C	BRPT-98		

1/2" NPT Bottom

TDIDICATORS

#### FIELD OPTIONS:

Connection Sizes:

2.5" Dial: 1/4" NPT 3" Dial: 1/2" NPT

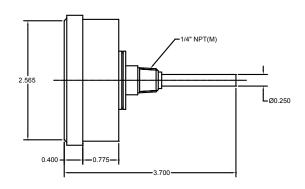


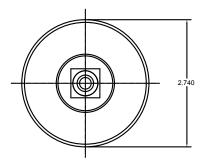
0-250 PSI 30-250 °F/C BRPT-99

# BOILER GAUGE / TRIDICATOR

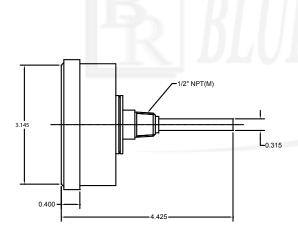
#### **DIMENSIONAL DRAWING**

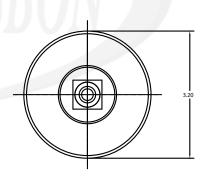
All dimensions are in inches (mm)





BRPT-00 2.5" TRIDICATOR, 1/4" NPT 0-75 PSI/KPA & 50-320 F/C BACK, 2.15" STEM





BRPT-07 3.0" TRIDICATOR, 1/2" NPT 0-200 PSI/KPA & 30-250 F/C BACK, 2.75" STEM

All specifications are for reference purposes only. In the interests of continuous product improvement, all specifications are subject to change without notice. Please contact Blue Ribbon Corporation for assistance with your application.





# DIGITAL PRESSURE GAUGE



Model BR DG-11 Digital Pressure Gauge

# MODEL BR DG-11

### FEATURES:

- Simple two-button operation
   Zero reset button
   Auto restore for last pressure reading
- Back-lit LCD display Overload display function
- 14.7 PSIV to 30 PSI, to 10K PSI (PSIA or PSIG)

### SPECIFICATIONS:

- 3" Dial (3.2" with rubber boot)
- 1.85" x 0.65" backlit LCD Display

Unit display: PSI, BAR, Kg/cm<sup>2</sup>

(Calibration record provided in Pa, KPa, MPa)

1/4" NPT pressure port, SAE4,1/8" NPT,

optional 1/4" BSP

Valox<sup>™</sup> 420 case material, 17-4 PH stainless steel standard pressure port (alternate materials

available)

Approximate weight: 8 oz

Pressure Ranges: -14.7 to 30 PSI, up to 10K PSI

(PSIA or PSIG)

Proof Pressure: 2.5x Rated Pressure

Burst Pressure: 4x Rated Pressure / 30K PSI max.

### Accuracy:

±0.5% FSO standard, (ASME B40.1, Grade 2A) includes linearity, hysteresis, and repeatability, 0.25% FSO (ASME B40.1, Grade 3A) and ±0.1% FSO (ASME B40.1, Grade 4A) optional

Thermal error:  $<\pm 0.5\%$  FSO

Compensated temperature range: +35 °F to +130 °F

Operating temperature:  $+15 \,^{\circ}\text{F}$  to  $+140 \,^{\circ}\text{F}$ Storage temperature:  $-5 \,^{\circ}\text{F}$  to  $+160 \,^{\circ}\text{F}$ 

Power source: 9V battery

• Automatic power off (5 minutes with LOW BATT indicator)

Optional protective rubber boot

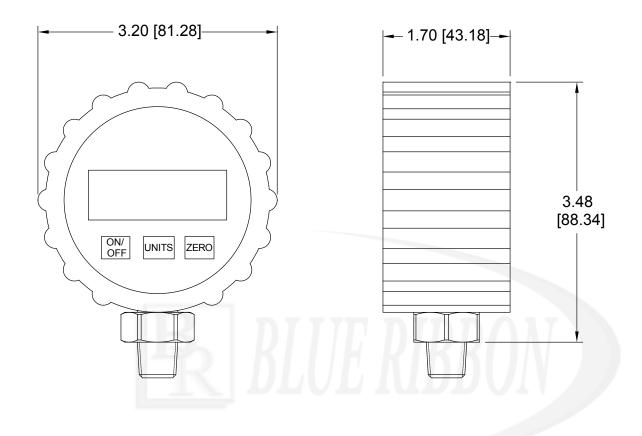
• NEMA 4/IP65 enclosure



# DIGITAL PRESSURE GAUGE

### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



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# MUD GAUGE DIAPHRAGM TYPE



BRMG Mud Gauge Diaphragm Type

# **BRMG**

### **FEATURES:**

- Pressure range from 5K PSI to 15K PSI (345 to 1,034 BAR)
   Socket and case welded for high vibration and corrosive service
- Fixed pointer and movable dial
- 4" glycerine filled dial
- Weather proof/anti-corrosive gun metal casting
- Easy-to-read analog display

### **APPLICATIONS:**

Mud pump pressure
 Stand pipe pressure
 Oil and gas well head pressures

# **SPECIFICATIONS:**

Bourdon tube: 316 stainless steel Movement: 304 stainless steel Diaphragm: 316L stainless steel

Casing: Anti-corrosion treated carbon steel Process Connection: Bottom mount 2" NPT Accuracy: 3-2-3% (ASME B40.1 Grade B)

Static Accuracy: 2.5% FSO

**Pressure Ranges**: 0 to 10K PSI thru 0 to 15K

PSI (690 thru 1,034 BAR)

Dial: 4" Glycerine filled plexiglass

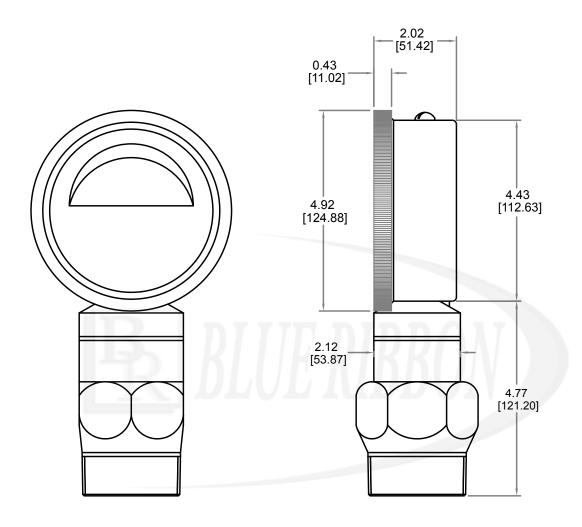
Neoprene rubber pad for mud protection



# MUD GAUGE DIAPHRAGM TYPE

### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



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# BLUE RIBBON CORPORATION

# PRESSURE CONVERSION / CUSTOM DIAL TABLE

TO CONVERT FROM TO *	isd	mbar	bar	atm	Pa	кРа	cmH <sub>2</sub> 0	inH <sub>2</sub> 0	ftH <sub>2</sub> 0	mmHg	inH <sub>2</sub> 0	kg/cm²	ft sea
•	-						ල 20 ීC	(@ 20 °C	(@ 20 °C	@ U ~C	<i>@</i>	•	water
psi	_	68.9476	0.0689476	0.0680460	6894.76	6.8947	70.433	27.730	2.3108	51.7149	2.03602	0.07030686	2.2457
mbar	0.0145038	1	0.001	9.86923 x 10⁴	100	0.100	1.0215	0.40218	0.03352	0.75006	0.0295300	0.00101972	0.32571
bar	14.5038	1000	1	0.986923	100000	1000	1021.5	402.18	33.52	750.06	29.5300	1.019716	32.571
atm	14.6959	1013.25	1.01325	_	101325	101.325	1035.08	407.511	35.959	760.0	29.9213	1.033227	33.002
Ра	1.45038 x 10 <sup>-4</sup>	0.01	0.00001	9386923 × 10⁴	1	0.001	0.010215	0.0040218	3.352 x 10⁴	7.5006 x 10 <sup>-3</sup>	2.95300 x 10⁴	1.019716 x 10⁻⁵	3.2571 × 10 <sup>-4</sup>
кРа	0.145038	10.0	0.010	0.0098692	1000	1	10.215	4.02118	0.3352	7.5006	0.295300	0.0101972	0.32571
cmH <sub>2</sub> O @ 20 °C	0.014198	0.97891	9.7891 x 10 <sup>-4</sup>	9.66105 x 10⁴	97.891	0.097891	1	0.3937	0.035281	0.73424	0.028907	9.9821 x 10⁴	0.031884
inH <sub>2</sub> 0 @ 20 °C	0.036063	2.4864	0.0024864	2.45392 x 10³	248.64	0.24864	2.5400	1	0.083333	1.8650	0.073424	0.0025354	0.080986
ftH <sub>2</sub> 0 @ 20 °C	0.432756	29.8368	0.0298368	0.0294470	2983.68	2.98368	30.480	12	1	22.380	0.881089	0.030425	0.97183
ე <sub>ം</sub> 0 @ 6Hயய	0.0193368	1.33322	0.0013322	0.00131579	133.322	0.133322	1.3619	0.53620	0.04468	1	0.03937	0.00135951	0.043424
nH₂0 @ 0 °C	0.491154	33.8639	0.0338639	0.0334211	3386.39	3.38639	34.593	13.619	1.13491	25.400	1	0.0345316	1.1030
kg/cm²	14.2233	980.665	0.980665	0.967842	98060.5	98.0665	1001.8	394.41	32.868	735.559	28.959	1	31.9410
ft sea water	0.4453	30.702	0.030702	0.030301	3070.2	3.0702	31.3638	12.3482	1.02900	23.029	0.90664	0.031308	-



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# MODEL 'FTS' FILTER TYPE SNUBBER





Model 'FTS' Filter Type Snubber







### **FEATURES:**

Pressure Oscillations and other sudden pressure changes can affect the delicate mechanisms of a pressure gauge or pressure transmitter. This can result in either complete failure of the instrument or false and inaccurate readings. Pressure snubbers are designed to reduce or prevent these oscillations and fluctuations from reaching and affecting pressure instruments.

Pressure snubbers stop pressure spikes only; a pressure snubber will not stop any overpressure. Spikes last for milliseconds only, over pressures lasting longer than that can damage the pressure sensor.

The Pressure snubbers shown are the "filter" type using a porous filter media made of sintered metal. Because the filter element is a fine mesh type, it should be used on processes that do not contain anything that would clog the media. In the event that the snubber does get clogged with dirt or particulate from the process, our snubbers can be disassembled for cleaning if necessary.

### SPECIFICATIONS:

Connection Sizes: 1/4" or 1/2" NPT
Stainless steel or brass
Water, air, oil or gas
No moving parts - nothing to break or wear out
Pressure rating:
Brass: 3,000 PSI

Stainless Steel: 10,000 PSI

PART #	MATERIAL	THREAD	MAXIMUM PRESSURE
BW42	BRASS	¼ x ¼	3,000 PSI
BR-BW42-1/2	BRASS	½ x ½	10,000 PSI
SW42	304SS	¼ x ¼	20,000 PSI
BR-SW42	304SS	¼ x ¼ (Adjustable)	6,000 PSI
BR-A05E	316SS	½ <b>x</b> ½	20,000 PSI





# PRESSURE SNUBBER WITH CHOKE VALVE



Pressure Snubber with Choke Valve

# **FEATURES:**

Adjustable pressure pulsation dampener protects pressure gauges against pressure perturbation, surges, and fluid hampers

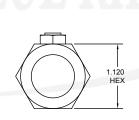
Isolates gauge for service or replacement

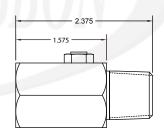
# **APPLICATIONS:**

**Pulsation** Heavy duty process Industrial

# PRESSURE RANGES:

3,000 to 10,000 PSI







STAINLESS STEEL SNUBBER

PART #	THREAD	"B"	"C"	"D" HEX	MAXIMUM PRESSURE
MSB4	¼-% NPT	0.51" (13 mm)	1.77" (45 mm)	0.67" (17 mm)	3,000 PSI
MSS4	¼-% NPT	0.51" (13 mm)	1.77" (45 mm)	0.67" (17 mm)	5,000 PSI
MSB6	3⁄8-1⁄8 NPT	0.59" (16 mm)	2.36" (60 mm)	1.18" (30 mm)	5,000 PSI
MSS6	3∕8-1⁄8 NPT	0.59" (16 mm)	2.36" (60 mm)	1.18" (30 mm)	10,000 PSI
MSB8	½-¼ NPT	0.79" (20 mm)	2.36" (60 mm)	1.18" (30 mm)	5,000 PSI
MSS8	½-¼ NPT	0.79" (20 mm)	2.36" (60 mm)	1.18" (30 mm)	10,000 PSI



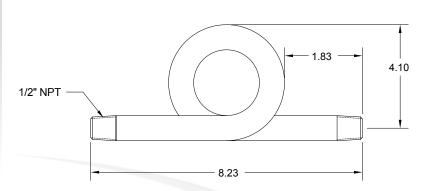
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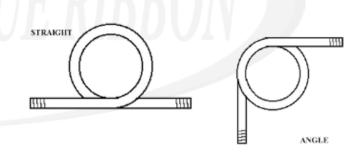
# SIPHON (PIGTAIL)



Pigtail Siphons from Blue Ribbon Corporation are typically used to act as a cooling or warming leg for applications where the process temperature may be higher or lower than the "normal" working temperature range, as specified by NIST B40.1, in relation to the instrumentation. Temperature extremes can lead to measurement inaccuracy, or otherwise shorten the life span of instrumentation that is not specifically designed for severe duty applications.



pigtail syphon TUBE BR-A032 1/2" NPT



PART#	DESCRIPTION	PRESSURE	TEMP
A03B	1/4" NPT Brass Pigtail	250 PSI	+400 °F
A031	1/4" NPT Iron Pigtail, Schedule 40 Iron	500 PSI	+400 °F
CPS4	1/4" NPT Steel Pigtail, Schedule 80 Steel	1000 PSI	+850 °F
CPS2	1/2" NPT Steel Pigtail	1000 PSI	+850 °F
CPSS4	1/4" NPT Stainless Steel Pigtail	2000 PSI	+1000 °F
CPSS2	½" NPT Stainless Steel Pigtail	2000 PSI	+1000 °F





# **GAUGE COCK & MINI VALVES**





 $\frac{1}{4}$ " (F) NPT X  $\frac{1}{4}$ " (F) NPT Brass Body Rating: 700 PSI at +250 °F

	Α	В
ln.	1.60	1.30
MM	40	33



# A15

 $\frac{1}{4}$ " (F) NPT X  $\frac{1}{4}$ " (M) NPT Brass Body Rating: 700 PSI at +250 °F

	A	В
ln.	1.60	1.35
MM	40	34

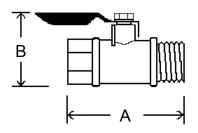


# NV--B--1/4

Needle Valve ½" (F) NPT X ¼" (F) NPT Brass Body Rated at 5000 PSI

	Α	В
ln.	1.62	1.94
MM	41	49

# **Dimensional Reference:**



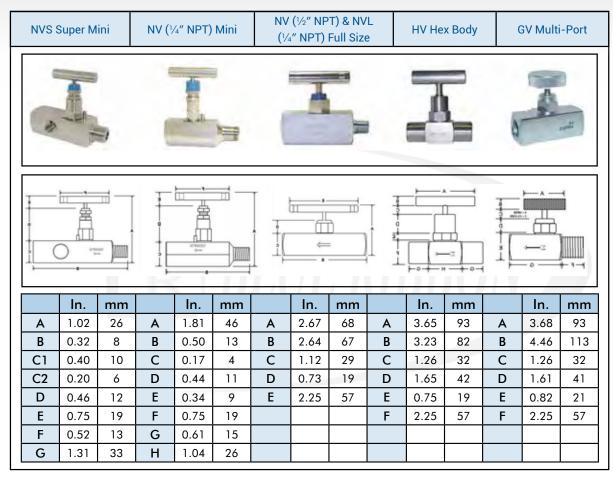


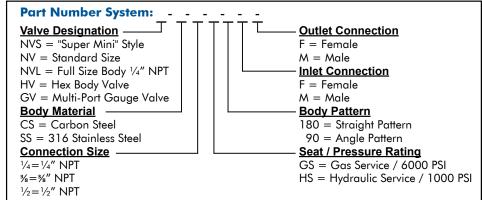


# **INSTRUMENTATION VALVES**

Blue Ribbon Corporation's High-quality instrumentation valves are designed for heavy-duty process control or other industrial applications that require high-pressure carbon steel or stainless steel shut-off valves.

Our valves are available hard seat (10,000 PSI) or soft seat (6,000 PSI), ½" or ½" NPT, straight or angle pattern, male x male, female x female, or male x female configurations to suit a variety of requirements.







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# PRESSURE LIMITING VALVE



Pressure Limiting Valve

### **FEATURES:**

Gauge Savers from Blue Ribbon Corporation are called Overload Protectors or Pressure Limiting Valves. The PLV cuts off pressure rising above the desired pressure value (preset value), thus preventing failure of pressure gauge (instruments) and also stops possible damages such as hazardous leakages, explosions, etc.

The Gauge Saver shuts off the system with quick and positive action of built in push-rod device. As and when, the pressure falls below the preset pressure value, the line and/or the pressure gauge will be automatically put into operation again. The Gauge Saver is of extreme importance and necessity for the protection of the pressure sensitive instruments against over pressures, sudden line induced pressure surges, which are principal causes of the instrument and subsequent system failure. The Gauge Saver can be supplied to function at different cut-off-pressure values upon special request. Repeat accuracy of the unit depends on the rate of pressure rise. However, an accuracy of  $\pm 10\%$  of the set pressure may be expected.

### **SPECIFICATIONS:**

Prevents damage to gauge and instruments due to sudden pressure surge 316 Stainless Steel Construction Compact Design Automatic Positive Action Inline Installation Repeatable Performance

Maximum Working Pressure: 6,000 PSI

### **Available Configurations**

PLV	½" MALE	½" MALE	6,000 PSI
PLV	½" MALE	½" FEMALE	6,000 PSI
PLV	½" FEMALE	½" FEMALE	6,000 PSI
PLV	1/4" FEMALE	1/4" FEMALE	6,000 PSI
PLV	1/4" MALE	1/4" MALE	6,000 PSI
PLV	1/4" MALE	1/4" FEMALE	6,000 PSI

### **Available Ranges**

RANGE	ADJUSTMENT SPAN (PSI)
1	50 TO 120
2	80 TO 120
3	150 TO 300
4	250 TO 600
5	700 TO 1000
6	1200 TO 1800
7	2000 TO 3000
8	3000 TO 6000





# **TEST PORT PLUGS**

# PIPING SYSTEM TEST PLUGS

# **FEATURES:**

Piping System Test Plugs from Blue Ribbon Corporation are designed for permanent installation into piping systems for quick access during maintenance checks. They are designed to be used with gauge adapters for pressure tests or pocket thermometer insertion without shutting down or draining the system. Models are available with the Nordel or Neoprene Cores, Brass or Stainless Steel bodies, in sizes ranging from ½" NPT through ½" NPT. Cap and chain included.



Test Port Plugs

MODEL #	NOMINAL SIZE (IN)	OAL (IN)	MATERIAL	PRESSURE/ TEMPERATURE	LOWER CONNECTION (IN)	BODY HEX (IN)	CAP HEX (IN)	CORE MATERIAL
BLU-18TP	1/8 NPT	1-1/4	Brass	200 °F/1000 PSI	1/8 NPT	<sup>13</sup> / <sub>16</sub>	9/16	Nordel
BLU-14TP	¼ NPT	1-1/2	Brass	200 °F/1000 PSI	¼ NPT	1-1/16	1-1/2	Nordel
BLU-38TP	% NPT	1-1/2	Brass	200 °F/1000 PSI	¾ NPT	1-1/16	1-1/2	Nordel
BLU-12TP	½ NPT	1-1/2	Brass	200 °F/1000 PSI	½ NPT	1-1/16	1-1/2	Nordel
BLU-SST-25TP	¼ NPT	1-1/2	SS 304	200 °F/1000 PSI	¼ NPT	1-1/16	1-1/2	Nordel
BLU-12TPXL	½ NPT	3"	Brass	200 °F/1000 PSI	½ NPT	1-1/16	1-1/2	Nordel
BLU-14TPXL	¼ NPT	3"	Brass	200 °F/1000 PSI	¼ NPT	1-1/16	1-1/2	Nordel
BLU-ADP	1/4"	2.8"	Brass/SS	200 °F/1000 PSI	1/4"			Nordel



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# **TEMPERATURE & PRESSURE TEST KIT**



Model BRKIT-PT

# **MODEL BRKIT-PT**

# **DESCRIPTION & FEATURES:**

- Two bi-metal thermometers, 0 to 250 °F (-18 °C to 121 °C) and -40 to 160 °F (-40 °C to 71 °C)
- BR101 3½" Steel case, brass internals, Pressure Gauge 0-100 PSI

Stainless steel gauge adapter probe for test plug insertion Compact and durable carrying case

### PRODUCT OVERVIEW:

The Blue Ribbon Temperature and Pressure Test Kit contains our best selling BR101 3.5" pressure gauge, gauge adapter, two bi-metal thermometers covering both high and low temperature ranges with a durable carrying case to protectively store the test equipment for convenience and portability.

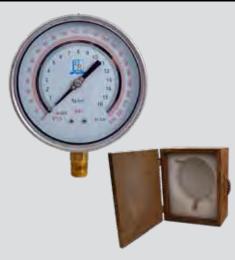
# **SPECIFICATIONS:**

- Pressure Gauge: Model BR101K-354E 3.5" dial, 0-100 PSI, steel case brass internals, ¼" bottom mount and -40 to 160 °F (-40 °C to 71 °C)
- Low Range Thermometer: Model BR1-5TBF 1" dial pocket thermometer, 5" length sheath protector -40/160 °F only
- High Range Thermometer: Model BR1-5TIF 1" dial pocket thermometer, 5" length sheath protector 0/250 °F only
- Gauge Adapter: Model BR-BLU\_TPA4
   1.75" x .0125 stainless steel probe with ½" Brass NPTF swivel gauge fitting





# SS CASE TEST GAUGE - BOURDON TYPE



Model BR-Test Case

# **MODEL BR-TEST CASE**

### FEATURES:

- Standard Version Dial Size: 6"
- Stainless Steel Case & High Precision Measuring System
- High Resolution Dial
- Anti Parallax Mirror Band (Eye Friendly)
   Socket Directly Welded to Case
- Standard Followed in General EN 837-1
- Calibration Certificate with Traceability to National / International Standards

# **SPECIFICATIONS:**

Accuracy Class: 0.25 (at 68 °F (20 °C))

Ambient Temperature: Maximum 149 °F (65 °C) Process Temperature: Maximum 149 °F (65 °C)

Case & Bezel: AISI 304 SS (Bayonet Type)

Bourdon: Beryllium Copper

Socket: AISI 316L SS

Movement: High Precision Jewel Bearing Type

Integral Dampening Screw: AISI 316 SS

Protection: IP 65

Dial: Aluminium, green with black marking &

Anti parallax mirror band

Pointer: Balanced, knife-edge micrometer

adjustable

Pointer Stopper: Spring Type

Gasket: Neoprene
Welding: Alloy brazing

Window: Shatter proof / safety glass

Blow Off Disc: Neoprene

Carrying Case: Wooden carrying case
Calibration Certificate: 5 Point calibration
certificate traceable to national / international

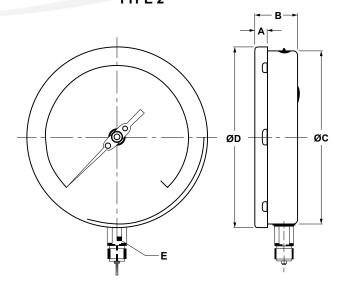
standard

### **APPLICATIONS:**

 Calibration / Testing in Laboratory, Fits for various process industries and all gaseous / liquid media that will not obstruct the pressure system.

NS	Α	В	ØС	ØD	E	Weight in Ibs. (with Wooden Box)
6.0 "	.35"	1.18"	6.0"	6.31	.52"	5.5 lbs

TYPE 2





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# **COOLING TOWER**



Model BR-CT12

# MODEL BR-CT12

### **FEATURES:**

The Model BR-CT12 from Blue Ribbon Corporation protects gauges, switches and transmitters, and is used where the process media temperature exceeds the rating of the instrument. For process media temperatures up to  $570\,^{\circ}$ F (300 °C) it can reduce the media temperature by as much as  $500\,^{\circ}$ F ( $260\,^{\circ}$ C)

### **SPECIFICATIONS:**

• Socket: 316L Stainless Steel

• Tube: 316 Stainless Steel

Maximum Operating Pressure: 1,500 PSI

• Maximum Process Temperature: 570 °F

(300 °C) or 932 °F (500 °C

Connection:

1/4" NPTM x 1/4" NPTF

1/2" NPTM x 1/2" NPTF

# **APPLICATIONS:**

- Clean (no particulate) media, gases
   When used with a diaphragm seal, the pressure rating of the diaphragm seal must be acknowledged
- Extreme high temperature installations
- Used in oil & gas installations, chemical processing and mining

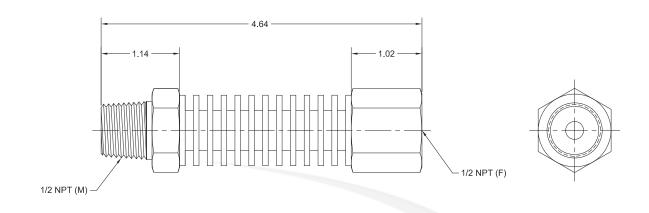


# MODEL BR-CT12 COOLING TOWER

### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)





# **ORDERING GUIDE**

Example: BR-CT12-400

BR-CT12 Maximum Process Temperature

570 °F (300 °C) 932 °F (500 °C) 1/4" NPTM x1/4" NPTF BR-CT12-400

BR-CT12-600

1/2" NPTM x 1/2" NPTF

BR-CT12-500 BR-CT12-700

All specifications are for reference purposes only. In the interests of continuous product improvement, all specifications are subject to change without notice. Please contact Blue Ribbon Corporation for assistance with your application.





# **DIAPHRAGM SEAL**



Series 1000

# **SERIES 1000**

### **FEATURES:**

The Blue Ribbon Series 1000 diaphragm seal is an economical isolation device used to protect pressure instrumentation from the media to be measured. Designed with a rugged, two-piece bolted construction for pressure ranges from 30"Hg vacuum to 2500 PSI, the Series 1000 provides exceptional protection in corrosive applications or where the pressure instrumentation process port alone may be prone to clogging.

### **SPECIFICATIONS:**

### Housing

• 316 Stainless Steel

### Diaphragm

• 316 Stainless Steel

### Construction

• Two-Piece Bolted

### Gasket

- Buna-N (30 PSI to 2500 PSI)
- Viton (30"HgV to 30 PSI)

### Connection

• Bottom: 1/4", 1/2", 3/4" and 1" NPT

• Top: 1/4" and 1/2" NPT

### **Process Temperature**

• -22 °F to +212 °F (-30 °C to +100 °C)

### **OPTIONS:**

- Flushing Port/Connection
- Viton and Teflon Gaskets
- Monel, Hastelloy-C Diaphragm

LOWER HOUS	SING
BR-D-1000	1/4" SS Lower
BR-D-1001	½" SS Lower
BR-D-1002	½" SS Lower with Flushing Port
BR-D-1003	¾" SS Lower
BR-D-1004	¾" SS Lower with Flushing Port
BR-D-1005	1" SS Lower
BR-D-1006	1" SS Lower with Flushing Port
BR-D-1007-V	1/4" Viton
BR-D-1008-V	½" Viton
BR-D-1009-V	¾" Viton

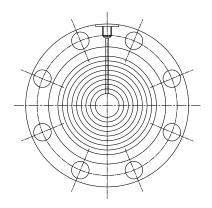
UPPER HOUSING				
BR-D-2000	1/4" NPT SS 316 SS Diaphragm			
BR-D-2001	1/4" NPT SS Monel Diaphragm			
BR-D-2002	1/4" NPT SS Hastelloy-C Diaphragm			
BR-D-2003	1/4" NPT SS Viton Diaphragm			
BR-D-2004	1/2" NPT SS 316 SS Diaphragm			
BR-D-2005	1/2" NPT SS Monel Diaphragm			
BR-D-2006	½" NPT SS Hastelloy-C Diaphragm			
BR-D-2007	½" NPT SS Viton Diaphragm			

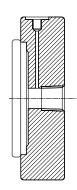


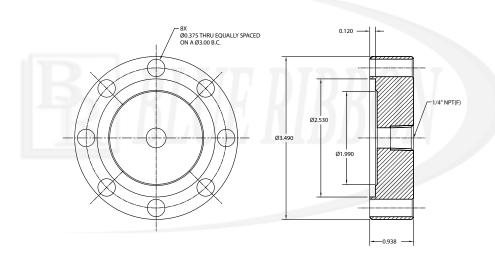
# DIAPHRAGM SEAL

### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)







BR-D-1000/BR-D-2000 3.5" DIA. 316SST

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# **PVC DIAPHRAGM SEAL**



Series 3000

# **SERIES 3000**

# **FEATURES:**

The Series 3000 from Blue Ribbon Corporation is a Teflon diaphragm seal or isolation device with PVC construction, used to provide economical protection of pressure sensing instrumentation from measured media. This Series is particularly useful for the economical protection of instrumentation from corrosion and clogging, and offers an option for application where some materials may be limited by corrosion.

# **SPECIFICATIONS:**

Housing: PVC Diaphragm: PTFE

Operating Pressure: Vacuum to 200 PSI

Instrument Connection: 1/4" NPT
Process Connection: 1/4" and 1/2" NPT
Process Temperature: +77 °F to +104 °F)

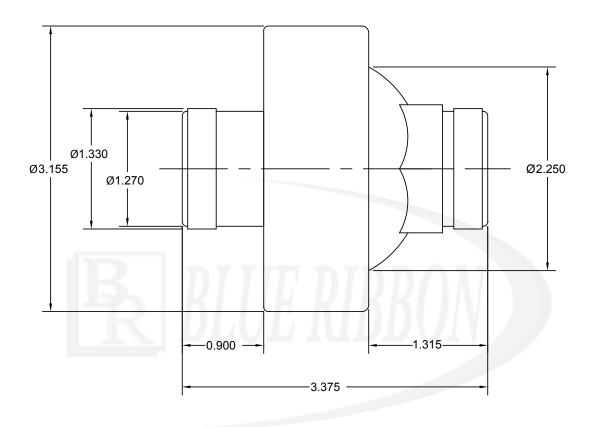
PVC Diaphragm Seal		
BR-D-3000	1/4" FNPT x 1/4" FNPT	
BR-D-3001	1/4" FNPT x 1/2" FNPT	



# PVC DIAPHRAGM SEAL

### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



# DIAPHRAGM SEAL PVC/PTFE 3000 SERIES

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# **DIAPHRAGM SEAL**

# **SERIES 4000**

# **FEATURES:**

The Series 4000 from Blue Ribbon Corporation are diaphragm seals or isolation devices used to provide economical protection of pressure sensing instrumentation from measured media. The Series is designed with a stainless steel diaphragm for small to medium instrumentation ranging from 30 to 2500 PSI. The Series 4000 provides ultimate protection for gauges and measuring instruments thru  $4\frac{1}{2}$ " dial sizes in applications where space limitations are a concern.



Series 4000

# **TECHNICAL SPECIFICATIONS:**

Housing: 316 Stainless Steel
Diaphragm: 316 Stainless Steel
Operating Pressure: 30 to 2500 PSI

Instrument: 1/4" NPT

Process Connection: 1/4" NPT

Process Temperature: -49 °F to +302 °F

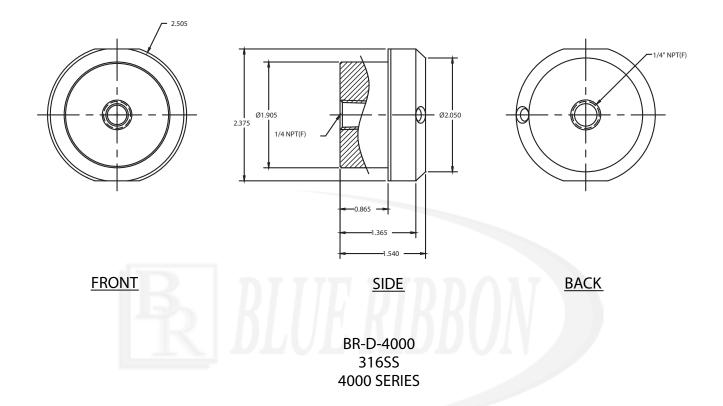
Part #	Description
BR-D-4000	1/4" NPT x 1/4" NPT



# DIAPHRAGM SEAL

# DIMENSIONAL DRAWING

All dimensions are in inches (mm)



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# STAINLESS STEEL DIAPHRAGM SEAL

# **SERIES 5000**

# **FEATURES:**

The Series 5000 from Blue Ribbon Corporation are diaphragm seals or isolation devices used to provide economical protection of pressure sensing instrumentation from measured media. The Series is designed with a stainless steel diaphragm for small to medium instrumentation ranging from 30 to 2500 PSI. The Series 5000 provides ultimate protection for gauges and measuring instruments thru  $4\frac{1}{2}$ " dial sizes in applications where space is at a premium.



Series 5000

# **TECHNICAL SPECIFICATIONS:**

Housing: 316 Stainless Steel
Diaphragm: 316 Stainless Steel
Operating Pressure: 30 to 2500 PSI

Instrument: 1/4" NPT

Process Connections: 1/4" and 1/2" NPT Process Temperature: -49 °F to +302 °F

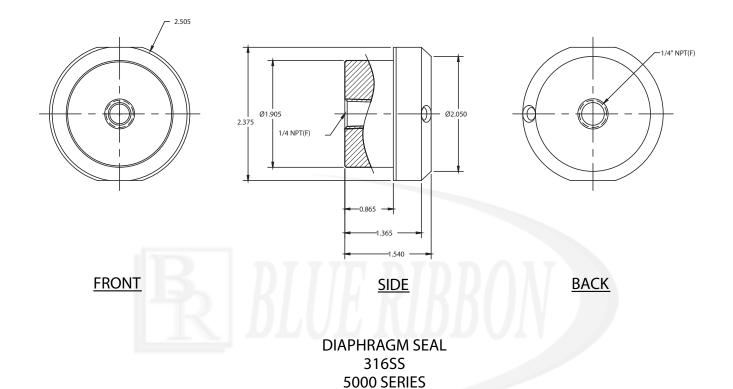
Part #	Description
BR-D-5000	1/4" NPT x 1/4" NPT
BR-D-5001	1/4" NPT x 1/2" NPT
BR-D-5002	½" NPT x ½" NPT



# STAINLESS STEEL DIAPHRAGM SEAL

### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



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# **DIAPHRAGM SEAL**

# **SERIES 6000**

# **FEATURES:**

The Series 6000 from Blue Ribbon Corporation is a lightweight, all-stainless steel, welded one-piece diaphragm seal or isolation device, used to provide economical protection of pressure sensing instrumentation from measured media. The Series is designed for small instrumentation ranging from vaccum to 2500 PSI. It also provides protection for gauges and measuring instruments in dial sizes ranging from  $1\frac{1}{2}$ " to  $3\frac{1}{2}$ ", as well as in space-limited applications.



Series 6000

# **TECHNICAL SPECIFICATIONS:**

Housing: 316 Stainless Steel Diaphragm: 316 Stainless Steel

Operating Pressure: Vacuum to 2500 PSI

Instrument: 1/4" NPTF

Process Connections: 1/4" NPTF, 1/4" NPTM, 1/2" NPTF

Process Temperature: -46 °F to +302 °F

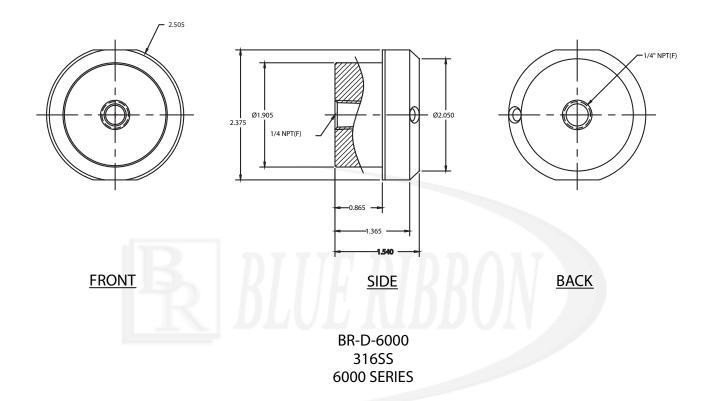
Part #	Description
BR-D-6000	1/4" NPT x 1/4" NPT
BR-D-6001	1/4" NPTF x 1/2" NPTM
BR-D-6002	½" NPTF ½" NPTF



# DIAPHRAGM SEAL

# **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



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# WELDED FLANGED DIAPHRAGM SEAL



Series 7000

### **SPECIFICATIONS:**

### Housing

 316 SS, Monel, Hastelloy C, Titanium, Tantalum, PVC, Carbon Steel and Teflon. Upper Housing 316 SS and Carbon Steel

### Connection

- 1/4", 1/2" NPT Female connection standard
- 1", 1.5", 2" pipe size 150# and 300# pressure rating standard

### **Process Temperature**

- 450 °F (232 °C)
- 400 °F (204 °C) [Teflon lined]

### **Two-Piece Construction**

# **FIELD OPTIONS:**

Various sizing and housing materials available

# **SERIES 7000**

# **APPLICATIONS**

- Oil Refineries
- Chemical Plants
- Industry

SIZE	PART#	INSTRUMENT	DIAPHRAGM	LOWER
1" - 150# RF	BR-D-7000	1/2" NPT	316 SS	316 SS
	BR-D-7001	1/2" NPT	Tantulum	316 SS
	BR-D-7002	1/2" NPT	Hastelloy C	Monel
	BR-D-7003	1/2" NPT	Hastelloy C	Hastelloy C
	BR-D-7004	1/4" NPT	316 SS	316 SS
	BR-D-7005	1/4" NPT	Tantalum	316 SS
	BR-D-7006	1/4" NPT	Hastelloy C	Monel
	BR-D-7007	1/4" NPT	Hastelloy C	Hastelloy C
71771				
1" 300# RF	BR-D-7008	1/2" NPT	316 SS	316 SS
	BR-D-7009	1/2" NPT	Tantulum	316 SS
	BR-D-7010	1/2" NPT	Hastelloy C	Monel
	BR-D-7011	1/2" NPT	Hastelloy C	Hastelloy C
	BR-D-7012	1/4" NPT	316 SS	316 SS
	BR-D-7013	1/4" NPT	Tantulum	316 SS
	BR-D-7014	1/4" NPT	Hastelloy C	Monel
	BR-D-7015	1/4" NPT	Hastelloy C	Hastelloy C
1.5" 150# RF	BR-D-7016	1/2" NPT	316 SS	316 SS
	BR-D-7017	1/2" NPT	Tantulum	316 SS
	BR-D-7018	1/2" NPT	Hastelloy C	Monel
	BR-D-7019	1/2" NPT	Hastelloy C	Hastelloy C
	BR-D-7020	1/4" NPT	316 SS	316 SS
	BR-D-7021	1/4" NPT	Tantulum	316 SS
	BR-D-7022	1/4" NPT	Hastelloy C	Monel
	BR-D-7023	1/4" NPT	Hastelloy C	Hastelloy C



# WELDED FLANGED DIAPHRAGM SEAL

# **SERIES 7000**

SIZE	PART#	INSTRUMENT	DIAPHRAGM	LOWER
1.5" - 300# RF	BR-D-7024	½" NPT	316 SS	316 SS
	BR-D-7025	1/2" NPT	Tantulum	316 SS
	BR-D-7026	1/2" NPT	Hastelloy C	Monel
	BR-D-7027	1/2" NPT	Hastelloy C	Hastelloy C
	BR-D-7028	1⁄4" NPT	316 SS	316 SS
	BR-D-7029	1⁄4" NPT	Tantalum	316 SS
	BR-D-7030	1⁄4" NPT	Hastelloy C	Monel
	BR-D-7031	1/4" NPT	Hastelloy C	Hastelloy C
			•	•
2" 150# RF	BR-D-7032	1/2" NPT	316 SS	316 SS
	BR-D-7033	1/2" NPT	Tantulum	316 SS
	BR-D-7034	1/2" NPT	Hastelloy C	Monel
	BR-D-7035	1/2" NPT	Hastelloy C	Hastelloy C
	BR-D-7036	1/4" NPT	316 SS	316 SS
	BR-D-7037	1⁄4" NPT	Tantulum	316 SS
	BR-D-7038	1/4" NPT	Hastelloy C	Monel
	BR-D-7039	1/4" NPT	Hastelloy C	Hastelloy C
		•	•	
2" 300# RF	BR-D-7040	1/2" NPT	316 SS	316 SS
	BR-D-7041	1/2" NPT	Tantulum	316 SS
	BR-D-7042	1/2" NPT	Hastelloy C	Monel
	BR-D-7043	1/2" NPT	Hastelloy C	Hastelloy C
	BR-D-7044	1⁄4" NPT	316 SS	316 SS
	BR-D-7045	1⁄4" NPT	Tantulum	316 SS
	BR-D-7046	1⁄4" NPT	Hastelloy C	Monel
	BR-D-7047	1/4" NPT	Hastelloy C	Hastelloy C

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# 3" AND 5" DIAL BIMETAL THERMOMETER



### Model BR3 3" Dial Bi-Metal Thermometer

# MODEL BR3 AND BR5

### FEATURES:

All Stainless Steel Construction

- 3" (75mm) and 5" (127mm) dial size
- Glass Lens
- Anti-Parallax Dial
   Vibration resistant design for reduced needle flutter
- Fast Response
- Hermetically sealed IP68
   Welded Stem

# **APPLICATIONS:**

Heating and Air Conditioning

- Industrial Wastewater
- Accurate Temperature Measurements

# SPECIFICATIONS:

- Dial: 3" (75mm) and 5" (127mm)
- Aluminum with black markings, anti-parallax
- Case, Ring and Stem AISI 304 SS
- Recalibrator Screw Standard
- Lens: Glass, hermetically sealed
- Connection: 1/2" NPT standard
- Movement: Bi-metallic coil
- Pointer: Aluminum, painted black
- Maximum Operating Pressure: 125 PSI (861 kPa)
- Operating Temperature: 75% of full scale value (recommended maximum)
- Ambient Temperature: -58 °F to 248 °F (-50 °C to 120 °C)
- Accuracy: ±1% of full scale (ASME B40.3, Grade A)
- Enclosure Rating: IP68

\*Options Available Upon Request:

Safety Glass Silicone Fill

### ORDERING GUIDE

STEM LENGTH*	PART NUMBER		CODE	RANGE
	3" DIAL	5" DIAL		
2.5"	BR3-2	BR5-2	TA	-4% <sub>120</sub> F & C
4"	BR3-4	BR5-4	TB	-4%160 F & C
6"	BR3-6	BR5-6	TE	%150 F & C
9"	BR3-9	BR5-9	TG	‱ F & C
12"	BR3-12	BR5-12	TJ	<sup>20</sup> ⁄ <sub>240</sub> F & C
15"	BR3-15	BR5-15	TI	%250 F & C
18"	BR3-18	BR5-18	TM	50/300 F & C
24"	BR3-24	BR5-24	TP	50/400 F & C
			TR	50/ <sub>550</sub> F & C
			TS	<sup>150</sup> / <sub>750</sub> F & C
			TT	<sup>200</sup> / <sub>1000</sub> F & C

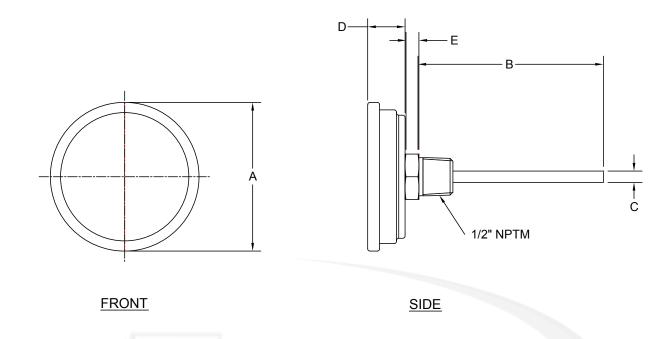
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# 3" AND 5" DIAL BIMETAL THERMOMETER

### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



BR3-4-TG-C 3" BIMETAL THERMOMETER 1/2" NPT, 0-100 C BACK, 4" STEM

		Α	В	C	D	Е
3"	IN.	3.18"	STEM LENGTH	.25"	.60"	.38"
DIAL	MM	80.78	STEM LENGTH	6.45	15.24	9.76
5"	IN.	5.13"	STEM LENGTH	.25"	.67"	.38"
DIAL	MM	130.87	STEM LENGTH	6.45	16.95	9.76

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# BIMETAL THERMOMETER ADJUSTABLE ANGLE TYPE



Model BR3A and BR5A
Bi-Metal Thermometer Adjustable Angle Type

# **MODEL BR3A AND BR5A**

### FEATURES:

All Stainless Steel Construction

- Adjustable Angle Connection
- 3" (75mm) and 5" (127mm) dial size
- Glass Lens
- Anti-Parallax Dial
   Vibration resistant design for reduced needle flutter
- Fast Response
- Hermetically sealed IP68
- Accuracy: ±1% Full Scale Welded Stem

### APPLICATIONS:

Heating and Air Conditioning

• Industrial Wastewater

# **SPECIFICATIONS:**

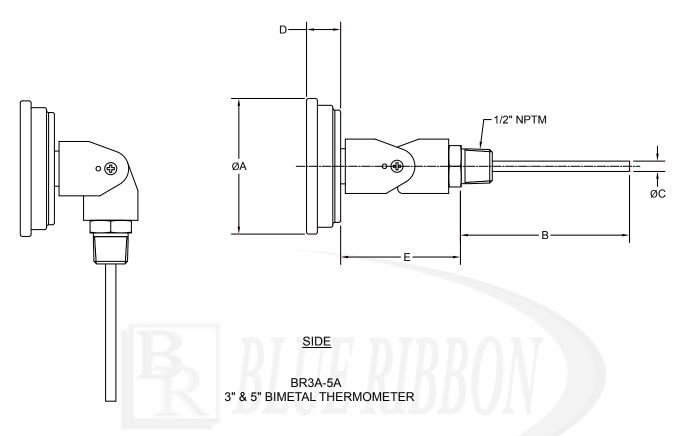
- Dial: 3" (75mm) and 5" (127mm)
- Aluminum with black markings, anti-parallax
- Case, Ring and Stem AISI 304 SS
- Recalibrator Screw Standard
- Lens: Glass, hermetically sealed
- Connection: 1/2" NPT standard
- Pointer: Aluminum, painted black
- Maximum Operating Pressure: 125 PSI (861 kPa)
- Operating Temperature: 75% of full scale (recommended)
- Ambient Temperature: -58 °F to 248 °F (-50 °C to 120 °C)
- Accuracy: ±1% of full scale (ASME B40.3, Grade A)
- Enclosure Rating: IP68



# BIMETAL THERMOMETER ADJUSTABLE ANGLE TYPE

### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



# ORDERING GUIDE

		Α	В	С	D	E
3"	IN.	3.18"	STEM LGTH	.25"	.60"	2.38"
DIAL	MM	80.78	STEM LGTH	6.45	15.24	9.76
5"	IN.	5.13"	STEM LGTH	.25"	.67"	.38"
DIAL	MM	130.87	STEM LGTH	6.45	16.95	9.76

STEM LENGTH*	PART NUMBER		CODE	RANGE
	3" DIAL	5" DIAL		
2.5"	BR3A-2	BR5A-2	TA	-4%120 F & C
4"	BR3A-4	BR5A-4	TB	-4%160 F & C
6"	BR3A-6	BR5A-6	TE	%150 F & C
9"	BR3A-9	BR5A-9	TG	‱ F & C
12"	BR3A-12	BR5A-12	TJ	<sup>20</sup> / <sub>240</sub> F & C
15"	BR3A-15	BR5A-15	TI	%250 F & C
18"	BR3A-18	BR5A-18	TM	59⁄3∞ F & C
24"	BR3A-24	BR5A-24	TP	50/400 F & C
			TR	5%550 F & C
			TS	<sup>150</sup> ⁄ <sub>750</sub> F & C
			TT	<sup>200</sup> / <sub>1000</sub> F & C

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# INDUSTRIAL THERMOMETER 9" SCALE ADJUSTABLE ANGLE TYPE



Model BR9A35 (Thermowell sold separately, See Model BR9TW)

# **MODEL BR9A**

### **FEATURES:**

- Single screw design for easy adjustment and full 360° rotation
- Available in 3.5" and 6" stem lengths
- Blue spirit filled thermometer set inside V-shaped aluminum scale with high-contrast black on white numeric scale for easy reading
- NIST traceable calibration with guaranteed accuracy to ±1 scale division
   Black enameled die cast aluminum construction with glass front minimizing dirt and dust build up for ranges up to 400 °F (200 °C)
   Optional plastic face
- 11/4–18 UNEF swivel nut connection assembly with tapered bulb chamber for proper well seating
- Available in Straight Form and 90° Back Angle

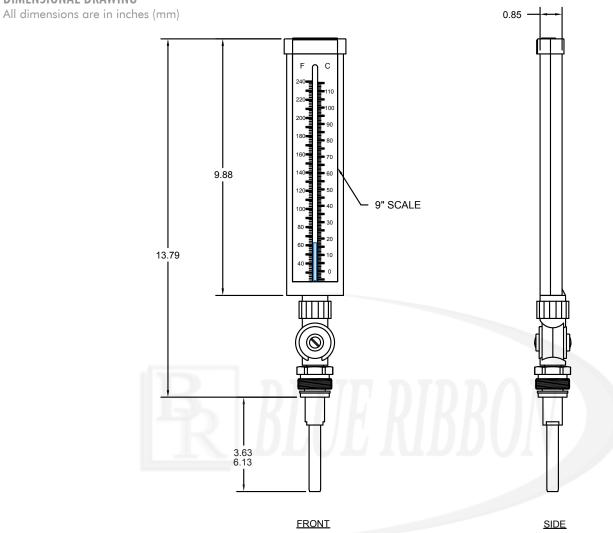
### **SPECIFICATIONS:**

- Dial: 9" (230mm) aluminum
- Lens: Glass
- Connection: 1½–18 UNEF swivel nut
   3.5" or 6" stem length (see ordering guide)
   Scale: Aluminum painted white with black markings
- Bulb Chamber: Tapered cast aluminum with graphite fill
- Tube, Sensing Liquid: Glass, spirit organic fluid
- Adjustment: Fully adjustable
- Accuracy: ±1%
- Enclosure Rating: IP54

BR5SL-T-003 REV-D

# INDUSTRIAL THERMOMETER 9" SCALE ADJUSTABLE ANGLE TYPE

### **DIMENSIONAL DRAWING**



# **ORDERING GUIDE**

Example: BR9A35-240

MODEL	STEM LENGTH	TEMP RANGE
BR9A	35 = 3.5"	110 = -40-110 °F/C
	6 = 6"	120 = 0-120 °F/C
		160 = 30-160 °F/C
		180 = 30-180 °F/C
		240 = 30-240 °F/C
		300 = 30-300 °F/C

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# **SOLAR DIGITAL THERMOMETER**



Model BR9A35-SD

# **MODEL BR9A35-SD**

# **FEATURES:**

- Solar Powered reading in digital format (°F & °C)
- High Impact ABS Case
- Vari-Angle Connection
- Made to switch to both temperature scales (°F & °C)
- ±1.0% Accuracy Optional plastic face
- 16 Lux Rating

# **APPLICATIONS:**

Heating Ventilation

Air Conditioning

# **SPECIFICATIONS:**

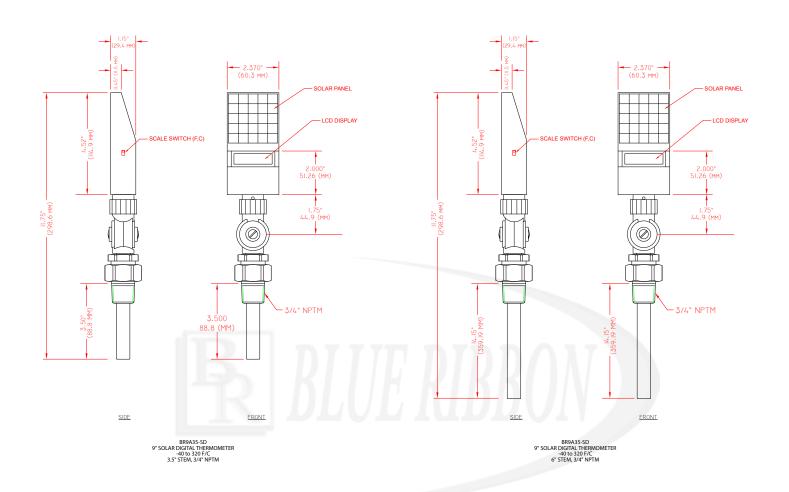
- Display: 2.34" x 4.35" sensing display/readout
- Case: High Impact ABS
- Lux Rating: 16 Lux
- Stem Length: 3.5" or 6"
- Thermowell: 3/4" NPT brass thermowell (Standard)
- Temperature Range: -40 to 320 °F (-40 to 160 °C)
- Accuracy: ±1%
- Process Temperature: -50 to 320 °F (-45.5 to 160 °C)
- Adjustment: Fully adjustable
- Enclosure Rating: IP54



# **SOLAR DIGITAL THERMOMETER**

### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



# ORDERING GUIDE

Example: BR9A35-SD

MODEL	STEM LENGTH	TEMP RANGE
BR9A-SD	35 = 3.5"	-40-320 °F /
	6 = 6"	-40-160 °C

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# **HOT WATER THERMOMETERS**

# MODELS BRHW5/5A

# **OVERVIEW:**

The BRHW5/5A series thermometers are rugged and economical. Available in both bottom and adjustable angle connections with an easy to read dual scale, they provide an excellent option for a number of heat related applications.

# **APPLICATIONS:**

Hydronic heating system
Boiler
Water line temperature measurement

# **SPECIFICATIONS:**

- 5" Valox case
- Easy-to-read black on white scale
- Blue Liquid Filled (Mercury-free)
- ½" NPT Connection Separable Brass well
- Bottom and adjustable connection Accuracy: ±1 Scale Division





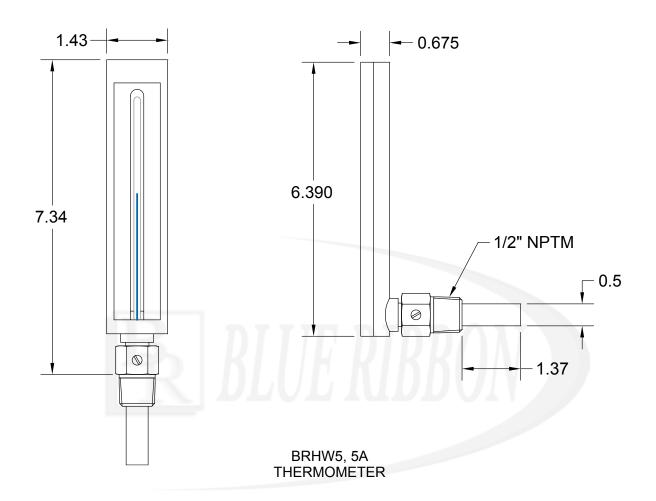
Models BRHW5/5A



# HOT WATER THERMOMETERS

## **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



Temp. Range	Straight	Angle
-40 to 110 F/C	BRHW5S	BRHW5A
30 to 240 F/C	BRHW5S-240	BRHW5A-240

All specifications are for reference purposes only. In the interests of continuous product improvement, all specifications are subject to change without notice. Please contact Blue Ribbon Corporation for assistance with your application.

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BLUE RIBBON



# HOT WATER THERMOMETER



Model BRHW Hot WaterThermometer



Model BRHW-SW
Hot Water Thermometer
with Socket Weld Thermowell

# **MODEL BRHW**

# FEATURES:

An economical and accurate means to measure air or water temperatures

Separable thermowell with optional sweat well Bimetallic element

- Dual scale (Fahrenheit & Celsius)
- Easy to install
- 1/2" NPT Connection 1 year warranty

# **SPECIFICATIONS:**

- 2.5" dial (63mm), aluminum case
- Glass lens
- 1/2" NPT Connection
- Bi-metallic sensing element
- Recalibrator Standard Accuracy: ±1

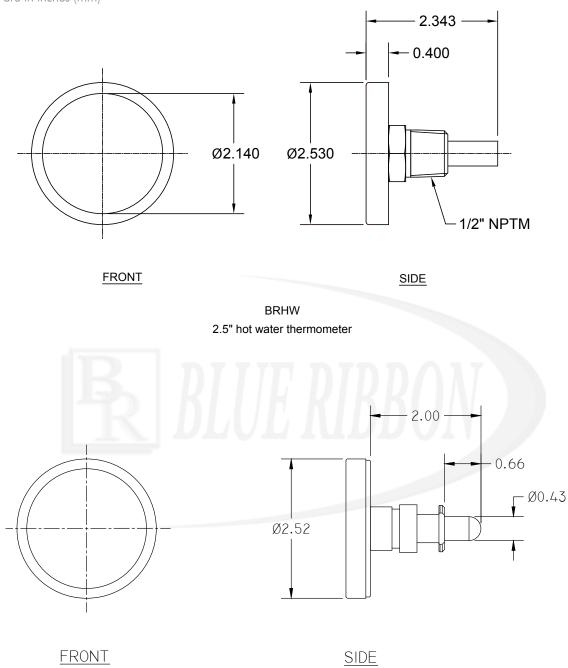
Part Number	Temp. Range	Connection
BRHW	30 to 240 °F	1/2" NPT
BRHW-SW	30 to 240 °F	3/4" Sweat Well



# HOT WATER THERMOMETERS

## **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



BRHW-SW 2.5 HOT WATER THERM

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# **CLAMP-ON THERMOMETER**

# **MODEL BRCT**

# **FEATURES:**

- Clamp-on design with steel spring
- Dual Scale (°F & °C)
- Easy to install
- Fits pipe sizes to 4" (100mm)

## SPECIFICATIONS:

Dial: 2.5" (63mm) aluminum with black markings

Case: Steel Lens: Plexiglass

Ring: Steel, chrome plated

Sensing Element: Bi-metallic coil Pointer: Aluminum, painted black

Over-Range Enclosure Rating: 25% of Full-scale value Temperature Range: 32 °F to 250 °F (0 °C to 121 °C) Ambient/Process Temperature: -40 °F to 390 °F

(-40 °C to 200 °C)

Accuracy: ±3% of Full-scale Enclosure Rating: IP52

# **APPLICATIONS:**

To measure surface temperature on pipe.



Model BRCT Clamp-On Thermometer

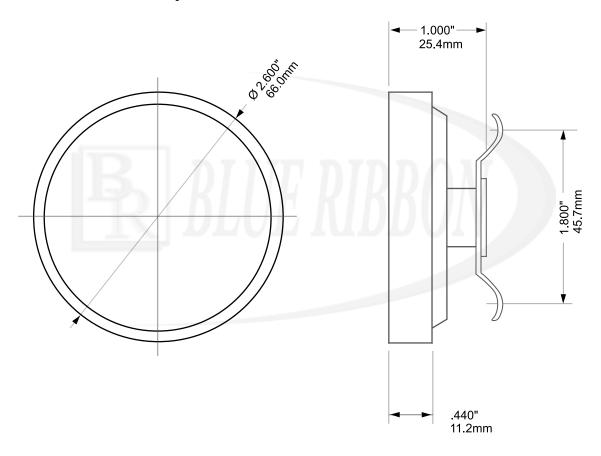


# **BRCT CLAMP-ON THERMOMETER**

## **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)

# **BRCT Clamp-On Thermometer**



Range	Code
32 °F to 250 °F (0 °C to 121 °C)	BRCT

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# **BIMETAL THREADED THERMOWELLS**



Model BRTW
Bimetal Threaded Thermowells

# **MODEL BRTW**

# **FEATURES:**

Model BRTW bimetal threaded thermowells from Blue Ribbon Corporation are designed to protect the thermometer from possible exposure to process media that may be corrosive or under pressure. Thermowells also facilitate removal of the industrial thermometer without interruption of the process. Their durable design offers high reliability and media compatibility in a range of sizes and materials.

## **SPECIFICATIONS:**

#### Thermometer Connection:

 $\frac{1}{2}$ " NPT female (other thread sizes available upon request)

#### **Process Connection:**

• 3/4", 1/2" or 1" NPT connection (other thread sizes available upon request)

#### Bore:

0.260" (6.5mm)

#### Construction:

Stepped construction

Tapered construction standard

#### Materials:

Brass, AISI 304 stainless steel, AISI 316 stainless steel Other materials available upon request

## **ORDERING GUIDE**

Example: BR-TW22-4-BRS
Brass Bimetal Thermowell, 3.5" NPT 4" Stem

Model	Connection	Stem Length	Material
BR-TW	22 - ½" NPT	2.5 - 2.5"	BRS - Brass
	75 - ¾" NPT	4 - 4"	304 - 304 SS
		6 - 6"	316 - 316 SS
		9 - 9"	

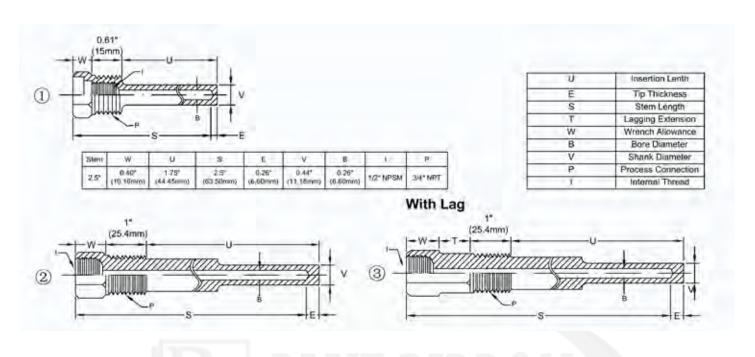


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# **BIMETAL THREADED THERMOWELLS**

#### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



Stem	W	U	U(With Lag)	5	E	V	В	T	I I	P
4*	0.75" (19.05mm)	2.50" (63.50mm)	1:90" (48.26mm)	4" (101.60mm)	0.25" (6.35mm)	0.5" (12.70mm)	0.26" (6.60mm)	0.6" (15.24mm)	1/2" NPSM	3/4" NPT
6"	0.75" (19.05mm)	4.50" (114.30mm)	2.50" (63.50mm)	6" (152.40mm)	0.25" (6.35mm)	0.5" (12.70mm)	0.26" (6.60mm)	2" (50.80mm)	1/2" NPSM	3/4" NPT
9"	0.75" (19.05mm)	7.50° (190.50mm)	4.50" (114:30mm)	9" (228.60mm)	0.25" (6.35mm)	0.5" (12.70mm)	0.26" (6.60mm)	3" (76.20mm)	1/2" NPSM	3/4" NP
12"	0.75" (19.05mm)	10.50" (266.70mm)	7,50° (190.50mm)	12" (304.80mm)	0.25" (6.35mm)	0.5" (12.70mm)	0.26" (6.60mm)	3" (76.20mm)	1/2" NPSM	3/4" NP
15"	0.75" (19,05mm)	13.50" (342.9mm)	10.50" (266.70mm)	15" (381.00mm)	0.25" (6.35mm)	0.5" (12.70mm)	0.26" (6.60mm)	3" (76.20mm)	1/2" NPSM	3/4" NP
18"	0.75" (19.05mm)	16.5" (419.1mm)	13.50" (342.9mm)	18" (457.20mm)	0.25" (6.35mm)	0.5" (12.70mm)	0.26" (6.60mm)	3" (76.20mm)	1/2" NPSM	3/4" NP
24"	0.75" (19.05mm)	22.5° (571.5mm)	19.50" (495.30mm)	24" (609.60mm)	0.25" (6.35mm)	0.5" (12.70mm)	0.26" (6.60mm)	3" (76.20mm)	1/2" NPSM	3/4" NP

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# **INDUSTRIAL THREADED THERMOWELLS**



Model BR9TW
Industrial Threaded Thermowells

# **MODEL BR9TW**

# **FEATURES:**

Designed for use with all 9" (228mm) Industrial thermometers.

Allows for easy replacement of thermometer without interruption of the industrial process.

Protects thermometer from exposure to the process media.

1-year warranty

# SPECIFICATIONS:

#### Thermometer Connection:

 $\frac{1}{2}$ " NPT female (other thread sizes available upon request)

#### **Process Connection:**

• ¾", ½" NPT standard, optional thread sizes available

## Bore:

0.467" (11.9mm)

#### Construction:

Stepped construction

Tapered constructon standard

#### Materials:

Brass, AISI 304 stainless steel, AISI 316 stainless steel Other materials available upon request

## **ORDERING GUIDE**

Example: BR9TW-B-35 Brass Thermowell with 3.5" Stem

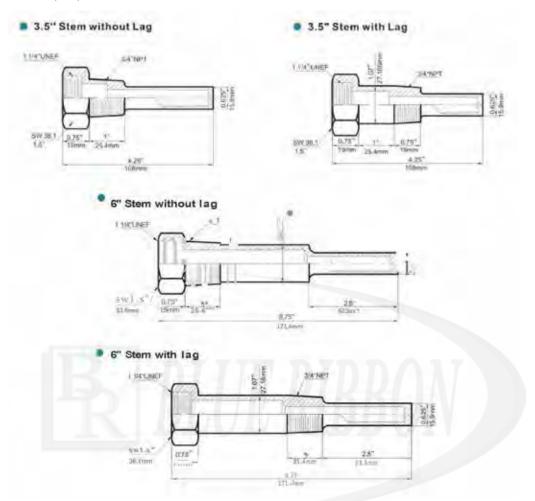
Model	Material	Stem Length	Lagging
BR9TW	B-Brass	35-3.5"	1-1"
	LFB - Lead Free Brass	6-6"	25-2.5"
	SS - 304 Stainless Steel		25-2.5



# INDUSTRIAL THREADED THERMOWELLS

#### **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)



Stem	W	U	U(With Lag)	S	Ε	V	В	7	(-	b.
3.5	0.75" (19.05mm)	2,50" (63,50mm)	1,50° (38,10mm)	3.5" (88.90mm)	0.16* (4.06mm)	0.62* (15.75mm)	0,44" (11.18mm)	1.00° (25.40mm)	1-18 UNEF	3/4" NPT
6"	0.75* (19.05mm)	5.00" (127.00mm)	2.50" (63.50mm)	6" (152.40mm)	0.16* (4.06mm)	0.62" (15.75mm)	0.44" (11.18mm)	2.5° (63.50mm)	1-18 UNEF	3/4" NPT
8"	0.75 <sup>t</sup> (19.05mm)	7.00" (177.80mm)	4.50" (114.30mm)	8" (203,20mm)	0.16° (4.06mm)	0.62" (15,75mm)	0.44* (11.18mm)	2.5° (63.50mm)	1-18 UNEF	3/4" NPT
12"	0.75* (19.05mm)	11.00° (279.40mm)	8.00" (203.20mm)	12* (304.80mm)	0,16° (4.06mm)	0.62" (15.75mm)	0.44* (11.18mm)	3" (76.20mm)	1-18 UNEF	1" NPT
16"	0.75* (19.05mm)	17.00" (431.80mm)	14.00° (355.60mm)	18" (457-20mm)	0.16* (4,06mm)	0.62** (15.75mm)	0.44* (11.18mm)	3* (76.20mm)	13"-18 UNEF	1" NPT

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# SUBMERSIBLE PUMP LIFT STATION / SLUDGE LEVEL TRANSMITTER



Model BC001 Birdcage®





# MODEL BCOO1 BIRDCAGE®

## **FEATURES:**

- 3-inch diameter sensing diaphragm resists clogging
- Protective baffle plate reduces risk of sensor damage
- Corrosion-resistant, all stainless steel construction
- Submersible to 1,100 feet (335 meters) WC
   Surge protection from lightning strikes and voltage spikes
- Ranges from 0-5 thru 0-500 PSI (0-10 thru 0 to 1,100 FTWC)
- Lifetime Surge Warranty Replacement Program when partnered with the BCP3000 Surge Protector (sold separately)
   Stock quantities available to ship in 1 to 3 days

#### APPLICATIONS:

Submersible pump lift station level monitoring Wet wells

- Process sumps
   Water tanks and reservoirs
- Process sludge (including heavy sludge)
   Water and wastewater level monitoring

## PRODUCT OVERVIEW:

The BC001 Birdcage® from Blue Ribbon Corporation is a submersible lift station and sludge level transmitter. Its all stainless steel design incorporates a 3-inch diameter clog-resistant sensing diaphragm and corrosion-resistant protective baffle plate. These features facilitate high-accuracy level measurements, even in heavy sludge conditions. This combination of durability and accuracy, along with over 25 years of proven field service, make the Birdcage® the industry gold standard in water and wastewater level monitoring.

## FIELD OPTIONS:

- FM & CSA Instrinsically Safe
- External lightning / surge protection package optional
- 4-20 mA or 0-5 Vdc Output Optional temperature Output

\*For details of available approvals, go to: <a href="https://blueribboncorp.com/certifications/">https://blueribboncorp.com/certifications/</a>

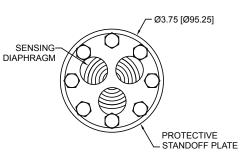


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# SUBMERSIBLE PUMP LIFT STATION / SLUDGE LEVEL TRANSMITTER

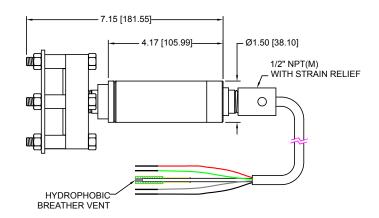
#### DIMENSIONAL DRAWING

All dimensions are in inches (mm)





WIRE	MODEL BC001
1/RED	+EXC/SIG
2/GRN	N/C
3/WHT	N/C
4/BLK	-EXC/SIG
5/BLU	N/C
6/BRN	N/C
SHIELD	OPEN



#### REFERENCE SPECIFICATIONS

#### **ELECTRICAL**

Supply Voltage: 9 to 36 Vdc Output Signal: 4-20 mA

Circuit Protection: RFI, EMI & surge protection Load Impedance:  $1,350~\Omega$  max. at 36~Vdc

and  $750~\Omega$  at 24~Vdc

Insulation Resistance: > 10 M $\Omega$  at 50 Vdc and +70 °F Connection: 1/2'' NPT (M) conduit with 40 feet of 3-conductor, 18 AWG Hytrel jacketed cable (optional Tefzel jacketing)

#### MATERIALS OF CONSTRUCTION

Housing: 316 SST Wetted Parts: 316 SST

#### THERMAL SPECIFICATIONS

Compensated: 0 °F to + 140 °F (-17.7 °C to +60 °C) Operating Ambient: -40 °F to +150 °F (-40 °C to +66 °C)

Effect on Zero Span ±2% FSO/100 °F

#### STATIC ACCURACY (RSS) (HYSTERESIS, NON-LINEARITY & REPEATABILITY @ +70 °F)

Standard:  $\pm 0.5\%$ Optional:  $\pm 0.2\%$ 

Zero/Span Balance and FSO:  $\pm 1.0\%$  FSO at +70 °F

#### MECHANICAL

Process connection: Oil filled diaphragm

Proof Pressure: 2X FSO Burst Pressure: 5X FSO

External Pressure: 500 PSI max. (35 BAR)

Weight: 5.5 lb (2.5 kg)

#### **PRESSURE RANGES**

0-5 thru 0-500 PSI (0-10 FTWC thru 0-1153 FTWC)

0-3 thru 0-335 meters WC





# SUBMERSIBLE LEVEL TRANSMITTER

# MODEL BR313L

# PRODUCT OVERVIEW:

The Model BR313L from Blue Ribbon Corporation is a line of highly accurate and reliable submersible level transmitters. The corrosion-resistant 316L stainless steel construction, and an integrated hydrophobic breather vent help provide years of maintenance-free service.

## **FEATURES:**

- Available ranges of 0-20" WC thru 300 PSI (50 MBAR to 21 BAR)
- Case rated to 900 FTWC (275 meters WC)
- Up to ±0.10% FSO accuracy
- 316L stainless steel housing with optional titanium
- Hytrel jacketed cable with optional Tefzel®
   Lightning suppression as standard

## **APPLICATIONS:**

Wet wells, ponds, rivers and tank level measurements
Water treatment

 Ground water monitoring Dredging levels
 Shipboard level control

## FIELD OPTIONS:

- Slim 0.69" (1.74 cm) diameter (Model BR313S)
- Titanium construction (Model BR313L-NI)
- Additional Hytrel cable and Tefzel® jacketed cable lengths
- Tapered inlet with stand-off plate for wastewater
- Remote zero and span adjustments



Model BR313L Submersible Level Transmitter



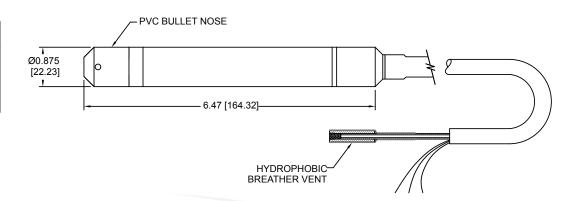
# SUBMERSIBLE LEVEL TRANSMITTER

#### DIMENSIONAL DRAWING

All dimensions are in inches (mm)

#### STANDARD WIRING

WIRE	MODEL 313L
RED	+EXC/SIG
BLK	-EXC/SIG
GRN	N/C
WHT	N/C
SHIELD	OPEN



## REFERENCE SPECIFICATIONS

#### **ELECTRICAL**

Excitation Voltage: 9 to 36 Vdc Output Signal: 4-20 mA

Circuit Protection: Short circuit or reversed wired - Indefinite

Load Resistance: 1400 Ω max. at 40 Vdc excitation

Response Time: ≤5 ms to 90%

Connection: Hytrel jacketed, 4-conductor, 18 AWG with vent tube and hydrophobic filter, 8' long, other lengths

available.

#### MATERIALS OF CONSTRUCTION

Wetted Parts: 316L, PVC, Neoprene, and Hytrel jacketed

cable

Housing: 316L stainless steel, optional titanium Cable Jacket Material: Hytrel (Tefzel optional) Cable Seal: Viton (Optional materials available)

Nose Cap: PVC

Internal Fill: Silicone (Other options available)

STATIC ACCURACY (RSS) (HYSTERESIS, NON-LINEARITY & REPEATABILITY @ +70 °F)

Standard: ±0.5% FSO

Improved:  $\pm 0.2\%$  FSO, and  $\pm 0.1\%$  FSO Zero & Span Balance:  $\pm 1.0\%$  FSO @ +70 °F

## MECHANICAL

Process Connection: PVC bullet nose

External Pressure: Rated to 900 FTWC (274 meters) max.

Proof Pressure: 2X FSO Burst Pressure: 4X FSO

Approximate Weight: 10 oz (0.3 kg) nominal (options may

increase weight)

Diameter: 0.875" (2.22 cm)

#### PRESSURE RANGES

• 0-20" WC thru 0 to 300 PSI (0-50 MBAR thru 0-21 BAR)

#### THERMAL SPECIFICATIONS

Compensated Range:  $0 \,^{\circ}\text{F}$  to  $+140 \,^{\circ}\text{F}$  (-17.7  $^{\circ}\text{C}$  to  $+60 \,^{\circ}\text{C}$ ) Operating Range:  $-40 \,^{\circ}\text{F}$  to  $+185 \,^{\circ}\text{F}$  (-40  $^{\circ}\text{C}$  to  $+85 \,^{\circ}\text{C}$ ) Storage Ambient:  $-40 \,^{\circ}\text{F}$  to  $+195 \,^{\circ}\text{F}$  (-40  $^{\circ}\text{C}$  to  $+90.6 \,^{\circ}\text{C}$ )

Effect on Zero/Span:  $<\pm2.0\%$  FSO/100 °F





# SLIM SUBMERSIBLE LEVEL TRANSMITTER



Model BR313S Slim Submersible Level Transmitter

# **MODEL BR313S**

## **FEATURES:**

- Slim 0.685" (17.4 mm) diameter housing
- 0 to 20" WC thru 300 PSI (211 meters WC)
- 4-20 mA output
- Rugged, welded, leak-proof stainless steel construction Silicon sensor technology
- Up to 0.10% FSO accuracy Hydrophobic breather filter

## **APPLICATIONS:**

Sewage lift and pump stations
Deep well and borehole

Groundwater monitoring
 Shipboard level control
 Weirs, wells, pond, reservoir, and dam level

# PRODUCT OVERVIEW:

Model BR313S from Blue Ribbon Corporation has all of the same features as our popular BR313L, but with a slim 0.685" (17.4 mm) diameter housing for applications that have limited installation space. All Blue Ribbon submersible level transmitters are built with a rugged leak-proof stainless steel construction, lightning surge protection and an integrated hydrophobic filter to provide accurate level measurement with years of corrosion-free service for all types of applications.

## FIELD OPTIONS:

Lightning suppression

• Additional Hytrel cable and Tefzel® jacketed cable lengths



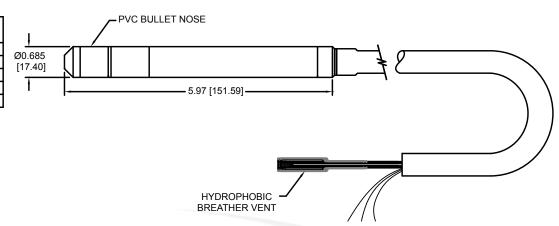
# SLIM SUBMERSIBLE LEVEL TRANSMITTER

#### DIMENSIONAL DRAWING

All dimensions are in inches (mm)

#### **STANDARD WIRING**

WIRE	MODEL 313S
RED	+EXC/SIG
BLK	-EXC/SIG
GRN	N/C
WHT	N/C
SHIELD	OPEN



#### REFERENCE SPECIFICATIONS

#### **ELECTRICAL**

Excitation Voltage: 9 to 36 Vdc Output Signal: 4-20 mA output

Circuit Protection: Short circuit or reversed wired - Indefinite

Load Impedence:  $1400 \Omega$  max. at 40 Vdc excitation

**Response Time:**  $\leq$ 5 ms to 90%

Connection: Molded Hytrel jacket, 6-conductor with breather tube, 24 AWG, 8' long, optional lengths available, Tefzel®

cable optional

#### MATERIALS OF CONSTRUCTION

Housing: Type 316 stainless steel

STATIC ACCURACY (RSS) (HYSTERESIS, NON-LINEARITY & REPEATABILITY @ +70 °F)

Standard: ±0.5% FSO

Optional:  $\pm 0.2\%$  FSO, and  $\pm 0.1\%$  FSO Zero/Span Balance:  $\pm 1.0\%$  FSO @ +70 °F

#### MECHANICAL

Process Connection: PVC bullet nose

External Pressure: Rated to 500 PSI (35 BAR) max.

Proof Pressure: 2X FSO Burst Pressure: 4X FSO

Approximate Weight: 10 oz (0.3 kg) nominal, options may

increase weight

Diameter: 0.685" (17.4 mm)

#### **PRESSURE RANGES**

• 0-20" WC thru 500 PSI (50 MBAR to 35 BAR)

#### THERMAL SPECIFICATIONS

Compensated: 0 °F to +140 °F (-17.7 °C to +60 °C) Operating: -40 °F to +150 °F (-40 °C to +65.5 °C) Storage: -40 °F to +150 °F (-40 °C to +65.5 °C) Effect on Zero/Span:  $<\pm2.0\%$  FSO/100 °F





# TITANIUM SUBMERSIBLE LEVEL TRANSMITTER



Model BR313L-NI
Titanium Submersible Level Transmitter

# MODEL BR313L-NI

# **FEATURES:**

- 0 to 20" WC thru 0 to 300 PSI (692 FTWC)
- 4-20 mA output
- Rugged, welded, leak-proof construction
- Slim 1.0" (2.5 cm) diameter titanium housing
- Up to 0.10% FSO accuracy

## **APPLICATIONS:**

Deep well and borehole

- Groundwater monitoring
- Reservoirs / dams
- Rig ballast control
   Weirs, wells, pond, reservoir, and dam level

# PRODUCT OVERVIEW:

Model BR313L-NI from Blue Ribbon Corporation utilizes an all-titanium design to provide long-term stability and continued performance under the harshest conditions, including corrosive and hazardous applications. The slim design and high media resistance perform exceptionally well in downhole applications that often have tight space constraints and caustic environmental conditions.

## FIELD OPTIONS:

- Remote zero-span adjust Lightning suppression
- Additional lengths, Tefzel® or Hytrel jacketed cable



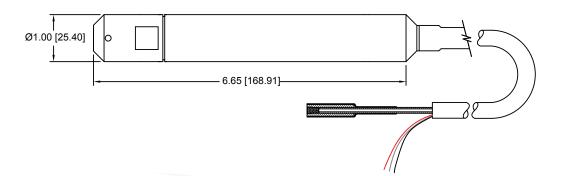
# TITANIUM SUBMERSIBLE LEVEL TRANSMITTER

#### DIMENSIONAL DRAWING

All dimensions are in inches (mm)

#### STANDARD WIRING

WIRE	MODEL 313L/NI
RED	+EXC/SIG
BLK	-EXC/SIG
GRN	N/C
WHT	N/C
SHIELD	OPEN



#### REFERENCE SPECIFICATIONS

#### **ELECTRICAL**

Supply Voltage: 9 to 36 Vdc
Output Signal: 4-20 mA output

Circuit Protection: Short circuit or reversed wired - Indefinite

Load Resistance:  $1400 \Omega$  max. at 40 Vdc excitation

Response Time:  $\leq 5$  ms to 90%

**Connection:** Molded Hytrel jacketed, 6-conductor with breather tube, 24 AWG, 8' long, optional lengths available, Tefzel® jacketed

cable optional

#### MATERIALS OF CONSTRUCTION

Housing: Titanium

Wetted Material: Titanium / Ceramic and Viton

STATIC ACCURACY (HYSTERESIS, NON-LINEARITY & REPEATABILITY @ +70 °F)

Standard: ±0.5% FSO

Improved:  $\pm 0.2\%$  FSO, and  $\pm 0.1\%$  FSO Zero/Span Balance:  $\pm 1.0\%$  FSO @ +70 °F

#### MECHANICAL

Process connection: 1/4" NPT (F) with PVC bullet nose External Pressure: Rated to 500 PSI (1,153 FTWC) max.

Proof Pressure: 2X FSO Burst Pressure: 4X FSO

Approximate Weight: 10 oz (0.3 kg) nominal, options may

increase weight

Diameter: 1.0" (2.5 cm)

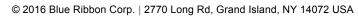
#### PRESSURE RANGES

• 0-20" WC thru 300 PSI (50 MBAR to 35 BAR)

#### THERMAL SPECIFICATIONS

Compensated: 0 °F to +140 °F (-17.7 °C to +60 °C) Operating: -40 °F to +150 °F (-40 °C to +65.5 °C) Storage: -40 °F to +150 °F (-40 °C to +65.5 °C) Effect on Zero/Span:  $<\pm2.0\%$  FSO/100 °F at full scale

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# SUBMERSIBLE LEVEL TRANSMITTER FOR HAZARDOUS LOCATIONS

# The state of the s

Model 313Al
Submersible Level Transmitter
for Hazardous Locations

#### Current Approvals:





#### Pending Approvals:







# MODEL 313AI

# FEATURES:

- ATEX & IEC approvals
- Submersible to 700 FTWC (213.4 meters WC)
   1" diameter
- FM & CSA approvals pending
- All 316L stainless steel construction Lightning suppression standard

## **APPLICATIONS:**

Wet wells, ponds, rivers and tank level Water treatment

- Ground water monitoring
- Irrigation

## PRODUCT OVERVIEW:

The GP:50 Model 313Al for Blue Ribbon Corp. is an ATEX intrinsically safe submersible level transmitter, providing high-accuracy level measurements for hazardous locations. The corrosion-resistant 316L stainless steel construction, integrated lightning suppression and hydrophobic breather vent help provide years of maintenance-free service.

## **APPROVALS:**

## **Currently Available:**

• ATEX/IEC Intrinsically Safe: II 1 G Ex ia IIC T5 Ga

#### Pending:

- ATEX/IEC Zone 2: II 3 G Ex nA/ic IIC T5 Gc
- FM, CSA Intrinsically Safe: Class I, Division 1, Groups A-G, T5, Ex ai IIC T5
- FM/CSA: Division/ Zone 2: Class I Division 2, Groups A-G, T5, Ex nC/nA/nL T5



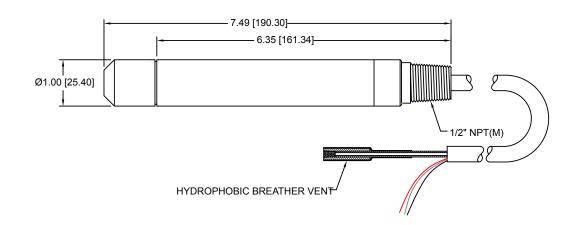
# SUBMERSIBLE LEVEL TRANSMITTER FOR HAZARDOUS LOCATIONS

#### DIMENSIONAL DRAWING

All dimensions are in inches (mm)

#### STANDARD WIRING

WIRE	MODEL 313AI
RED	+EXC/SIG
BLK	-EXC/SIG
DRN	CASE GND



## REFERENCE SPECIFICATIONS

#### **ELECTRICAL**

Supply Voltage: 9 to 28 Vdc Output Signal: 4-20 mA

Circuit Protection: Lightning and surge protection optional

Response Time: <5 ms

Connection: 1/2" NPT (M) conduit 8' of 18 AWG, 4 conductor, shielded, Hytrel jacketed cable with integral vent tube and

hydrophobic filter (additional lengths available)

#### STATIC ACCURACY (RSS) (HYSTERESIS, NON-LINEARITY & REPEATABILITY @ +70 °F)

Standard: ±0.5% FSO Improved: ±0.2% FSO

Zero & Span Balance: ±2.0% FSO

#### MATERIALS OF CONSTRUCTION

Wetted Parts: 316L SS, PVC, Neoprene, and Hytrel jacketed cable

Housing: 316 Stainless Steel

Cable Jacket Material: Hytrel (Optional Tefzel)
Cable Seal: Viton (Optional materials available)

Nose Cap: PVC

#### MECHANICAL

Process Connection: AS43905E4 (M) w/PVC bullet nose

Proof Pressure: 2.0X FSO Burst Pressure: 4.0X FSO Weight: <12 oz (340 g) Diameter: 1" (25.4 mm)

#### PRESSURE RANGES

• 0 to 2 PSI thru 0 to 300 PSI (138 mBAR thru 21 BAR)

• 0 to 4 FTWC thru 0 to 700 FTWC (1219 mm thru 213 m WC)

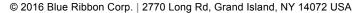
#### THERMAL SPECIFICATIONS

Compensated:  $0^{\circ}$  F to  $+140^{\circ}$ F (-17.7  $^{\circ}$ C to  $+60^{\circ}$ C)

Operating Temperature:  $-40 \,^{\circ}\text{F}$  to  $+185 \,^{\circ}\text{F}$  ( $-40 \,^{\circ}\text{C}$  to  $+85 \,^{\circ}\text{C}$ )

Storage: -40 °F to +195 °F (-40 °C to +90.6 °C) Effect on Zero/Span:  $< \pm 2.0\%$  FSO/100 °F

All specifications are for reference purposes only. In the interests of continuous product improvement, all specifications are subject to change without notice. Please contact Blue Ribbon Corporation for assistance with your application.



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BLUE RIBBO



# SERIAL / DIGITAL INTERFACE SUBMERSIBLE LEVEL TRANSMITTER



Model BR913 Serial/Digital Interface Submersible Level Transmitter

# MODEL BR913

# PRODUCT OVERVIEW:

Model BR913 from Blue Ribbon Corporation is a high-accuracy submersible level transmitter. It features an asynchronous serial communication output (SDI12-v 1.3), typically used to monitor environmental data. This also allows for communication with compatible data loggers or data acquisition systems. The incorporation of a hydrophobic breather vent ensures extended trouble-free service within demanding applications. These features, combined with the low power requirements of the Model 913, make it particularly ideal for remote well monitoring applications.

# **FEATURES**:

- SDI-12 Interface
- 0-30" WC to 0-700 FTWC (762 mm to 213.4 meters WC)
- Welded, leak-proof, 316L stainless steel construction
- Optional 0.685" diameter
- Up to ±0.05% FSO accuracy
- Optional Tefzel® jacketed cable

#### APPLICATIONS:

- Remote well monitoring including wet wells, ponds, and riverbeds
- Ground water monitoring
- Tank level measurements
   Water treatment
- Irrigation Systems

## FIELD OPTIONS:

- Available in 0.875 or 0.685" (2.2 or 1.7 cm) diameter
- Hytrel or Tefzel® jacketed cable
- Titanium construction
- Temperature output



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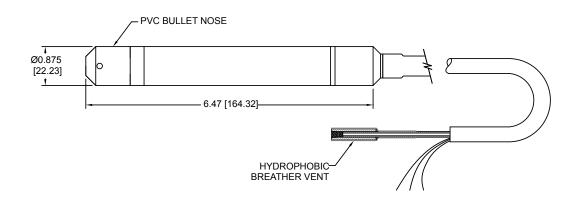
# SERIAL/DIGITAL INTERFACE SUBMERSIBLE LEVEL TRANSMITTER

#### DIMENSIONAL DRAWING

All dimensions are in inches (mm)

#### STANDARD WIRING

WIRE	MODEL 913	
RED	+EXC	
BLK	-EXC	
GRN	SDI-12 DATA	
WHT	N/C	
SHIELD	OPEN	



#### REFERENCE SPECIFICATIONS

#### **ELECTRICAL**

Supply Voltage: 6.0 to 36 Vdc

Output Signal: SDI-12- standard version 1.3

Input Impedance:  $> 10 M\Omega$ 

Resolution: 24-bit
 Baud Rate: 1200 baud

Circuit Protection: Short circuit or reversed wired - Indefinite

Input protection and EMC filtering

Response Time: 1 sec.

Idle Current:  $<50 \,\mu\text{A}$ ,  $<15 \,\text{mA}$  consumption during

measurement

Connection: Hytrel jacketed, 4 conductor, 18 AWG with vent tube

and hydrophobic filter, 8' long, optional lengths available

STATIC ACCURACY (HYSTERESIS, NON-LINEARITY & REPEATABILITY @ +70 °F)

Standard: ±0.5% FSO

Improved: ±0.20% FSO, ±0.1% FSO, ±0.05% FSO

Zero Balance and FSO:  $\pm 1.0\%$  FS

MATERIALS OF CONSTRUCTION

Wetted Parts: 316L SST, Hytrel, PVC Housing: 316L SST (Optional Titanium)

Pressure Cavity: 316L stainless steel (Optional Titanium)

Internal Fill: Silicone

#### MECHANICAL

Process connection: PVC bullet nose

External Pressure: Case rated to 900 FTWC (275 Meters WC)

Proof Pressure: 2X FSO Burst Pressure: 3X FSO Weight: <10 oz, 284 g

Diameter: 0.875" (2.2 cm) standard; 0.685" (1.7 cm) optional

#### PRESSURE RANGES

• 0-30" WC to 0-700 feet WC (762 mm to 213.4 meters WC)

#### THERMAL SPECIFICATIONS

Compensated:  $0 \,^{\circ}F$  to  $+140 \,^{\circ}F$  (-7  $^{\circ}C$  to  $+60 \,^{\circ}C$ )

Operating Temperature: -40 °F to +185 °F (-40 °C to +85 °C)

Storage: -40 °F to +195 °F (-40 °C to +90.6 °C) Effect on Zero/Span:  $<\pm2.0\%$  FSO/100 °F

Temperature Resolution: ±0.1 °C

All specifications are for reference purposes only. In the interests of continuous product improvement, all specifications are subject to change without notice. Please contact Blue Ribbon Corporation for assistance with your application.



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BLUE RIBBO



# CORROSION RESISTANT LEVEL TRANSMITTER



Model BR313G Corrosion Resistant Level Transmitter (Shown with PTFE Cable)

# MODEL BR313G

# **FEATURES:**

- Chemically resistant PVDF construction Bullet nose with ceramic sensing element
- 0 to 3 PSI thru 0 to 700 PSI (7 feet WC thru 1640 FTWC) PTFE jacketed vented cable
- IP68 rating to 700 PSI (1640 FT)

# **APPLICATIONS:**

Corrosive chemical tank level Water tank and reservoir level

- Process plant water level
- Ground water reclamation

# PRODUCT OVERVIEW:

The Model BR313G utilizes an all PVDF housing (titanium housing optional) with ceramic sensing element to provide a highly corrosion resistant level sensor. This series provides reliable performance in hazardous environments with aggressive chemicals for years of trouble free service.

# FIELD OPTIONS:

- Additional lengths of Teflon jacketed cable
- 0-5Vdc output



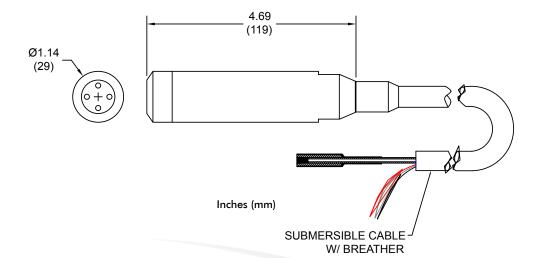
# **CORROSION RESISTANT LEVEL TRANSMITTER**

#### DIMENSIONAL DRAWING

All dimensions are in inches (mm)

#### STANDARD WIRING

WIRE	MODEL 313G
RED	+EXC/SIG
YEL	-EXC/SIG
BLU	GND
WHT	N/C
SHIELD	OPEN



## REFERENCE SPECIFICATIONS

#### **ELECTRICAL**

Supply Voltage: 12 to 36 Vdc

Output Signal: (313G) 4-20 mA (213G) 0 to 5 Vdc Response Time: <5 ms

STATIC ACCURACY (RSS) (HYSTERESIS, NON-LINEARITY & REPEATABILITY @ +70 °F)

Standard: ±0.5% FSO Improved: ±0.25% FSO

#### MATERIALS OF CONSTRUCTION

Housing Assembly: PVDF, titanium optional

Sensor Diaphragm: Ceramic (other options available, consult

actory)

O-Ring Seal: FKM Fluorocarbon rubber

Cable: Teflon jacketed cable with integrated vent tube

and hydrophobic filter

#### **MECHANICAL**

Proof Pressure: 2X FSO Burst Pressure: 3X FSO Weight: >1.0 lbs (680 g) Diameter: 1.14" (29 mm)

#### PRESSURE RANGES

0 to 3 PSI thru 0 to 700 PSI (207 mBAR thru 48 BAR)

0 to 6.5 FTWC thru 0 to 1640 FTWC (2 mWC thru 500 mWC)

#### THERMAL SPECIFICATIONS

Compensated:  $15^{\circ}$  F to  $+168^{\circ}$ F (-10 °C to  $+76^{\circ}$ C)

Operating Temperature: -40 °F to +185 °F (-40 °C to +85 °C)

Storage: -40 °F to +212 °F (-40 °C to +100 °C) Effect on Zero/Span:  $\pm 1.4\%$  FSO/100 °F





# FLUSH SUBMERSIBLE LEVEL TRANSMITTER



## Model BR313F Flush Submersible Level Transmitter

# **MODEL BR313F**

## FEATURES:

Large flush ceramic diaphragm

- 0 to 2 INWC thru 0 to 285 PSI
- Corrosion resistant, leak-proof construction
- PTFE, PUR or PE cable with FKM flourine seal
- Designed to 500 PSI external pressure
- Flush design saves cost and down time by eliminating sensor clean up

# **APPLICATIONS:**

Submersible pump lift station level monitoring Water tanks and reservoirs

Process sumps
 Water and wastewater level monitoring
 Water recycling
 Sludge or slurry levels
 Other aggressive media

#### PRODUCT OVERVIEW:

Model BR313F utilizes a flush 1.575" diameter ceramic sensor that inhibits grease and biosolid buildup typically found in water treatment level applications. This flush ceramic design saves cost by eliminating sensor clean-out found with many other non flush designs. The corrosion-resistant 304SS construction, and an integrated hydrophobic breather vent help provide years of maintenance-free service.

# FIELD OPTIONS:

- PTFE, PUR, or Polyurethane jacketed cable
- Titanium, or 316L SS housing



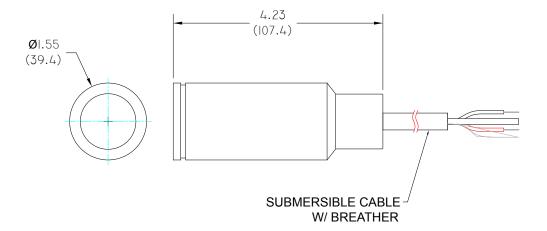
# FLUSH SUBMERSIBLE LEVEL TRANSMITTER

#### DIMENSIONAL DRAWING

All dimensions are in inches (mm)

#### STANDARD WIRING

WIRE	MODEL 313F
RED	+EXC/SIG
BLK	-EXC/SIG
GRN	N/C
WHT	N/C
SHIELD	OPEN



## REFERENCE SPECIFICATIONS

#### **ELECTRICAL**

Supply Voltage: 12 to 36 Vdc Output Signal: 4-20 mA output

Circuit Protection: Short circuit or reversed wired - Indefinite

Load Resistance:  $100 \Omega$  max. at 50 Vdc excitation

Response Time: ≤3 ms to 90%

Connection: 1/2" NPT (M) w/8 ft 18 AWG Hytrel® jacketed

cable (Tefzel® jacketed cable optional)

#### MATERIALS OF CONSTRUCTION

Housing: 304 SS (Optional 316L or Titanium)

Sensor: Ceramic Al203 - 96% Cable: PTFE, PUR or PE available Cable Seal: FKM flourine

STATIC ACCURACY (RSS) (HYSTERESIS, NON-LINEARITY & REPEATABILITY @ +70 °F)

Standard:  $\pm 0.5\%$  FSO

Improved:  $\pm 0.25\%$  FSO, and  $\pm 0.1\%$  FSO Zero & Span Balance:  $\pm 0.1\%$  FSO @ +70 °F

#### MECHANICAL

Zero Balance and FSO: ±0.75% FSO @ +70 °F

Process Connection: Flush ceramic

External Pressure: Rated to 500 PSI (1,153 ft WC) max.

Proof Pressure: 1.5X FSO Burst Pressure: 4X FSO

Approximate Weight: 10 oz (240 g) nominal, options may

increase weight

Diameter: 1.575"

#### PRESSURE RANGES

• 20 INWC to 0-285 PSI

#### THERMAL SPECIFICATIONS

Compensated: +14 °F to +158 °F (-10 °C to +70 °C)

Operating: -4 °F to +158 °F (-20 °C to +70 °C) Storage: -40 °F to +180 °F (-40 °C to +82 °C) Effect on Zero/Span:  $<\pm2.0\%$  FSO/100 °F at full







Model BR1002/1003 Low-Cost OEM Pressure Transducer

# MODEL BR1002/1003

## **FEATURES:**

- Low-cost, high reliability
- Up to 0.25% FSO accuracy
- Compact 0.870" diameter
- Rugged, all welded construction
- NEMA 4X/IP65 rated
- CE Directives: EMC, PED, ROHS

## APPLICATIONS:

- **Automotive**
- Industrial OEM
- On-board vehicle Compressor controls
- Pneumatic/hydraulic controls
- Pump controls

#### PRODUCT OVERVIEW:

The Model BR1002/1003 from Blue Ribbon Corp is a family of lower cost, industrial grade OEM pressure transducers, featuring corrosion-resistant, all stainless steel wetted parts and housings. Series transducers are ideal for higher volume pressure monitoring applications, particularly where lower costs are required, yet where the need for precision measurement accuracy remains. Units are available with choice of 4-20 mA, 0 to 5 Vdc or 0 to 10 Vdc output, as well as various electrical connection and pressure port options. Typical applications for the Model BR1002/1003 include off-road vehicle, HVAC/R, hydraulic and pneumatic control systems, pumps and compressors, and industrial engine pressure monitoring.

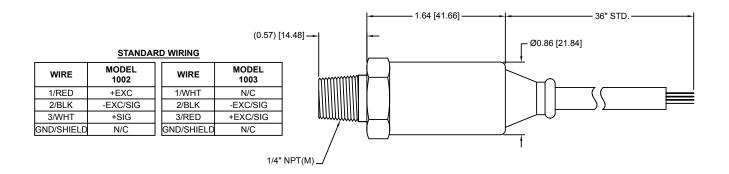
## FIELD OPTIONS:

- 4-20 mA, 0-5 Vdc, 0-10 Vdc and 10 mV/V outputs available
- Alternate connectors & pressure ports



#### DIMENSIONAL DRAWING

All dimensions are in inches (mm)



#### REFERENCE SPECIFICATIONS

#### **ELECTRICAL**

Supply Voltage: 9 to 32 Vdc

**Output Signal:** 

(1002) 0 to 5 Vdc, 0 to 10 Vdc optional

(1003) 4-20 mA

Circut Protection: Reverse polarity

Compliance: CE directives: EMC, PED, ROHS

Response Time: <5 ms

Connection: 36" long, 24 AWG, 4 conductor cable (Other

options available)

STATIC ACCURACY (BFSL) (HYSTERESIS, NON-LINEARITY & REPEATABILITY @ +70 °F)

Standard:  $\pm 0.5\%$  FSO Improved:  $\pm 0.2\%$  FSO

Zero Balance & FSO:  $\pm 1.0\%$  FSO @ +70 °F

#### MATERIALS OF CONSTRUCTION

Wetted Parts: 316 stainless steel and 17-4 stainless steel

Housing: 316 stainless steel

Internal Fill: May contain Silicone oil fill (consult factory for

alternatives)

#### MECHANICAL

Process Connection: 1/4" NPT (M) standard

(other options available)

Proof Pressure: 1.5X FSO

Burst Pressure: 3X FSO or 17,500 PSIG (1,207 BAR),

whichever is less

Weight: <4 oz (113 g)

#### PRESSURE RANGES

• 0 to 15 thru 0 to 10K PSI (1,034 mBAR thru 689 BAR), gauge, vacuum, and absolute pressure reference available

#### THERMAL SPECIFICATIONS

Compensated: 0 °F to +180 °F (-17.7 °C to +82 °C)

Operating Temperature: -40 °F to +180 °F (-40 °C to +82 °C) Storage Ambient: -40 °F to +250 °F (-40 °C to +121 °C)

Effect on Zero/Span: <±2.0% FSO/100 °F





- Choice of mV/V, Vdc & 4-20 mA output
  Rugged, welded, stainless steel construction
- Rugged, welded, stainless steel construction
   High proof pressure
- Economically priced

(1,034 mBAR to 689 BAR)

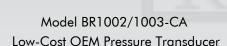


**Automotive** 

- Industrial OEM
- On-board vehicle Compressor controls
- Pneumatic/hydraulic controls
- Pump controls

## PRODUCT OVERVIEW:

The Model BR1002/1003-CA from Blue Ribbon Corp is a family of lower cost, industrial grade OEM pressure transducers, featuring corrosion-resistant, all stainless steel wetted parts and housings. Series transducers are ideal for higher volume pressure monitoring applications, particularly where lower costs are required, yet where the need for precision measurement accuracy remains. Units are available with choice of 4-20 mA, 0 to 5 Vdc or 0 to 10 Vdc output, as well as various electrical connection and pressure port options. Typical applications for the Model BR1002/1003-CA include offroad vehicle, HVAC/R, hydraulic and pneumatic control systems, pumps and compressors, and industrial engine pressure monitoring.



## FIELD OPTIONS:

- Vdc & 4-20 mA
- Alternate connectors & pressure ports

BR5SL-TX-033 REV-B

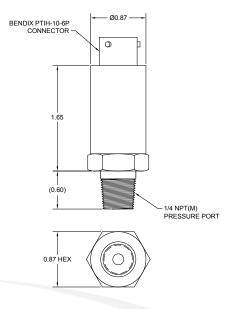
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## **DIMENSIONAL DRAWING**

All dimensions are in inches (mm)

#### STANDARD WIRING

PIN	MODEL 1002	MODEL 1003
Α	+EXC	+EXC/SIG
В	+SIG	N/C
С	N/C	N/C
D	-EXC/SIG	-EXC/SIG
E	N/C*	N/C*
F	N/C*	N/C*



#### REFERENCE SPECIFICATIONS

#### ELECTRICAL

Supply Voltage: 9 to 36 Vdc

**Output Signal:** 

(1002) 0 to 5 Vdc, 0 to 10 Vdc optional

(1003) 4-20 mA

Load Resistance: 3.5 mA nominal 6 mA max.

Response Time: <5 ms

Connection: 36" long Belden 8723, 24 AWG, 4 conductor cable

STATIC ACCURACY (BFSL) (HYSTERESIS, NON-LINEARITY & REPEATABILITY @ +70 °F)

Standard: ±0.5% FSO

Improved:  $\pm 0.2\%$  FSO or  $\pm 0.1\%$  FSO

Zero & Span Balance:  $\pm 1.0\%$  FSO @ +70 °F

#### MATERIALS OF CONSTRUCTION

Wetted Parts: 316 stainless steel and 17-4 stainless steel

Housing: 316 stainless steel

#### MECHANICAL

Process Connection: 1/4" NPT (M) standard (options available)

Proof Pressure: 1.5X FSO

Burst Pressure: 3X FSO or 17,500 PSIG (1,207 BAR),

whichever is less

Weight: <4 oz (113 g)

#### **PRESSURE RANGES**

• 0 to 15 thru 0 to 10K PSI (1,034 thru 689 BAR), gauge, vacuum, and absolute pressure reference available

#### THERMAL SPECIFICATIONS

Compensated: 0  $^{\circ}$ F to +180  $^{\circ}$ F (-17.7  $^{\circ}$ C to +82  $^{\circ}$ C)

Operating Temperature: -40 °F to +180 °F (-40 °C to +82 °C)

Storage: -40 °F to +250 °F (-40 °C to +121 °C) Effect on Zero/Span:  $<\pm2.0\%$  FSO/100 °F





# **INDUSTRIAL GRADE PRESSURE TRANSDUCER**



Model BR111 / BR211 / BR311
Industrial Grade Pressure Transducer

# MODELS BR111, BR211, BR311

#### **FEATURES:**

- Available ranges from 0-30" WC thru 0-15K PSI (75 MBAR to 1,034 BAR)
- Choice of mV/V, Vdc, & 4-20 mA output
- Rugged, welded, stainless steel construction High proof pressure
- Economically priced

#### **APPLICATIONS:**

- Hydraulic & pneumatic controls
   Die casting
- Rolling & steel mills Compression skids
- Irrigation pumps pressure
   Oilfield truck pressures
   Skidded process systems

## PRODUCT OVERVIEW:

The Model BR111/211/311 from Blue Ribbon Corp is a family of industrial grade pressure transducers. These strain gauge-based sensors are expressly designed to withstand the shock, vibration and pressure spikes common to most hydraulic and pneumatic control systems. The highly rugged, all-welded stainless steel design of the Model BR111/211/311 offers high corrosion resistance, making the sensors an ideal choice for demanding oil & gas, steelworks, rolling mills and process control applications. Units are also available with optional 10X proof pressure for extended worry-free service life within challenging environments.

#### FIELD OPTIONS:

- Zero and span adjustments
- 80% and 100% shunt calibration
   Alternate connectors and pressure ports
- For Intrinsically Safe and Explosion Proof approvals, see specially designated datasheet for Models BR311 I/GI/AI and BR111/211/311XP



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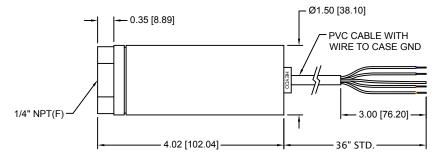
# INDUSTRIAL GRADE PRESSURE TRANSDUCER

#### DIMENSIONAL DRAWING

All dimensions are in inches (mm)

#### STANDARD WIRING

PIN OR WIRE COLOR	MODEL 111	MODEL 211	MODEL 311
1/A/RED	+EXC	+EXC	+EXC/SIG
2/B/GRN	+SIG	+SIG	N/C
3/C/WHT	-SIG	N/C	N/C
4/D/BLK	-EXC	-EXC/SIG	-EXC/SIG
5/E/BLU	+SHUNT (OPT)	+SHUNT (OPT)	+SHUNT (OPT)
6/F/BRN	-SHUNT (OPT)	-SHUNT (OPT)	-SHUNT (OPT)



## REFERENCE SPECIFICATIONS

#### **ELECTRICAL**

#### **Excitation Voltage:**

(Model 111) 3.5 to 15 Vdc (Model 211) 9.0 to 36 Vdc

(Optional outputs may affect excitation)

(Model 311) 9.0 to 36 Vdc

#### **Output Signal:**

(Model 111)

0-1 thru 0-2000 PSI: to 3.0 mV/V

(Optional 5 to 10 mV/V)

>2,000 - 15,000 PSI: 1.0 to 3 mV/V

>15K PSI: from 1.0 to 2.5 mV/V

(Model 211) 0 to 5 Vdc, 0 to 10 Vdc (other outputs available)

(Model 311) 4-20 mA

#### Bridge Resistance (values vary):

Silicone Sensor: 3 to  $5K\Omega$ 

Strain Gage:  $5K\Omega$  (350 $\Omega$  Option) (Some mV/V options are

amplified, changes bridge resistance, consult factory)

Input Impedance: (Model 111)  ${\sim}4K$  to 6K  $\Omega$  Amplified Output

Circuit Protection:

(Model 211/311) RFI, EMI & Reverse polarity protected

Response Time: (211/311): <3 ms 10% to 90%

(111) Unamplified: 2-5 kHz

Connection: 36" long PVC Jacketed cable, 4-conductor

#### MATERIALS OF CONSTRUCTION

#### Wetted Parts:

≤1500 PSI: 316L SST w/silicone oil fill

>2000 PSI: 17-4 PH SST

(Other materials available, consult factory)

Housing: 300 series stainless steel

Internal Fill: If applicable: Silicone oil fill (Fomblin oil available, consult factory)

#### STATIC ACCURACY (BFSL) (HYSTERESIS, NON-LINEARITY & REPEATABILITY @ +70 °F)

Standard: ±0.5% FSO

Improved:  $\pm 0.2\%$  FSO or  $\pm 0.1\%$  FSO

**Zero & Span Balance**:  $\pm 1\%$  FSO at +70 °F for each

#### MECHANICAL

Process Connection: 1/4" NPT (F) standard (options available)

Proof Pressure: 2X FSO or 22.5K PSI (1,551 BAR),

whichever is less

**Burst Pressure:** 5X FSO or 23K PSI (1,586 BAR), whichever is less, Vacuum 5X FSO in gauge pressure

Approximate weight: 10 oz. (0.3 kg) nominal

(options may increase weight)

#### **PRESSURE RANGES**

0 to 30" WC thru 0 to 15K PSI (0 to 1,034 BAR)
 PSIG, PSIS, PSIA, PSIV & compound ranges available.

#### THERMAL SPECIFICATIONS

Compensated: 0 °F to +180 °F (-17.7 °C to +82 °C)

Operating: -40 °F to +250 °F (-40 °C to +121 °C)

**Storage**: -65 °F to +250 °F (-53 °C to +121 °C)

Effect on Zero/Span: ±1.0% FSO/100 °F

Improved or expanded temperature compensation available





# **INTRINSICALLY SAFE PRESSURE TRANSDUCER**



Model BR311 I, GI, AI Intrinsically Safe Pressure Transducer









# MODEL BR311 I, GI, AI

# **FEATURES:**

- 0 to 5 PSI thru 0 to 75K PSI (75 mBAR to 1,034 BAR)
- FM, CSA, ATEX & IEC approvals
   Welded, rugged construction
   Optional high overpressure protection

## **APPLICATIONS:**

- Rig safety systems Well head control
- Gas pipeline
- Control Panels
- On-board transmission & engine monitoring

## PRODUCT OVERVIEW:

The GP:50 Model 11 series for Blue Ribbon Corporation provides a rugged solution in hazardous areas. The all-welded, stainless steel design provides years of reliable service in some of the harshest applications.

# FIELD OPTIONS:

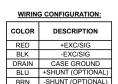
- FM, CSA, ATEX, IEC Intrinsically Safe
- Zero & Span adjust
- Alternate connectors & pressure ports
- For explosion-proof, see Model 311X/P

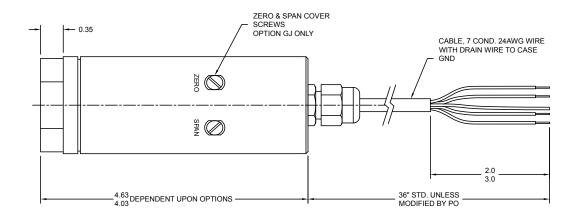


# INTRINSICALLY SAFE PRESSURE TRANSDUCER

#### DIMENSIONAL DRAWING

All dimensions are in inches (mm)





#### REFERENCE SPECIFICATIONS

#### **ELECTRICAL**

Excitation Voltage: 10 to 28 Vdc excitation

Output Signal: 4-20 mA output

Insulation Resistance: >10 M $\Omega$  @ 50 Vdc, +70 °F

Circuit Protection: RFI, EMI & Reverse polarity protected

Response Time: <5 ms 10% to 90%

Connection: 36" long PVC Jacketed, 24 AWG, 7 conductor

cable with drain wire

#### MATERIALS OF CONSTRUCTION

Wetted Parts: 316 or 17-4 PH stainless steel

(Options available, consult factory) **Housing:** 316 stainless steel

Internal Fill: ≤2000 PSI Silicone Oil (Fomblin optional)

STATIC ACCURACY (HYSTERESIS, NON-LINEARITY & REPEATABILITY @ +70 °F)

Standard: ±0.5%

Improved:  $\pm 0.20\%$  and  $\pm 0.1\%$ 

Zero & Span Balance:  $\pm 1.0\%$  FSO @ +70 °F, 0.5% optional

#### MECHANICAL

**Process Connection:** ¼" NPT (F) for ranges <20 KPSI (1.4 BAR) High pressure coned fittings for ranges 20K to 75K PSI (1,379 to

5,171 BAR

Proof Pressure: 1.5X FSO ≤30K PSI range,

1.2X FSO >30K PSI range

Burst Pressure:  $2.5X FSO \le 10K PSI$ ; 5X FSO > 10K PSI and  $\le 30K PSI$ ;

1.5X ≤75K PSI

Approximate Weight: 10 oz, (0.3 kg) nominal (options may

increase weight)

#### PRESSURE RANGES

• 0 to 5 thru 0 to 75K PSI (0 to 0.3 thru 0 to 5,171 BAR) (PSIG, PSIS, PSIA, PSIV & Compound ranges available)

#### THERMAL SPECIFICATIONS

Compensated Range:  $0 \,^{\circ}F$  to  $+180 \,^{\circ}F$  ( $-18 \,^{\circ}C$  to  $+82 \,^{\circ}C$ ) Operating Range:  $-40 \,^{\circ}F$  to  $+176 \,^{\circ}F$  ( $-40 \,^{\circ}C$  to  $+80 \,^{\circ}C$ ) Storage Ambient:  $-65 \,^{\circ}F$  to  $+250 \,^{\circ}F$  ( $-53 \,^{\circ}C$  to  $+121 \,^{\circ}C$ )

Effect on Zero/Span: ±2.0% FSO/100 °F

Improved or expanded temperature compensation available





# **EXPLOSION PROOF & ZONE 2/DIV 2 PRESSURE TRANSMITTER**



Models 111X/P, 211X/P, 311X/P & 311N/AN/GN Explosion Proof & Zone 2/Div 2 Pressure Transmitter

#### **APPROVALS**









# MODELS 111X/P, 211X/P, 311X/P & 311N/AN/GN

## **FEATURES:**

- 0-5 PSI thru 0 to 75K PSI (75 MBAR) to 1, 034 BAR)
- FM, CSA, ATEX, & IEC approvals
   Welded, rugged construction
   Optional high overpressure protection
- Available in NACE MR-01-75 compliant wetted parts

## **APPLICATIONS:**

- Rig safety systems
   Wellhead control
- Gas pipeline Control panels
- Onboard transmission & engine monitoring

## PRODUCT OVERVIEW:

Blue Ribbon Model 11 Series provides a rugged solution in hazardous approved areas. The all welded, stainless steel design provides years of reliable service in some of the harshest applications.

## **APPROVALS:**

FM, FM/CSA: Class I/II/III, Div 1 Grps A-G, T6 at Ta=40C Zone 2 / Division 2

 $\textbf{FM:} \ \mathsf{Class} \ \mathsf{I,} \ \mathsf{Zone} \ \mathsf{2} \ \mathsf{AEx} \ \mathsf{nC} \ \mathsf{IIC} \ \mathsf{T5,} \ \mathsf{Class} \ \mathsf{I,} \ \mathsf{Div.} \ \mathsf{2,} \ \mathsf{Grp.} \ \mathsf{A,} \ \mathsf{B,} \ \mathsf{C,} \ \mathsf{D}$ 

Class II, Grp. E, F, G, Class III T5, Ta=80C

CSA: Ex nA IIC T5 Ex nL IIC T5, Class I Div. 2 Grp. A, B, C, D

Class II Div. 2 Grp. E, F, G Class III T5, Ta=80C

ATEX: CE0575 II 3 G Ex nA IIC, Ex ic IIC T5, TA=80C

IEC: Ex na IIC, Ex ic IIC T5, Ta=80C

(all Zone 2/Div 2 approvals are electrical connector dependent)

For Intrinsically Safe Approval see 311 I, GI, AI Data Sheet



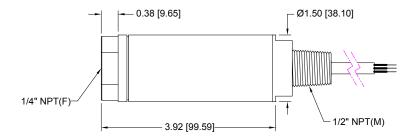
# **EXPLOSION PROOF & ZONE 2/DIV 2 PRESSURE TRANSMITTER**

#### DIMENSIONAL DRAWING

All dimensions are in inches (mm)

#### STANDARD WIRING

WIRE	MODEL 111X/P	MODEL 211X/P	MODEL 311X/P/N/AN/GN
RED	+EXC	+EXC	+EXC/SIG
GRN	+SIG	CASE GND	CASE GND
WHT	-SIG	+SIG	N/C
BLK	-EXC	-EXC/SIG	-EXC/SIG
GRN/YEL	CASE GND	N/C	N/C



#### REFERENCE SPECIFICATIONS

## ELECTRICAL

#### **Excitation Voltage:**

(Model 111X/P) 3.5 to 15 Vdc (Model 211X/P) 10.5 to 32 Vdc

(Model 311X/P) 9 to 36 Vdc

(Model 311 N/AN/GN) 10 to 28 Vdc

#### **Output Signal:**

(Model 111) 3 mV/V (Amplified Output)

(Model 211) 0 to 5 Vdc, 0 to 10 Vdc (alternate outputs

available)

(Model 311) 4-20 mA

#### **Output Signal:**

(Model 111) 3 mV/V (Amplified Output)

Bridge Resistance: (Model 111)  $4K-6K\Omega$  (Amplifier on output

stage) (Options available)

#### Load Impedance:

(Model 211) 50  $\Omega$  max. 24 Vdc (Model 311) 750  $\Omega$  max. 24 Vdc

#### Input Current:

(Model 211) 8mA nominal

Response Time: <5 ms 10% to 90%

Connection: 1/2" NPT M conduit w/ 6ft 18 AWG

multi-conductor cable

#### MATERIALS OF CONSTRUCTION

Wetted Parts: 316 or 17-4 PH stainless steel

Housing: 316 stainless steel

Internal Fill: ≤2000 PSI Silicone Oil (Fomblin Optional)

#### STATIC ACCURACY (RSS) (HYSTERESIS, NON-LINEARITY & REPEATABILITY @ +70 °F)

Standard +0.5%

Improved  $\pm 0.2\%$  or  $\pm 0.1\%$ 

Zero & Span Balance: ±1% FSO at +70 °F

#### MECHANICAL

Process Connection: 1/4" NPT (F) for ranges < 20K PSI (1.4 BAR) High pressure coned fittings for ranges 20K to 75K PSI

(1,379 to 5,171 BAR)

Proof Pressure: 1.5X FSO ≤30K PSI, 1.2X FSO >30K PSI Burst Pressure: 2.5X FSO ≤10K PSI, 5X FSO >10K PSI

and ≤30K PSI, 1.5X ≤75K PSI

Approximate Weight: 1 lb (0.5 kg) nominal (options may

increase weight)

Unit designed to meet or exceed IP67 Rating. (Some options

may affect rating, consult factory)

#### **PRESSURE RANGES**

• 0 to 5 PSI thru 0 to 75K PSI (0 to 0.3 BAR thru 0 to 5,171 BAR) (PSIG, PSIS, PSIA, PSIV & compound ranges available)

## THERMAL SPECIFICATIONS

Compensated Range: 0 °F to +180 °F (-17.7 °C to +82 °C) Operating Range: -40 °F to +176 °F (-40 °C to +80 °C) Storage Ambient: -65 °F to +250 °F (-53 °C to +121 °C)

Effect on Zero/Span: ±2.0% FSO/100 °F

All specifications are for reference purposes only. In the interests of continuous product improvement, all specifications are subject to change without notice. Please contact Blue Ribbon Corporation for assistance with your application.

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# HAZARDOUS LOCATION PRESSURE TRANSMITTER



Model BR240/340 AI/AN/AF
Hazardous Location Pressure Transmitter

#### **Current Approvals:**





#### Pending Approvals:







# MODEL BR240/340 AI/AN/AF

#### **FEATURES:**

Compact design for easier installation
All stainless steel welded rugged construction

- ATEX & IEC Approvals
- Improved accuracy and thermally compensated
- Ranges 0 to 1 PSI thru 0 to 50K PSI (69 Mbar to 3447 Bar)
- NACE MR-01-75 compliant wetted parts available

#### **APPLICATIONS:**

- Natural Gas Compression
- Rig safety systems
   Well head control
   Control panels
- On-board transmission & engine monitoring

#### PRODUCT OVERVIEW:

Model 40 series from Blue Ribbon Corp incorporates over 25 years of oil field proven design in a 1" diameter package. The 40 series provides a rugged solution for hazardous approved areas, especially where space constraints are a concern. Its all-welded stainless steel design will provide years of reliable service in some of the harshest environments.

#### APPROVALS:

#### **Currently Available:**

- ATEX/IEC Intrinsically Safe: II 1 G Ex ia IIC T5 Ga
- ATEX/IEC Zone 2: II 3 G Ex nA/ic IIC T5 Gc
- ATEX/IEC Flameproof: II 2 G Ex b T4 to T6

#### Pending:

- FM/CSA: Intrinsically Safe: Class I, Division 1, Groups A-G, T5, Ex ia IIC T5
- FM/CSA: Division/ Zone 2: Class I Division 2, Groups A-G, T5, Ex nC/nA/nL T5



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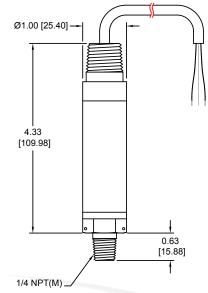
# HAZARDOUS LOCATION PRESSURE TRANSDUCER

#### DIMENSIONAL DRAWING

All dimensions are in inches (mm)

# STANDARD WIRING CONFIGURATION

PIN OR WIRE COLOR	MODEL 240	MODEL 340
A/1/RED	+EXC	+EXC/SIG
B/2/GRN	+SIG	CASE GND
C/3/WHT	CASE GND	N/C
D/4/BLK	-EXC/SIG	-EXC/SIG
E/5/BLU	N/C	N/C
F/6/BRN	N/C	N/C





#### REFERENCE SPECIFICATIONS

#### **ELECTRICAL**

#### **Excitation Voltage:**

(Model 240) 9 to 28 Vdc (Model 340) 10 to 28 Vdc

#### **Output Signal:**

(Model 240) 0-5 Vdc, 1-5Vdc, and 0-10Vdc

(Model 340) 4-20 mA

#### Load Impedance:

(Model 240) 50K  $\Omega$  max. 24 Vdc (Model 340) 750  $\Omega$  max. 24 Vdc

#### Input Current:

(Model 240) 8 mA nominal

Insulation Resistance: >10 M $\Omega$  at 50 Vdc and +70 °F

EMI Specs: EMC directive 2004/108/EC, EN 61326 emission

Connection: 1/2" NPT M conduit w/ 6ft 18 AWG multi-conductor cable (options available)

#### MATERIALS OF CONSTRUCTION

#### Wetted Parts:

≤2000 PSI 316L SST

>2000 PSI 17-4 PH SST, Inconel 718 available

Housing: 316 stainless steel

Internal Fill: ≤2000 PSI Silicone Oil (Optional Fomblin)

#### STATIC ACCURACY (HYSTERESIS, NON-LINEARITY & REPEATABILITY @ +70 °F)

Standard ±0.20% FSO Optional ±0.10%

Zero & Span Balance:  $\pm 1\%$  FSO at +70 °F

#### MECHANICAL

Process Connection: 1/4" NPT (M), options available
Proof Pressure: 2X FSO up to 20K PSI, 1.2X > 20K PSI
Burst Pressure: 5X FSO up to 20K PSI, 1.5X > 20K PSI

Approximate Weight: 0.5 lb (0.23 kg) nominal, options may

increase weight

Environmental: Designed to meet IP67 (Some options may affect

this. Consult factory if critical.)

#### PRESSURE RANGES

• 0 to 1 PSI thru 0 to 50K PSI, some options may affect range (PSIG, PSIS, PSIA, PSIV & compound ranges available)

#### THERMAL SPECIFICATIONS

Compensated Range:  $0 \degree F$  to  $+180 \degree F$  ( $-18 \degree C$  to  $+82 \degree C$ ) Operating Range:  $-40 \degree F$  to  $+250 \degree F$  ( $-40 \degree C$  to  $+121 \degree C$ )

(Hazardous Approval Area rating may affect limits)

Storage Ambient: -65 °F to +250 °F (-53 °C to +121 °C)

Effect on Zero/Span: ±1.0% FSO/100 °F

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# FLUSH MOUNT PRESSURE TRANSMITTER



Model BR340-IM Flush Mount Design

**Current Approvals:** 





# **MODEL BR340-IM**

#### FEATURES:

- Flush faced sensor minimizes media plugging and damage
- Compact 1" diameter
- Rugged, all-welded stainless steel design
- No zero offset from installation
- 5X proof pressure

#### APPLICATIONS:

Wastewater treatment

Onboard vehicles

Skidded systems

Sludge and slurries

Adhesives and paints

Pump suction and discharge lines of blender trucks
 Corrosive and high viscosity media

#### PRODUCT OVERVIEW:

The Model BR340-IM series from Blue Ribbon Corporation is a flush face mounted industrial pressure transmitter. It is expressly designed for higher viscosity media, particularly where such media can otherwise clog or damage traditional non-flush port sensor designs. The rugged, all-welded, Inconel design of the BR340-IM series allows for greater compatability with corrosive media. No zero offset is caused during sensor installation.

#### FIELD OPTIONS:

- Direct NPT or flanged process mounting Select electrical connectors
- 4-20 mA or 0-5Vdc output

#### **AVAILABLE APPROVALS:**

- ATEX & IEC Hazardous approvals
- FM & CSA Pending



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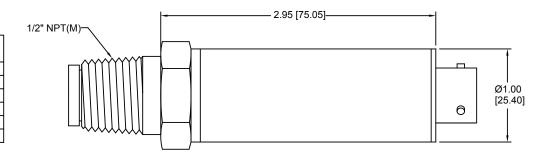
# FLUSH MOUNT PRESSURE TRANSMITTER

#### DIMENSIONAL DRAWING

All dimensions are in inches (mm)

#### STANDARD WIRING

PIN	MODEL 340IM
A/1/RED	+EXC/SIG
B/2/GRN	N/C
C/3/WHT	N/C
D/4/BLK	-EXC/SIG
E/5/BLU	N/C
F/6/BRN	N/C



#### REFERENCE SPECIFICATIONS

#### **ELECTRICAL**

Supply Voltage: 9.0 to 40 Vdc Output Signal: 4-20 mA

**Load Impedance**:  $1,350 \Omega$  max. at 36 Vdc and

 $750~\Omega$  max. Vdc

Circuit Protection: RFI, EMI and reverse polarity Insulation Resistance:  $> 10~\text{M}\Omega$  at 50 Vdc and 70 °F Connection:1/2" NPT (M) conduit with 36" cable leads or

6-pin connector (PTIH-10-6P)

#### MATERIALS OF CONSTRUCTION

Wetted Parts: Inconel 718 Housing: 316 stainless steel

STATIC ACCURACY (RSS) (HYSTERESIS, NON-LINEARITY & REPEATABILITY @ +70 °F)

Standard:  $\pm 0.5\%$  FSO Improved:  $\pm 0.2\%$  FSO

Zero & Span Balance:  $\pm 2.0\%$  FSO at +70 °F

#### MECHANICAL

Process Connection: 1/2" NPT (M)

Pressure Ranges: 0-75 thru 0-750 PSI (5 thru 52 BAR)

gauge, sealed gauge, absolute

Proof Pressure: 2X FSO or 2K PSI (138 BAR),

whichever is less (5X FSO optional)

Burst Pressure: 5X FSO or 3.5K PSI (242 BAR),

whichever is less

Environmental: Designed to meet IP67 (Some options may

affect this. Consult factory if critical.)

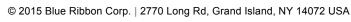
Approximate Weight: <0.5lb (225g)

#### **TEMPERATURE**

Compensated: 0 °F to +180 °F (-17.8 °C to +82 °C) Operating Range: -50 °F to +250 °F (-46 °C to +121 °C) Storage Ambient: -65 °F to +250 °F (-53 °C to +121 °C)

Effect on Zero/Span: ±2.0% FSO/100 °F

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BLUE RIBBO



# SMART RANGEABLE HAZARDOUS LOCATION PRESSURE TRANSMITTER



Model BR411, 411XP
Smart Rangeable Pressure Transmitter







# MODEL BR411, 411XP

#### **FEATURES:**

- 4-20 mA with digital HART protocol
- 0-15 PSI thru 0-100K PSI (0-1 thru 6,895 BAR)
- 5:1 turndown ratio Secondary containment for oil services Submersible version
- FM, CSA explosion-proof versions

#### **APPLICATIONS:**

Offshore rigs and pumping platforms
Oil and gas/chemical pipeline and processing

 Marine and shipboard service Submersible level

#### PRODUCT OVERVIEW:

GP:50 Model 411, 411X/P for Blue Ribbon Corporation is a SMART rangeable pressure transmitter incorporating a 4-20 mA output with digital HART protocol. Units are offered with both CSA and FM approval options, as well as a variety of process and electrical connections. Improved accuracy provides for a stable measurement throughout the total compensated temperature range.

#### FIELD OPTIONS:

- 5:1 turndown ratio for most ranges
- Multiple pressure and temperature outputs
- Exotic wetted materials
   Submersible level option
   Alternate process connections
- Optional 4-20 mA temperature output

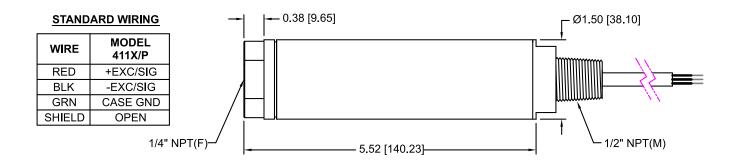


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# SMART RANGEABLE HAZARDOUS LOCATION PRESSURE TRANSMITTER

#### DIMENSIONAL DRAWING

All dimensions are in inches (mm)



#### REFERENCE SPECIFICATIONS

#### **ELECTRICAL**

Supply Voltage: 12-36 Vdc

Output Signal: Two wire 4-20 mA with digital HART protocol

(optional 4-20 mA temperature output)

Input Impedance: 250  $\Omega$  at 17 Vdc

Insulation Resistance: >10 M $\Omega$  at 50 Vdc

Circuit Protection: RFI, EMI & Reverse polarity

(voltage transients above 45 V to 20 A at 0.02 milliseconds)

Resolution: 12-bit

Frequency Response: From 0.07 to 40 sec (software

adjustable)

Connection: 1/2" NPT M conduit with 6-ft 18 AWG multi

conductor cable

#### MATERIALS OF CONSTRUCTION

Wetted Parts: 17-4 PH stainless steel (Optional Inconel 718, K12X, or 13-8 Monel)

Housing: 316 stainless steel

STATIC ACCURACY (BFSL) (HYSTERESIS, NON-LINEARITY & REPEATABILITY @ +70 °F)

Standard: ±0.25% FSO Improved: ±0.1% FSO

Zero Balance and FSO: ±0.5% FSO at +70 °F

#### PRESSURE RANGES

 0-15 PSI thru 0-100K PSIS, PSIA, PSIV, PSIG (1 BAR V thru 6,895 BAR)

Range Adjustments: 5:1 for ranges 0-5 PSI thru 0-100K PSI

(0.3 BAR thru 6,895 BAR)

#### MECHANICAL

#### **Process Connection:**

0-5 thru 0-15K PSI (0-0.3 thru 0-1,035 BAR), PSIV:1/4" NPT (F) 0-20K thru 0-50K PSI (0-1,380 thru 0-3,450 BAR): Autoclave

type F-250-C

0-60K thru 0-75K PSI (0-4,135 thru 0-5,170 BAR): Autoclave

type F-312-C150

#### **Proof Pressure:**

0-15K (1,035 BAR) PSI 1.5X FSO 20K-100K (6,894 BAR) PSIG 1.2X FSO

#### **Burst Pressure:**

0-15K 3X FSO

20K-100K (6,894 BAR) PSIG 1.5X FSO or 125K PSIG (8,618

BAR), whichever is less

Long-term Stability: 0.25% FSPR over six months

Approximate Weight: <24 oz (0.7 kg)

Enclosure: IP67

#### THERMAL SPECIFICATIONS

Compensated Range: 0 to +170 °F (-18 °C to +77 °C) Operating Range: -40 °F to +185 °F (-40 °C to +85 °C) Storage Ambient: -65 °F to +250 °F (-53 °C to +121 °C)

Effect on Zero/Span:

(1:1): ±0.25% FSO/100 °F (5:1): ±0.50% FSO/100 °F

All specifications are for reference purposes only. In the interests of continuous product improvement, all specifications are subject to change without notice. Please contact Blue Ribbon Corporation for assistance with your application.





# HIGH-ACCURACY PRESSURE TRANSDUCER



Model BR241 / 341 High-Accuracy Pressure Transducer

# MODEL BR241 / 341

#### **FEATURES:**

- High accuracy to  $\pm 0.05\%$  FSO
- High thermal stability ±0.20% FSO/100 °F
- -40 to +250 °F compensation
   Compact, lightweight, all stainless steel design
   Less than 4 millisecond response time
- Tightest thermal stability in its class

#### **APPLICATIONS:**

Dynamometer testing

- Transmission testing Brake testing
- Hydraulic & Pneumatic valve testing
- Jet engine testing
- Emission test stands

#### PRODUCT OVERVIEW:

Blue Ribbon Model 241/341 is our most accurate pressure transducer. It is 5x tighter through temperature than standard industrial transmitters with a 0.20% FSO / 100 °F thermal stability. The compact, corrosion-resistant, all-welded stainless steel design of the Model BR241/341 offers ease of installation within space constrained environments. Static accuracy is available to  $\pm 0.05\%$  FSO, with a total thermal error of 0.25% FSO over the compensated temperature range.

#### FIELD OPTIONS:

Optional zero and span adjustment
 Shunt calibration for active line testing without a pressure source
 Comprehensive list of process and electrical connections for
 existing application retrofits



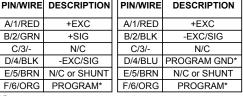
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# HIGH-ACCURACY PRESSURE TRANSDUCER

#### DIMENSIONAL DRAWING

All dimensions are in inches (mm)

#### **MODEL BR241 WIRING MODEL BR341 WIRING** PIN/WIRE DESCRIPTION PIN/WIRE DESCRIPTION A/1/RED +EXC A/1/RED +FXC B/2/GRN +SIG B/2/BLK -EXC/SIG



<sup>1/4</sup> NPT(M) 2.62 [66.52]-(Options may affect length) 0 Ø1.00 [25.40]

#### REFERENCE SPECIFICATIONS

#### **ELECTRICAL**

Supply Voltage: 9 to 32 Vdc (some options may affect this)

**Output Signal:** 

(Model 241) 0 to 5 Vdc, 0-10 Vdc

(Model 341) 4-20 mA **Circuit Protection:** 

Reverse polarity protected

Output may be grounded indefinitely Over voltage protection to 1kV for <1ms

Response Time: 1mSec (Typical) Connection: PTIH-10-6P

MATERIALS OF CONSTRUCTION

#### Wetted Parts:

≤2,000 PSI: 316L SST, Hastelloy optional

>2,000 PSI: 17-4 PH SST (Inconel 718, 316L SS optional)

Housing: 300 series stainless steel

Internal Fill: ≤2000 PSI Silicone oil fill (Other fill available)

#### STATIC ACCURACY (HYSTERESIS, NON-LINEARITY & REPEATABILITY @ +70 °F)

Standard: ±0.10% Improved: ±0.05% FSO

Zero & Span Balance:  $\pm 0.5\%$  FSO @ +70 °F

#### MECHANICAL

Process Connection: 1/4" NPT (M)

(consult factory for complete list of options)

Proof Pressure: 2X FSO

Burst Pressure: 5X FSO or 22.5K PSI max. (1,551 BAR) Random Vibration: 25 G RMS (20 to 2000 Hz)

Shock: 100G peak for 11 msec, ½ Sine Approximate Weight: <0.5 lb (227gms)

#### PRESSURE RANGES

• 0-30" WC thru 8K PSI (2.5 mBAR to 552 BAR) Gauge, Vacuum, Absolute, Sealed Gauge

#### THERMAL SPECIFICATIONS

Compensated Range: 0 °F to +180 °F (-18 °C to +82 °C)

Operating Range:  $-40 \,^{\circ}\text{F}$  to  $+250 \,^{\circ}\text{F}$  ( $-40 \,^{\circ}\text{C}$  to  $+121 \,^{\circ}\text{C}$ ) Expanded Range:  $-40 \,^{\circ}\text{F}$  to  $+250 \,^{\circ}\text{F}$  ( $-40 \,^{\circ}\text{C}$  to  $+121 \,^{\circ}\text{C}$ ) Storage Ambient:  $-40 \,^{\circ}\text{F}$  to  $+250 \,^{\circ}\text{F}$  ( $-40 \,^{\circ}\text{C}$  to  $+121 \,^{\circ}\text{C}$ )

Effect on Zero/Span: ±0.5% FSO/100 °F standard

 $(\pm 1.0\% FSO/100 \,^{\circ}F \text{ from -40 to } 185 \,^{\circ}F / (-40 \,^{\circ}C \text{ to } +85 \,^{\circ}C)$ Improved Performance:  $\pm 0.20\%$  FSO/100 °F (-40 °F to +250 °F

(-40 °C to +121 °C))

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<sup>\*</sup>Do not connect to program pins.



# **BIRDCAGE® SERIES SURGE PROTECTOR**



#### Model BCP3000 Birdcage® Series Surge Protector



# Standard Version module DLAM Transmitter DIN rail grounding option P:3-electrode gas discharge tube

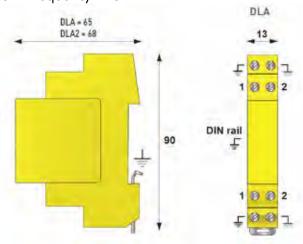
# **MODEL BCP3000**

#### **FEATURES:**

- Lifetime warranty against lightning and voltage surges for BC001 Birdcage® (4-20mA only)
- 13mm DIN rail mount chassis
- Replaceable surge module
- UL 479B listed
- Multiple ground options
- High current gas discharge tubes (GDT)
- Fast response Surge-Arresting Diode (SAD)

#### **TECHNICAL SPECIFICATIONS:**

- Power: 24 VDC
- IEC Category/EN Type: C2/D1
- Highest Continuous Voltage (Uc): 28V
- Lightning Test Current (Limp)10/250µs 2x: 20kA
- Maximum Line Current: 300µs
- Nominal Discharge Surge Current 8/20µs: 5kA
- Total Surge Current 8/20 μs: 20 kA
- Protection Level (Up) 8/20µs-5kA: 40V
- Temperature Range: -50° to +85°C
- Test Standard: UL 497B (USA), NF EN 64643-21
- Dimensions (H x W x D): 65 x 13 x 90 mm
- Maximum Frequency: >3MHz



BR5SL-TXa-025 REV-D

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Pb 2-electrode gas discharge tube

D. 3-pole clamping diode

R : Resistor



# **CABLE HANGER**

Model BCH2000 Cable Hanger

# **MODEL BCH2000**

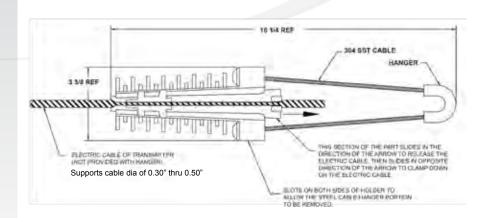
#### **FEATURES:**

Low cost, high durability

- Withstands 200 pounds of weight Heavy duty molded plastic
- Tapered insert non-slip design
- Made for Standard Blue Ribbon polyurethane & Tefzel® cable
- Designed for cable diameters of 0.30" thru 0.50"

#### PRODUCT OVERVIEW:

The Model BCH2000 Cable Hanger from Blue Ribbon Corporation is designed to eliminate unnecessary stresses on the transmitter while installed in the application. Affordably priced, the BCH2000 Cable Hanger is designed for easy installation within a variety of environments.





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# **PUMP CONTROLLER**

# MODEL BD300

#### **OVERVIEW:**

The Model BD300 Pump Controller is designed exclusively for use with the Blue Ribbon Birdcage® submersible level transmitter to provide multiple pump alternation for pumping stations and water municipalities. Featuring four programmable relay switches, a large 6 digit LED dual display, AC or DC power input, on board USB port and an isolated 24 Vdc power supply for use with any 4-20mA device. The BD300 is NEMA 4X and IP65 rated for the most demanding environments.

#### FEATURES:

0-20 mA, 4-20 mA, 0-5 V, 1-5 V, and  $\pm$  10V Inputs Isolated 24 VDC Power Supply

Large sunlight readable dual 6-digit display NEMA 4X, IP65 Front

Universal 85-265 VAC, or12/24 VDC Input Power Models

Front panel programming display and function keys Automatic round horizontal tank, or 32-point linearization

Duplex and triplex pump control

On board USB port for easy interface to Bulldog Proprogramming software

Free BULLDOG Pro Software for Operation, Monitoring, and Programming

Standard 1/8 DIN (45mm x 92mm)

#### FIELD OPTIONS:

NEMA 4X field enclosure with or without new light & horn option

4-Relay & Digital I/O Expansion Modules

1/4 DIN panel adapter (92mm x 92mm) Sunlight Readable Display Models



Models BD300
Pump Controller





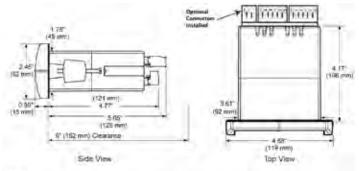




# **PUMP CONTROLLER**

#### DIMENSIONAL DRAWING

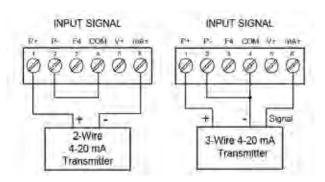
All dimensions are in inches (mm)



#### Notes:

- 1. Panel cutout required: 1.772" x 3.622" (45 mm x 92 mm)
- 2. Panel thickness: 0.040 0.250" (1.0 mm 6.4 mm)
- 3. Mounting brackets lock in place for easy mounting
- 4. Clearance: Allow 6" (152 mm) behind the panel

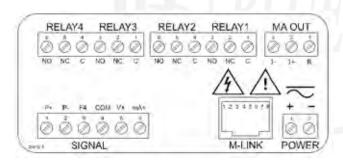
#### **USING THE BD300 24 VDC POWER SUPPLY:**



#### **NEMA 4X FIELD ENCLOSURES:**

Thermoplastic NEMA 4X enclosures are constructed for indoor or outdoor use.

### **CONNECTION DIAGRAM:**





BD281

## **ACCESSORIES:**

MODEL	DESCRIPTION
BDDRMK	DIN RAIL MOUNTING KIT FOR TWO EXPANSION MODULES
BDXM	4-RELAY EXPANSION MODULE
BDIO	4 DIGITAL INPUTS & 4 DIGITAL OUTPUTS MODULE
BDCCC	DUAL ANALOG OUTPUT EXPANSION MODULE
BDUSBSA	USB SERIAL ADAPTER
BD281	1/8 DIN ENCLOSURE

All specifications are for reference purposes only. In the interests of continuous product improvement, all specifications are subject to change without notice. Please contact Blue Ribbon Corporation for assistance with your application.

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# **DUAL INPUT PUMP CONTROLLER**

# BLUE RIBBON CORP

Models BD306
Pump Controller







# **MODEL BD306**

#### **OVERVIEW:**

The Model BD306 Dual Input Pump Controller from Blue Ribbon Corporation offers high-reliability monitoring and control when used with the Birdcage® submersible level transmitter. Unit features dual input process control with Math Functions, Programmable Display & Function Keys, RS-242, RS-485 and Modbus® RTU Serial Communication Protocol, making it suitable for use in a variety of industrial applications.

#### **FEATURES:**

Dual Input Process Controller with Math Functions
0-20 mA, 4-20 mA, 0-5 V, 1-5 V, and ±10V Inputs
Large Dual-Line 6-Digit Display, 0.60" & 0.46"
NEMA 4X, IP65 Front
Universal 85-265 VAC, or12/24 VDC Input Power
Programmable Display & Function Keys
32-Point, Square Root, or Exponential Linearization
Multi-Pump Alternation Control
USB, RS-232, RS-485 and Modbus® RTU Serial
Communication Protocol
Free BULLDOG Pro Software for Operation, Monitoring,

#### FIELD OPTIONS:

and Programming

Standard 1/8 DIN (45mm x 92mm)

4 Relays + Isolated 4-20 mA Output External 4-Relay & Digital I/O Expansion Modules Sunlight Readable Display Models

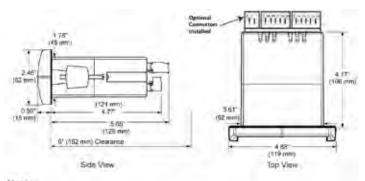


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# **DUAL INPUT PUMP CONTROLLER**

#### DIMENSIONAL DRAWING

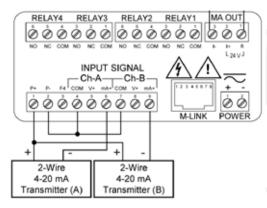
All dimensions are in inches (mm)



#### Notes:

- 1. Panel cutout required: 1.772" x 3.622" (45 mm x 92 mm)
- 2. Panel thickness: 0.040 0.250" (1.0 mm 6.4 mm)
- 3. Mounting brackets lock in place for easy mounting
- 4. Clearance: Allow 6" (152 mm) behind the panel

#### **CONNECTION DIAGRAM:**



#### **NEMA 4X FIELD ENCLOSURES:**

Thermoplastic NEMA 4X enclosures are constructed for indoor or outdoor use.



BD281

#### **ACCESSORIES:**

MODEL	DESCRIPTION
BDDRMK	DIN RAIL MOUNTING KIT FOR TWO EXPANSION MODULES
BDXM	4-RELAY EXPANSION MODULE
BDIO	4 DIGITAL INPUTS & 4 DIGITAL OUTPUTS MODULE
BDCCC	METER COPY CABLE
BDUSBSA	USB SERIAL ADAPTER
BD281	1/8 DIN ENCLOSURE

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# SET POINT PUMP CONTROLLER

# **MODEL BD100**

#### **OVERVIEW:**

The Model BD100 Bulldog from Blue Ribbon Corporation is a set point pump controller designed exclusively for use with the Blue Ribbon Birdcage® level sensor providing basic pump control functions.

The BD100 controller is an easy and inexpensive solution for monitoring and controlling pump station water levels. With six programmable level set points for pump control, including on/off set points for two pumps and settings for two alarms, and a preprogrammed set of default parameters to simplify the user interface and set-up.



Model BD100 Set Point Pump Controller



#### **FEATURES:**

Control ON-OFF for two pumps
Front-panel programming
Analog output for runtimes
Secure menu for all other preset values
24 VDC power
Accepts 4-20 mA or 1-5 VDC
Non-volatile memory, no batteries

Alternation of pumps set as default
Set points continuously displayed, along with current level readings.



# SET POINT PUMP CONTROLLER

Standard Specifications listed below. Consult factory for further options, which may change the overall dimensions.

Set point Range	Low and High points are selected independently
Display	Two 4 digit, 7 segment, 14.2mm (0.56") high LED's
Control Action	Selectable for Reverse (pump up) or Direct (pump down): Selectable for alternation or not
Control Output Ratings	Relays: 2 each SPDT, 10A at 240 VAC resistive,½ hp at 120 VAC,¼ hp at 240 VAC Alarm Relays: 2 each SPST 3A at 240 VAC resistive, 1.5A at 240 VAC inductive, pilot Duty Rating: 240 VA 2A at 120 VAC or 1A at 240 VAC
Additional Outputs	Two switched voltage outputs mirror action of relays, for recording motor start cycles and run times
Accuracy	±0.25% of reading ±1 least significant digit
Resolution	1 count or 0.1 counts (sensor dependent)
Isolation	Relays and SSR outputs, 1500 VAC from all inputs and outputs; 24 VDC loop power, 500 VAC to all inputs and outputs
Power Consumption	5 VA maximum
Electrical supply	100 to 240 VAC nominal, +10% to 15%, 50 to 400 Hz single phase; 132 to 240 VDC +10% to 20%
Loop Powered Supply	Isolated +24 VDC supplies power to the Birdcage or Pressure Sensor
Temperature Range	Operating Range:- 10 °C to 55 °C (-14 °F to 130 °f) Storage Range: -40 °C to +80 °C (-40 °F to +175 °F)
Agency Approvals	UL508, CE <b>(L) (€</b>
Humidity Range	0 to 90% up to 40 °C for non-condensingw
Memory Backup	Non-volatile memory, no batteries
Panel Cutout	92mm X 92mm (3.625" X 3.625")
Depth Behind Mounting Services	103mm (4.0")
Weight	454 g (16 oz)
Front Panel Rating	IP66 (Type NEMA 4X)

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# **DUAL SET POINT PUMP CONTROLLER**



Model BD200

Dual Set Point Pump Controller







# **MODEL BD200**

#### FEATURES:

The Bulldog Model BD200 versatile, simple, and inexpensive, making it the ideal instrument for controlling dual pump lifting stations. Setpoints for ON/OFF and HI/LO alarms are easily set on the front panel. These same buttons also Enable/Disable pump alternation. A selectable time delay of up to 60 seconds on power-up for pump two prevents both pumps from starting at the same time and a large current draw. Alarms for pump seal failure and motor windings overheating are indicated by lights on the front panel. The dial can also display a runtime clock for each pump. An isolated 4-20 mA retransmission is standard. The front face is rated NEMA-4X for outdoor panel mounting. The BD-200 is also available with RS- 232 or RS-485 protocol for connectivity with SCADA systems.

#### **SPECIFICATIONS:**

Selectable pump alternation when used with two pumps to minimize pump wear. With alternation "On", a seal failure or over temperature condition will force the nonfailed pump to lead status and stop alternation

Alarm light for seal failure when used with a submersible pump that includes a moisture sensor

Alarm light for overheating when used with a pump that includes a thermostat. Pump is removed from service & can be brought back online manually or automatically when pump has cooled down

- Runtime displayed by a front panel button.
   24 VDC power for level transmitter
- 4-20 mA or voltage signal output
- Non-volatile memory, no batteries
- Test System function simulates process input to test program, or to ensure pumps are operating
- User-selectable security lock-out of programming and/or setpoints



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# SET POINT PUMP CONTROLLER

Standard Specifications are listed below. Consult factory for further options, which may change the overall dimensions.

Input	4 (or 0) to 20 mADC or 2 (or 0) to 10 VDC selectable	
Input Impedance	Current = 10 $\Omega$ , Voltage = 100K $\Omega$	
Output Ratings	Control Relays: SPDT, 10A @ 240 VAC resistive, ¼ hp @ 120 VAC, ⅓ hp @ 240 VAC Alarm Relays: SPST, 3A @ 240 VAC resistive, ⅙ hp @ 120 VAC	
Control Type	On/Off, reverse (pump out) or direct (pump in) acting	
Accuracy	±0.25% of span ±1 least significant digit	
Display	Two 4 digit, 7 segment, 14.2mm (0.56") high LED's	
Resolution	1 count	
Power Consumption	7.5 VA maximum	
Electrical Supply	100 to 240 VAC nominal, +10% to 15%, 50 to 400 Hz single phase; 132 to 240 VDC +10% to 15%	
Loop Powered Supply	Isolated +24 VDC @ 50 mA, regulated	
Temperature Range	Operating Range: -10 °C to 55 °C (-14 °F to 130 °F) Storage Range: -40 °C to +80 °C (-40 °F to +175 °F)	
Humidity Range	0 to 90% up to 40 °C for non- condensing	
Seal Failure (Moisture Sensor)	Power: 2.5 VDC Search Current: 3 micro amps Resolution: 10K to 500K ohms in 10K ohm steps	
Agency Approvals	UL508, CE (L) (E)	
Memory Backup	Non-volatile memory, no batteries	
Panel Cutout	92mm X 92mm (3.622" X 3.622")	
Weight	454 g (16 oz)	
Front Panel Rating	IP66 (Type NEMA 4X)	
Options	RS-232 or RS-485 with Modbus protocol; Ethernet using TCP/IP	
Accessories	Weatherproof Enclosures, NEMA 4X	

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# MODEL BB4000 QUAD PUMP CONTROLLER



Model BB4000 Quad Pump Controller

# **MODEL BB4000**

#### **OVERVIEW:**

With the accuracy of pressure-sensing level transmitters and the simplicity of float inputs, the Blue Ribbon Corporation Model BB4000 is the ideal controller for your application. This quad pump controller is easily configured for either analog sensors or float discrete inputs.

#### **FEATURES:**

Field configured for floats or analog sensor inputs, including 20 VDC loop power

Optional 4 analog sensor inputs or 18 discrete (float switches)

Alternates pumps and performs lag pump delays

Provides high and low alarms with full front panel

Adjustable parameter values

Optional VFD speed control output

Pump up (fill) or pump down (empty) control

6 Amp pump relay outputs and alarm outputs

Visual indication up to 255 feet

Full front panel setup for all control options and menu items

120 VAC input power. Line rate and transient protection

Isolated and transient protected (4-20 mA) analog level input

RS-232 serial port

Modbus Protocol

RTU or ASCII mode

First ON - First OFF, or First ON - Last OFF alternation

Alternator logic skips disabled pumps, remembers lead pump position during outage

Timed (1 minute) level simulation

Security code protected parameter setup

Status of discrete inputs may be viewed from front of controller

Phoenix-style connectors

Adjustable lag pumps delay

High and Low level alarm relays and alarm indication

Wet well level analog input zero and span adjustments

BR5SL-PC-005 REV-A

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# MODEL BB4000 QUAD PUMP CONTROLLER

Standard Specifications listed below. Consult factory for further options, which may change the overall dimensions.

Input Power	120 VAC (±10%, 13 VA max), metal oxide varistor transient protection	
EMI Line Filter	Pie type	
Agency Approvals	UL508, CAN/CSA	
Ambient Operating Temperature	Without analog outputs: -20 °C to +65 °C (-4 °F to +149 °F) With analog outputs: -20 °C to + 50 °C (-4 °F to +122 °F)	
Level Display	3-digit, 7-segment LED, 0-25 foot range (selectable decimal point position)	
Indicators	LED	
Color	White with Blue silk screening	
Relays	6A at 250 VAC. 6A at 30 VDC	
Loop Powered Supply	Isolated +24 VDC at 50 mA, regulated	
Level Analog Input	Isolated 4-20 mA, 250 $\Omega$ load, transient protected	
Discrete Inputs	Optically isolated and transient protected. Each input draws 7 mA at 24 VDC	
Power for Discrete Inputs	Unregulated 24 VDC. Transient protected.	
Power for Analog Inputs	Regulated 20 VDC ±1V. Transient protected.	
Analog Outputs	Isolated 4-20 mA. Maximum load resistance: 600 $\Omega$ . Each output may be configured as a speed reference for any of the pumps, or set to follow well level input.	
Auxiliary Analog Inputs	4 isolated 4-20 mA. 250 $\Omega$ load, transient protected.	
Variable Frequency	<ul> <li>VFD speed reference: the controller must be ordered with an analog output Drive Control for speed control of each pump that will be on a VFD.</li> <li>Three setup parameters are provided to establish a linear wet level v/s pump speed curve.</li> <li>Pump speed clamp logic: will not allow VFD speed reference to drop below the "VFD Minimum Speed" setup parameter value.</li> <li>Pump start speed boost logic: if enabled, will temporarily ramp pump speed to 100% to give the check valve a chance to open.</li> <li>Call pump last logic: the controller will call pumps in the Bypass Mode last (external circuitry must be connected to discrete inputs on the controller, to signal when a pump is in the Bypass Mode).</li> </ul>	

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# **JUNCTION BOX**



MODEL BCJ4000

# **MODEL BCJ4000**

#### **FEATURES:**

The Model BCJ4000 Junction box from Blue Ribbon with an IP66 rated corrosion resistant enclosure is designed specifically for water and waste water applications. The VALOX construction, non-metallic screws and hydrophobic vent filter provide a maintenance free option to sheet steel J-boxes and the convenient 3 pole terminal strip allows for simple hook-up with the Blue Ribbon BCP3000 lightning surge protector and Bird Cage level transmitter.

#### **SPECIFICATIONS:**

Overal size (W x H x D): 5" x 3" x 4"

IP66 Rated Enclosure

Corrosive resistant VALOX® construction

ASTM-D-48 up to +280 °F heat deflection temperature

Four holes for surface mounting

Maintenance-free Hydrophobic filter

Two cord grips accommodate 0.23" to 0.47" cables

Finger safe, three-pole terminal strip

DIMENSION: INCHES (mm)		
Inside Height	4.69 (119.02)	
Inside Width	2.61 (66.4)	
Inside Depth	3.72 (69.06)	
Outside Height	5.03 (127.83)	
Outside Width	3.06 (77.83)	
Outside Depth	4.02 (76.67)	



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#### **COMMON OPTION CODES**

Please Consult factory for other options

#### **OUTPUT PER MODEL#**

1xx mV/V

2xx Vdc

3xx mA

4xx HART

5xx CANbus

6xx USB

7xx RS485

8xx RS232

9xx SDI-12

1002/1102 Vdc

1003/1103 mA

M-Spike mV/V

V-Spike Vdc

C-Spike mA

#### **APPROVALS**

AI ATEX/IEC Intrinsic Safety

AN ATEX/IEC Zone 2 (311 only)

**EC** CE marking

GI ATEX/IEC/FM/CSA Intrinsic Safety

GN ATEX/IEC/FM/CSA Div/Zone 2

I FM/CSA Intrinsic Safety

N FM/CSA Div/Zone 2

P FM/CSA Explosion Proof

**Z** FM/CSA Intrinsic Safety

X FM Explosion Proof

#### **ACCURACY**

**B** ±0.5% FSO

C ±0.2% FSO

 $\mathbf{D}$  ±0.1% FSO

**E** ±0.05% FSO

#### PRESSURE REFERENCE

2 Gauge

3 Absolute

4 Vacuum

6 Sealed Gauge (hermetic)

7 Sealed Gauge (non-hermetic)

8 Elevated / Suppressed

#### TECHNICAL/APPLICATION NOTES

#### **ELECTRICAL CONNECTIONS**

AA 36" Wire lead standard

CA PTIH-10-6P, 6-Pin Bendix

CF 1/2" NPT (M) with 36" leads

CJ DIN 43650 Form A with mate

DA DIN43650 Form C (Mini Din) w/mate

DC Turck 4-Pin M12, Eurofast

**DR4** Turck 4-Pin, 7/8-16 THD

**DT4** Mini Fast, 4-Pin, 7/8-16 THD

HK 36" Non-Vented Poly Cable NEMA-4x Rating

#### PRESSURE PORTS

AA 1/4" NPT (F) standard

FA AS5202-04 (F) 7/16"-20 UNF-3A

FD AS4395E04 (M) 7/16"-20 UNF-3A

FH 1/8" NPT (F)

FJ 1/4" NPT (M)

FL 1/8" NPT (M)

FM Autoclave F250C (F) 1/4" Tube 9/16-18 Thd

FN 1/2" NPT (M)

HK 36" Non-Vented Poly Cable NEMA 4X Rating

IC F375C (F), 3/4-16 (F) 3/8" Tube 3/4-16

**ID** F312C150 (F), 5/16" Tube 5/8-18

**LG** SAE-4 (F) [7/16"-20 UNF (F)]

**LH** SAE-6(M) with O-ring, 9/16"-18 (M)

#### MISCELLANEOUS

**GE** Improved Temperature Compensation

GF Expanded Process Temp (-40 °F to 250 °F)

GH 100% Internal Shunt Cal

GJ Zero & Shunt Adjustments

**GK** Inconel x750 wetted parts

**GL** Cleaned for oxygen service

**GP** Hastelloy C-276 wetted parts

GS 0-10 Vdc FSO

**GA** Improved FSO (±0.5% FSO)

**GB** Alternate electronic output

**GD** 10X over-pressure of 22,500 psi, (whichever is less)

MA 1-5 Vdc Output

ME 80% Shunt Cal

MR Alternate Pin out / wiring (specify on sales order)



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#### LEVEL MEASUREMENT UTILIZING A PRESSURE TRANSMITTER

#### Technical Note #1

One method of determining level in a tank, pond, weir or well is to utilize a pressure transmitter. There is a direct relationship between liquid level and "head" pressure. Depending on the installation requirements, pressure transmitters are available in submersible, screw on, flange mount, flush mount and many other installation configurations.

#### **Pressure & Level Relationship**

The pressure at the bottom of an open tank or body of liquid is related to the height of the liquid. This level pressure is called hydrostatic head pressure. Typical units of measure for hydrostatic pressure are inches of water column or feet of water column. (in WC / ft WC)

27.679 inches of water column is approximately equivalent to 1 PSI at 40° C. The volume of water will not affect the hydrostatic head pressure, it is the height that affects the pressure. Whether 27.679 inches deep in the middle of a large body of water or small bucket of water the head pressure is the same.

When measuring liquid level with a pressure transmitter, specific gravity must also be taken into account. P=SG • H (H = P/SG) shows the relationship between the height of the liquid, specific gravity and hydrostatic pressure.

H - Height of the liquid being measured P – Hydrostatic head pressure at the bottom of the tank SG – Media's specific gravity. (A dimensionless number)

If the media's specific gravity is unknown it can be calculated from the density of the liquid being measured. SG = Density of media ÷ Density of water at 40° C. Density of water is 1.00 g/cm3. The density of gasoline equals 0.82 g/cm3. Therefore, the SG of gasoline is  $0.82 \text{ g/cm}3 \div 1.00 \text{ g/cm}3 = 0.82$ 

#### **Example:**

Calculating hydrostatic head of 240 inches of gasoline in a vessel is as follows:

Height (H) = 240" of Gasoline Specific Gravity (SG) = 0.82 P=SG • H therefore P=0.82 x 240 inches = 196.8 in WC.

equivalent to 196.8 in of water column.

The hydrostatic pressure (P) at the bottom of this vessel is

To convert this level measurement to pressure (PSI) the following conversion is used:

- 1 inch of water column = 0.03613 PSI (≈27.679 inches of water column = 1 PSI).
- 196.8 in WC x 0.03613 = 7.110 PSI
- 240 Inches of Gasoline = 7.110 PSI of hydrostatic pressure at the bottom of this container.

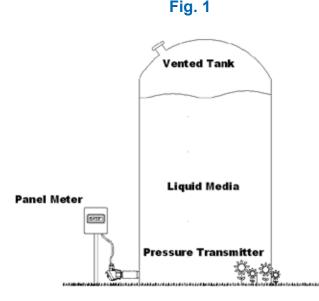
Specific gravity can have a significant effect on the level measurement. If this same vessel were filled with water to the same depth there would be a 22% increase in head pressure.

#### **INSTALLATION TYPES**

#### Open Tank / Pond / Weir Level Measurement

When utilizing a pressure transmitter for level measurement the installation must carefully be considered. In an open tank or body of water where the liquid being measured is open to atmospheric pressure, there are a variety of installation options.

**Tank Mounted Level Sensor** 



**Figure 1:** Shows a pipe mount style pressure transmitter. This style transmitter is typically plumbed to the base or side of a vessel & the signal sent to a panel meter or other reading device. This can be utilized where a pipe tap or other mechanical process connection can easily be accessed. A shut-off valve should be utilized for ease of removal.



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#### LEVEL MEASUREMENT UTILIZING A PRESSURE TRANSMITTER

#### **Technical Note #1**

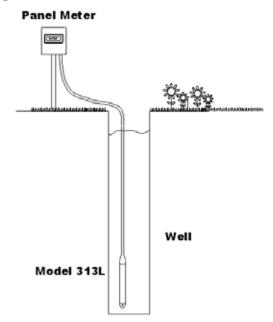
This type of transmitter can also be installed using a flanged or flush mount connection. Flush mount transmitters are typically found in sanitary applications or where the media being measured can plug a recessed process connection.

**Figure 2:** Shows a submersible pressure or level transmitter. This style of transmitter is lowered into the well or tank via its integral cable. Installation is easier than the pipe mount style especially where a plumbed connection is not readily available, like on a fiberglass tank, underground tank or in an open well or pond.

For both installations the transmitter should be of gauge format to eliminate any barometric effects.

Submersible transmitters typically come with an integral vent tube in the cable, which is terminated in the panel meter or junction box topside. The pipe mount version transmitter is also available with a vented cable option so as to provide ingress protection when mounted outdoors.

Fig. 2



TECHNICAL/APPLICATION NOTES

**Figure 3:** Shows a pipe-mounted transmitter with a zero suppression option. Zero suppression allows for level measurement of just the upper bowl and cancels out the tower pipe level / head pressure.

Fig. 3

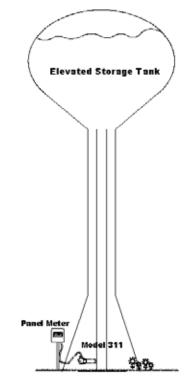


Figure 4: – Pressurized Tank level (next page)

Sometimes media is stored in a tank under a pressurized gas blanket. This gas blanket can vary from a fraction of a PSI to many PSI. This pressurized gas blanket has an additive effect on the total media head pressure. The total head pressure is now equivalent to the blanket gas pressure plus the hydrostatic head pressure.

If a standard pressure sensor is attached to the base of the tank as shown in Fig 4 it would provide a signal equivalent to the media's head pressure and the pressure of the gas blanket combined.

For example, if the gas blanket was 1 PSI and the media had 10 ft of head pressure, a bottom or side mounted gauge transmitter would read 5.335 PSI or 12.31 FT WC since 1PSI = 2.306 FT WC +10FT WC = 5.335 PSI.



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#### LEVEL MEASUREMENT UTILIZING A PRESSURE TRANSMITTER

#### **Technical Note #1**

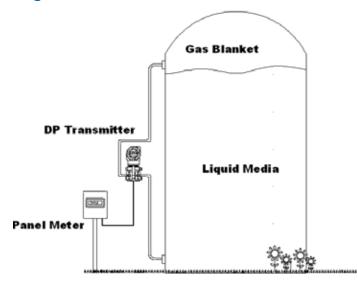
Utilizing this style of pressure transmitter will work if the blanket pressure can be measured and subtracted from the readings of the transmitter. This can be difficult to accomplish and total accuracy is affected.

The most common method of getting an accurate level measurement in this application is to utilize a Differential Pressure Transmitter (DP). Fig 4 shows a DP transmitter installed with the High side plumbed to the base of the tank and the Low side is plumbed to the air blanket on top. Typically stainless steel, oil-filled capillary tubing is attached to remote diaphragm seals and coupled to each side of the DP transmitter, as shown in Fig 4. This provides a flanged or clamped style fitting for tank mounting purposes.

The High side then senses the media head pressure combined with the air blanket pressure. The low side senses just the air blanket pressure.

The low side air blanket reading then offsets the high side combined reading and provides an accurate level measurement.

Fig. 4



For example, assume this tank is 10 feet tall and has 9 feet of water level inside and 1 PSI of an air blanket.

Knowing that water has a specific gravity of 1.00, the hydrostatic head pressure and gas pressure reading at the base of the tank or on the high side of the DP would total: 9 FT WC + 1 PSI = (2.307 FT WC) = 11.307 FT WC TTL.

The low side of the DP is measuring the gas blanket pressure of 1 PSI which is then subtracted from the High side reading. 11.307 FT WC – 1 PSI = 9 FT WC level.

9 FT WC is the corrected media level in this tank example. Changes in the gas pressure blanket or level are all corrected via the DP measurement.

There can be a number of variables to consider with this type of installation.

- What is the media and ambient temperature?
- Are the capillaries exposed to the same temperature?
- Mounting location of the DP transmitter
- Will the system be exposed to vacuum?

Whatever your level or pressure application requirements, Blue Ribbon Corp has a technical staff willing to assist you with your needs.

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#### **DETECTING LEAKS**

#### **Technical Note #2**

Pressure vessels, valves, tanks, heat exchangers, radiators, drums, welds, and gasket integrity are just a few products that require high seal integrity to insure a reliable leak free product. There are a few ways to insure this integrity, pressure decay or leak testing is the most common. Helium or lon leak detection systems work very well but require expensive equipment and may exceed the requirements necessary.

Pressure decay utilizing a pressure transmitter is simple to use, cost effective and can be more efficient in a production environment, especially if higher pressures are required to test the integrity of the vessel.

Pressurizing the vessel or test piece and monitoring pressure output from the transmitter will indicate any subsequent loss of pressure due to a leak in the vessel.

There are two methods,utilizing either a gauge or differential pressure transmitter to measure pressure decay.

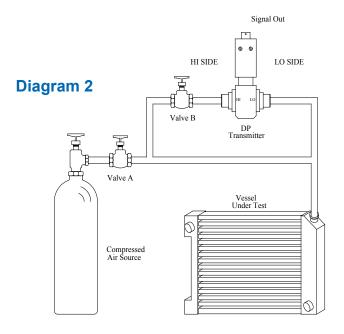
#### **Setup 1: (Single Ended - Gauge Pressure)**

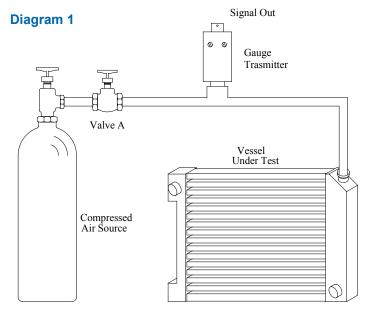
Diagram 1 shows a container being tested utilizing a 150 PSI gauge type transmitter. If the container is pressurized to 150 PSI and then the valve is closed, the transducer will sense a leak in pressure via a drop in output.

Small leaks may be detected with this setup but the process can be time consuming.

Percent error of the transmitter, and pressure range of the transmitter greatly affect the decay resolution.

If the gauge transmitters total error band is 1%FSO a 1.5 PSI (41.52° WC) error may be present. (150 PSI x 1% TTL Error band = 1.5 PSI). This may be too large of an error if small leak rates need to be detected.





#### **Setup 2: (Differential Pressure)**

Diagram 2 shows a container being tested utilizing a Differential Pressure Transmitter.

In this example the container and system is pressurized to 150 PSI with all valves open but now we utilize a 5 in WC Differential Pressure (DP) transmitter. Once the system is stabilized valve A is then closed. The DP transmitter will read Zero output because of a zero differential pressure. (150 PSI on both the Low & Hi sides)

Valve B is then closed. This isolates the 150 PSI in the vessel under test to the Low side of the DP. If a leak is present the Low side will sense this pressure decay as indicated by a drop in output from the DP transmitter.

Lets assume this 5" WC transmitter has a 1% FSO error spec like the gauge transmitter. The pressure drop or decay can then be accurately detected at 0.050" WC. (5" WC x 1% TTL Error Band = 0.05"WC)

As you can see from the first gauge pressure example, utilizing a differential pressure system produces more accurate and faster results. The decay measurement is more than 800 times better utilizing the DP transmitter.



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#### GAUGE OR SEALED PRESSURE REFERENCE FORMAT

#### **Technical Note #3**

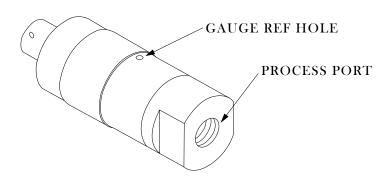
When selecting a pressure transmitter, the pressure reference format is critical so as to provide an accurate device. Pressure reference may be gauge, sealed gauge, vacuum, absolute or differential. Gauge and sealed gauge format are the most commonly supplied and what we address below.

A pressure sensor has both a reference and process side. The process side is where the media being measured is applied, typically a pipe, flanged or other threaded connection. The reference side or back side is not visible from the outside and is enclosed inside the transmitters housing. There are many parameters to consider when selecting gauge or sealed gauge format. Below we define and provide guidelines in selecting these formats.

#### Gauge Pressure (PSIG)

Gauge pressure transducers provide a vent path to the reference or backside of the sensor. As shown in Fig 1, gauge format is typically provided for by adding a vent hole in the housing of the device. This provides an atmospheric reference to the reference of the sensor.

Fig. 1



This vent hole insures both sides of the sensor are exposed to the local altitude and barometric pressure. This gauge reference hole equalizes these pressures and provides a stable zero reading regardless of barometric pressure or altitude. Therefore true gauge format provides a pressure measurement relative to local altitude and atmospheric conditions.

Gauge reference is very critical in ranges <300 PSI. It can affect ranges above or equal to 300 PSI but depending on accuracy required may or may not be a consideration. This is explained below under the Sealed gauge definition.

#### Sealed Gauge (PSIS or PSISG)

Sealed gauge transducers on the other hand, do not provide a vent hole to the sensors reference side. This reference or backside of the sensor is sealed from atmosphere at the factory.

Blue Ribbon Corp offers two sealed gauge formats designated as hermetic and non-hermetic, option codes 6 & 7 respectfully. A hermetically sealed gauge (6) device has the reference side of the sensor evacuated and sealed via a special header. This hermetic header helps reduces the effects of temperature due to internal air expansion trapped in the housing assembly. The unit is then zeroed to 1 atmosphere or approximately 14.7 PSIA.

The non-hermetic version (7) does not provide a hermetic header. The sensors reference side is sealed inside the housing at local atmospheric pressure. This non-hermetic version typically isn't a factor in higher ranges, typically 1,000 PSI or higher, or where ambient temperature changes can be minimized.



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#### GAUGE OR SEALED PRESSURE REFERENCE FORMAT

**Technical Note #3** 

#### **Affect of Local Pressure:**

#### **CHART A**

FT	in Hg	PSI
0	29.921	14.7
500	29.38	14.43
1,000	28.86	14.18
1,500	28.33	13.9
2,000	27.82	13.67
2,500	27.31	13.41
3,000	26.81	13.19
3,500	26.32	12.92
4,000	25.84	12.7
4,500	25.36	12.45
5,000	24.89	12.23
10,000	20.58	10.1
15,000	16.88	8.28
20,000	13.75	6.75
30,000	8.88	4.36

Sealed gauge readings can be drastically affected by barometric pressure and altitude changes depending on the sensor range. Chart A shows the relationship between altitude and absolute pressure. The altitude at which the transmitter is installed can greatly affect the zero reading.

For example, sealed gauge units are calibrated at the factory at 591 ft above Sea level or  $\sim$ 29.40 in. Hg. Calgary, Canada is at 3,533FT or  $\sim$ 26.30 in. Hg, a 3.1 in. Hg difference or 1.52 PSI. This translates to a -0.51% difference on a 300 PSI sensor or a zero reading drop as much as -0.081 mA. On a 100 PSI sensor this is a -1.52% change which could potentially produce a zero reading of 3.856 mA or lower depending on the initial zero setting called Zero balance.

On this same 100 PSI transmitter, if the standard zero balance spec is +/-1% FSO, the zero could potentially be as low as 3.84mA (16mA span +/-1% = +/-0.16mA) compounded with the additional -1.52 PSI altitude change, a 2.52 PSI or -2.5% lower zero could result. Barometric effects can lower the zero even further.

Barometric pressure also affects the zero reading. Barometric pressure could potentially swing as much as 1 PSI, (typical high -30.6 in. Hg to typical low -28.5 in. Hg) depending on weather conditions. For example a 1.02 in. Hg drop in barometric pressure would result in a 0.48% zero offset error on a 100-PSI sensor.

As mentioned above, gauge pressure format negates effects from changes in local atmospheric pressure and altitude.

All these effects need to be considered when selecting what format you require. Finally, consider the ambient conditions where the transmitter is being installed. Wet, oily, dirty, harsh environments may require a sealed gauge format to reduce the chances of contamination. To provide gauge format in these harsh environments an optional vented cable is offered to remotely vent the reference side away from the potential contaminated area.

Selecting the correct pressure format, either gauge or sealed gauge will provide you the best, most accurate pressure solution for your application.



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#### PUMPING OR LIFT STATION LEVEL CONTROL

#### **Application Note #1**

The purpose of a lift station is to raise or lift the sewage to a higher elevation where it can then flow downhill via gravity to the wastewater treatment plant. Raw sewage flows by gravity to the lift station into what is called a wet well. This wet well acts as a holding tank for the raw sewage. When a set level in the wet well is reached, a pump will automatically start to pump down the well to a consistent level. If the first pump cannot maintain the set level a second pump will start and run until a low level set point is reached. Some pump stations have as many as 4 pumps to maintain level. With millions of lift or pump stations throughout the US a reliable, accurate level transmitter is required to avoid overflow.

#### A typical sewage lift station layout is shown here.



The purpose of the level transmitter is to provide feedback to the pump allowing them to turn on and off when the level reaches a set height. Floats, bubbler systems, radar and ultrasonic are all ways to indicate level. However these methods can have installation difficulties, maintenance issues, high costs or reliability issues due to the environment.

Blue Ribbon Corp has developed the Model BC001, a submersible, hydrostatic level transmitter that can withstand the environmental conditions and provide a reliable, accurate level control. The large diameter sensing element is designed to resist clogging which is critical due to the level of fats, oil and grease found in the wet well. This design provides low maintenance, installation and initial purchase cost.

The Model BC001 provides a heavy duty baffle plate, some times known as a Birdcage® design, to protect the sensing element from installation issues or debris found floating in the effluent. The transmitters construction provides a weighted advantage to keep the transmitter in place at the bottom of the wet well. The all stainless steel body provides a corrosion resistant design with an integral Polyurethane or Tefzel cable to resist compatibility issues. The cable also provides an integral breather tube that allows for barometric reference.



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#### PUMPING OR LIFT STATION LEVEL CONTROL

#### **Application Note #1**

Installation is simple due to the transmitters design. The transmitter is inserted in the wet well from the top and lowered to the bottom of the well. The reinforced cable doesn't require additional support, but in severe applications or for ease of retrieving the cable if dropped into the wet well an external support cable is recommended.

Typically the transmitter is terminated in a control panel where the signal is feed into a pump controller. Blue Ribbon Corp also provides a 2 or 4 channel pump controller that provides programmable pump rotation, level indication, alarms, seal leakage indication and other features required for pump station control.

#### Model BC001

#### **Features**

- Non-Clogging 3-1/2" Diameter sensor face
- All 316 Stainless Steel construction to resist corrosion
- 1/2" NPT Male electrical conduit connection for rigid installation support
- Integral lightning protection
- ~6lbs in weight to limit cavitation and movement

Critical Specification Overview: (see data sheet for full specs)

Pressure Ranges: 0-30" WC thru 0-300 PSI Accuracy: ±0.5% FSO (±0.25% FSO available

Output: 4-20mA (0-5 VDC available)

Wetted Materials: 316 Stainless Steel, Polyurethane

& Neoprene.

Temperature compensated: 0-140 °F

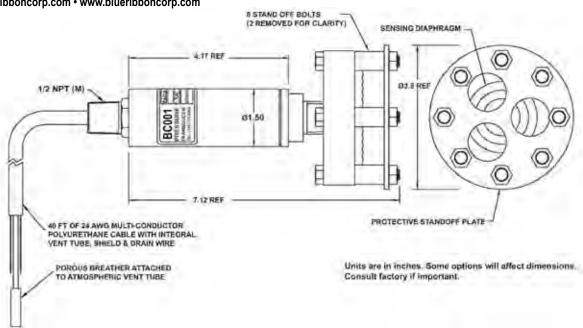
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TECHNICAL/APPLICATION NOTES



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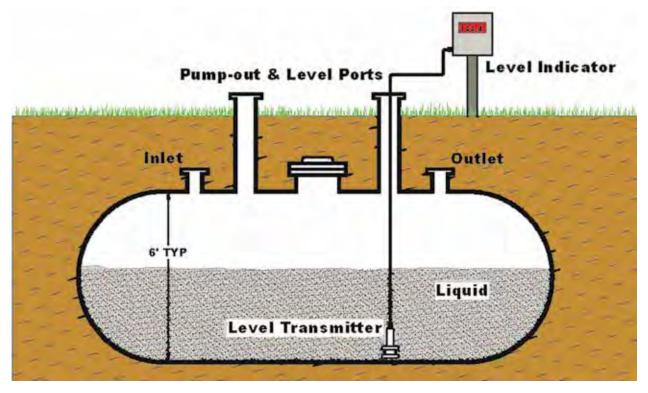
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#### FLARE KNOCKOUT TANK

#### **Application Note #2**

A Flare Knockout Tank is typically a horizontal vessel for trapping hydrocarbon liquids in a gas flare system. Separating the liquids out of the gas stream prevents possible damage further down the process.

The fluid in knockout tanks is mostly water mixed with some hydrocarbon. In areas where above ground tanks are prone to freezing these knockout tanks are often buried underground below the frost line.



As these tanks fill with the hydrocarbon condensate, a reliable level indication is required to indicate when the tank reaches a predetermined level.

The simplest way to access the water level in this tank is through a stilling sell or access port that is installed in the tank and is accessible above ground. Because the tanks are installed underground, this access port is the only viable means of installing a level device.

Many different level instruments have been used with varying success. Mechanical floats were used but the coating tendencies of the hydrocarbon and water mix required regular maintenance. Guided wave radar is another option, but requires long rigid probes making it difficult to install, ship and handle. Ultraxonic devices are yet another option but require rpecise setup, are susceptible to errors in level due to foaming and can be costly.

A Blue Ribbon Model BC001 which works on a dhydrostatic level principal, avoicds these limitations. It simply is installed through the access port or stilling well, allowed to settle to the bottom and then interfaced to the existing SCADA system. The 3 inch sensing element eliminated the clogging issues found with other contact devices, is easy to install, and is impervious to foaming or other pitfalls found setting up radar level systems. The Model BC001 successfully prevents tank overflow which maintained plant safety and reduced unnecessary pump out cost by not emptying the tank sooner than is required.

#### TECHNICAL/APPLICATION NOTES



# Blue Ribbon Corp.

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# WARRANTY

Blue Ribbon Corp. (BRC) warrants its products to the original customer/purchaser against defects in material and workmanship for a period of one (1) year from the date of sale by BRC, as shown in its shipping documents. For further details about our warranty statement, visit our website at:

https://blueribboncorp.com/products/warranty/

# **REPAIRS**

Blue Ribbon Corp. offers a comprehensive service program with qualified technicians that evaluate our products. If you are experiencing trouble with a Blue Ribbon product, please contact our Sales Department at (716) 773-9300.

If you wish to return any equipment to Blue Ribbon Corporation, you must contact our Sales Department at (716) 773-9300 to obtain a Return Goods Authorization (RGA) number.

In order to service you better, items being returned to Blue Ribbon should be labeled with the RGA number on the outside of the package. Please include as much of the following information as possible on the packing slip:

Original Purchase Order Number, Invoice Number, Return Address, Contact Name and Telephone Numbers. Specify failures and the reason for return on the packing slip.

DUE TO THE CONTAMINANTS THAT ARE PRESENT IN WASTE WATER APPLICATIONS, UNITS BEING RETURNED FOR REPAIR MUST BE SANITIZED PRIOR TO SHIPMENT TO BLUE RIBBON. UNITS WILL BE RETURNED TO THE SENDER AND NOT REPAIRED IF FOUND UNSAFE FOR HANDLING.

See complete Repair Policy details online at:

https://blueribboncorp.com/resources/repairs-returns-rma/

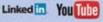


become the industry standard for reliable, lift-station level transmitters.

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#### **Return Service Requested**

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