

# HB Control Valves

## Electric Actuators for 2-Way or 3-Way

| Models                         | 2 & 3-Way Valves with E-Series or SK-Series Electric Actuators |
|--------------------------------|----------------------------------------------------------------|
| Service <b>2-Way Valve</b>     | Steam, Air, Water                                              |
| Service <b>3-Way Valve</b>     | Liquid ONLY <b>(NO STEAM)</b>                                  |
| Sizes                          | 1/2" - 4"                                                      |
| Connections                    | NPT, 150# FLG, 300# FLG                                        |
| Body Material                  | 316 Stainless Steel                                            |
| Plug and Seat Material         | Stainless Steel (Std.)                                         |
| PMO Max. Operating Pressure    | 720 PSIG @ 100°F                                               |
| TMO Max. Operating Temperature | 450°F @ 497 PSIG                                               |
| Min Operating Temperature      | -20°F                                                          |
| Max Air Supply Pressure        | 50 PSIG                                                        |
| Max Ambient Temperature        | Actuator Dependent                                             |

### DESIGN PRESSURE/TEMPERATURE RATING – PMA/TMA

|          |                  |
|----------|------------------|
| NPT      | 497 PSIG @ 450°F |
| 150# FLG | 182 PSIG @ 450°F |
| 300# FLG | 497 PSIG @ 450°F |

The **HB Series** Stainless Steel 2-Way & 3-Way Control Valves with **Electric Actuators** are a robust, user-friendly alternative to the Pneumatically-Actuated unit. They are ideal for installations where an instrument air source is not available or when the benefits for electric actuation are preferred.

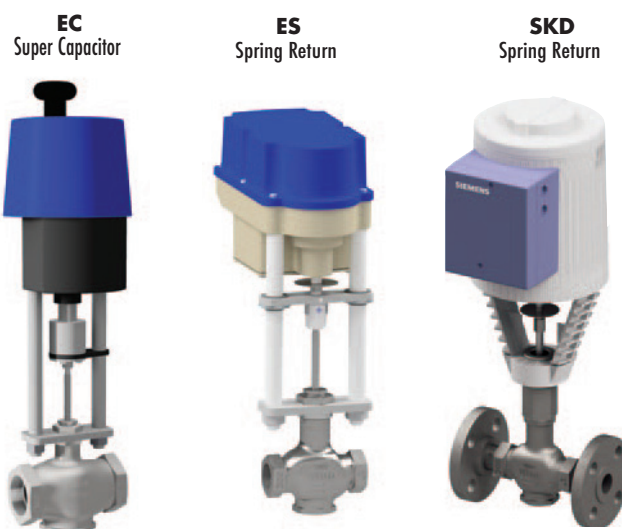
Electric Actuators utilize either **Super Capacitors** or **Spring Return** which allow for the valve to fail in either the fully-open or fully-closed position in the event of power loss or signal failure.

The **EC Model** using Super Capacitor should be selected when Ultra-fast response times are needed such as in instantaneous hot water heater applications. The **EC Model Actuator** will cycle from Open to Close in approximately 6 seconds.

The **ES Model** using Spring Return are an economical choice when medium response times are sufficient. They have Fail-Open and Fail-Close options as well as 24 VDC service.

The **SK Series Electric Actuators** are used for general purpose applications where medium response times are sufficient. They are an economical choice for **Heating, Boiler Feed Water** applications as well as **On/Off HVAC Steam Control**.

SK Actuators Fail Closed, typically not used for Cooling applications.



### TECHNICAL INFORMATION

|                         |                               |
|-------------------------|-------------------------------|
| Plug Design             | Equal Percentage              |
|                         | Linear                        |
|                         | Soft-Seat                     |
| Leakage Rating          | ANSI/FCI-70-2 Class IV, VI    |
| Rangedability           | 50:1                          |
| Travel (1/2" - 2" Body) | 3/4"                          |
| (2 1/2" - 4" Body)      | 1 1/8"                        |
| Body Design Rating      | ASME 150/300                  |
| Action Options          | Fail Open*                    |
|                         | Fail Closed                   |
| Actuator Options        | Fast-acting, Super Capacitors |
|                         | On-Off, Spring Return         |

\* 2-way HB-Series with SK-Series Actuators are Fail-Closed only.

Valve Design conforms to ANSI/ASME B 16.34

| Fail-Safe Operator          | E-Series               |        |      | SK-Series     |      |       |
|-----------------------------|------------------------|--------|------|---------------|------|-------|
|                             | Capacitor              | Spring |      | Spring        |      |       |
| Actuator                    | EC10                   | EC     | ES   | SKB           | SKC  | SKD   |
| <b>Voltage</b>              | 115VAC / 24VAC / 24VDC |        |      | 24VAC*        |      |       |
| <b>Max Ambient Temp</b>     | 140°F                  |        |      | 130°F         |      | 122°F |
| <b>Enclosure Rating</b>     | IP65                   |        |      | IP54 / NEMA 1 |      |       |
| <b>Stroke (in)</b>          | 1.97                   | 1.97   | 1.57 | 0.75          | 1.50 | 0.75  |
| <b>Thrust (lbs)</b>         | 2,248                  | 1,011  | 449  | 629           |      | 224   |
| <b>Cycle Time open (s)</b>  | 15                     | 8      | 120  | 120           | 120  | 60    |
| <b>Cycle Time close (s)</b> | 15                     | 8      | 90   | 15            | 20   | 15    |
| <b>Weight (lbs)</b>         | 22                     | 18     | 12.4 | 18.9          | 22.5 | 8.5   |

\* 115VAC service available with optional power adapter.

## Electric Actuators for 2-Way or 3-Way

| Size   | Connection | Valve Model Code |     | E-Series Actuator              |                         |                     | SK-Series Actuator |      |      |
|--------|------------|------------------|-----|--------------------------------|-------------------------|---------------------|--------------------|------|------|
|        |            |                  |     | EC<br>Super Capacitor          | EC10<br>Super Capacitor | ES<br>Spring Return | SKD<br>STANDARD    | SKB  | SKC  |
|        |            | Full Port        | Cv  | Max Close-Off Pressure (PSI△P) |                         |                     |                    |      |      |
| 1/2"   | NPT        | HB1000F-12N      | 5   | 720                            | N/A                     | 605                 | 290                | 720  | 720  |
| 3/4"   | NPT        | HB1000F-13N      | 6.5 | 720                            | N/A                     | 605                 | 290                | 720  | 720  |
| 1"     | NPT        | HB1000F-14N      | 10  | 720                            | N/A                     | 605                 | 290                | 720  | 720  |
| 1 1/2" | NPT        | HB1000F-16N      | 22  | 720                            | N/A                     | 315                 | 150                | 450  | 450  |
| 2"     | NPT        | HB1000F-17N      | 42  | 380                            | N/A                     | 160                 | 75                 | 280  | 230  |
| 1/2"   | 150# FLG   | HB1000F-121      | 5   | 275*                           | N/A                     | 275*                | 275*               | 275* | 275* |
| 3/4"   | 150# FLG   | HB1000F-131      | 6.5 | 275*                           | N/A                     | 275*                | 275*               | 275* | 275* |
| 1"     | 150# FLG   | HB1000F-141      | 10  | 275*                           | N/A                     | 275*                | 275*               | 275* | 275* |
| 1 1/2" | 150# FLG   | HB1000F-161      | 22  | 275*                           | N/A                     | 275*                | 150                | 275* | 275* |
| 2"     | 150# FLG   | HB1000F-171      | 42  | 275*                           | N/A                     | 160                 | 75                 | 230  | 230  |
| 2 1/2" | 150# FLG   | HB1000F-181      | 70  | 175                            | 380                     | 74                  | N/A                | N/A  | 108  |
| 3"     | 150# FLG   | HB1000F-191      | 110 | 134                            | 290                     | 54                  | N/A                | N/A  | 80   |
| 4"     | 150# FLG   | HB1000F-201      | 170 | 72                             | 160                     | 29                  | N/A                | N/A  | 43   |
| 1/2"   | 300# FLG   | HB1000F-123      | 5   | 720                            | N/A                     | 605                 | 290                | 720  | 720  |
| 3/4"   | 300# FLG   | HB1000F-133      | 6.5 | 720                            | N/A                     | 605                 | 290                | 720  | 720  |
| 1"     | 300# FLG   | HB1000F-143      | 10  | 720                            | N/A                     | 605                 | 290                | 720  | 720  |
| 1 1/2" | 300# FLG   | HB1000F-163      | 22  | 720                            | N/A                     | 315                 | 150                | 450  | 450  |
| 2"     | 300# FLG   | HB1000F-173      | 42  | 380                            | N/A                     | 160                 | 75                 | 230  | 230  |
| 2 1/2" | 300# FLG   | HB1000F-183      | 70  | 175                            | 380                     | 74                  | N/A                | N/A  | 108  |
| 3"     | 300# FLG   | HB1000F-193      | 110 | 134                            | 290                     | 54                  | N/A                | N/A  | 80   |
| 4"     | 300# FLG   | HB1000F-203      | 170 | 72                             | 160                     | 29                  | N/A                | N/A  | 43   |

\* Shut-off pressure limited by flange class rating.

To complete Full Model Code, Must Specify: **Trim, Packing, Port, Actuator, Power Supply and Control Signal Type**

## Model Code Configuration Chart

HB Series; 1/2" - 4", Electrically-Actuated, 2-Way or 3-Way Valve Bodies

Example: (Spring-Fail Closed): HB1000F-12N-ESA10

Example: (Spring-Fail Open): HB1000F-12N-ESB10

| VALVE BODY Selection |      |                          |             |                 |      |                 |      |           | CONNECTION |          |      |            | EC ACTUATOR -Super Capacitor Fail-Safe |                       |      |              |      |                |     |                  |   |       |
|----------------------|------|--------------------------|-------------|-----------------|------|-----------------|------|-----------|------------|----------|------|------------|----------------------------------------|-----------------------|------|--------------|------|----------------|-----|------------------|---|-------|
| Model                | Code | Trim Style*              | Code        | Seat Type       | Code | Packing         | Code | Port Type | Code       | Size     | Code | Connection | Code                                   | Actuator              | Code | Power Supply | Code | Control Signal |     |                  |   |       |
| HB1                  | 0    | Equal Percentage (2-way) | 0           | Metal Seat      | 0    | Teflon Graphite | F    | Full Port | 12         | 1/2"     | N    | NPT        | ECA                                    | Capacitor-Fail-Closed | 1    | 115 VAC      | 0    | 4-20mA         |     |                  |   |       |
|                      |      |                          | 1           | Stainless Steel |      |                 |      |           | 13         | 3/4"     | 1    | 150# FLG   | EC10A                                  |                       |      |              |      |                | 2   | 24 VAC/DC        | 1 | 0-10V |
|                      |      |                          | 2           | 0-20mA          |      |                 |      |           |            |          |      |            |                                        |                       |      |              |      |                |     |                  |   |       |
|                      | 1    | Linear (2-way)           | 1           | Soft Seat       |      |                 |      |           | 14         | 1"       | 3    | 300# FLG   | ECB                                    | Capacitor-Fail-Open   |      |              |      |                | 3   | 2-10V            |   |       |
|                      |      |                          | 4           | 12-20mA         |      |                 |      |           |            |          |      |            |                                        |                       |      |              |      |                |     |                  |   |       |
|                      |      |                          | 5           | Split-range     |      |                 |      |           |            |          |      |            |                                        |                       |      |              |      |                |     |                  |   |       |
|                      | 3    | 3-Way                    | C.F<br>C.F. | EPDM<br>Viton   | 16   | 1 1/2"          | 6    | 600# FLG  | EC10B      | PN16 FLG | Q    | PN25 FLG   | ES ACTUATOR - Spring Fail-Safe         |                       |      |              |      |                |     |                  |   |       |
|                      |      |                          |             |                 | 17   | 2"              | B    | BSP       |            |          |      |            | ESA                                    | Spring-Fail-Closed    | 2    | 24 VAC/DC    | 1    | 0-10V          |     |                  |   |       |
|                      |      |                          |             |                 | 18   | 2 1/2"          | P    | PN16 FLG  |            |          |      |            |                                        |                       |      |              |      |                | ESB | Spring-Fail-Open | 3 | 2-10V |
|                      |      |                          |             |                 | 19   | 3"              | Q    | PN25 FLG  |            |          |      |            |                                        |                       |      |              |      |                |     |                  |   |       |
| 20                   | 4"   |                          |             |                 |      |                 |      |           |            |          |      |            |                                        |                       |      |              |      |                |     |                  |   |       |

\* Note: For 2-Way Valves Equal Percentage trim style should be used for steam service. Linear trim style should be used for water service.

| ELECTRIC ACTUATOR OPTIONS                                  |                 |           |                                                                                |
|------------------------------------------------------------|-----------------|-----------|--------------------------------------------------------------------------------|
| EC Series                                                  |                 | ES Series | SK Series                                                                      |
| Heating Resistor for protection in cold outdoor climates   | Contact Factory | None      | Weather Shield Assembly Kit for outdoor use. UL Listed to meet NEMA 3R rating. |
| Communication Kit for field adjustments, data access, etc. | EC-COMM-KIT     |           |                                                                                |
| Transformer for 230 VAC Service                            | Contact Factory |           | 115 VAC Power Adapter                                                          |
|                                                            |                 |           | 266010                                                                         |

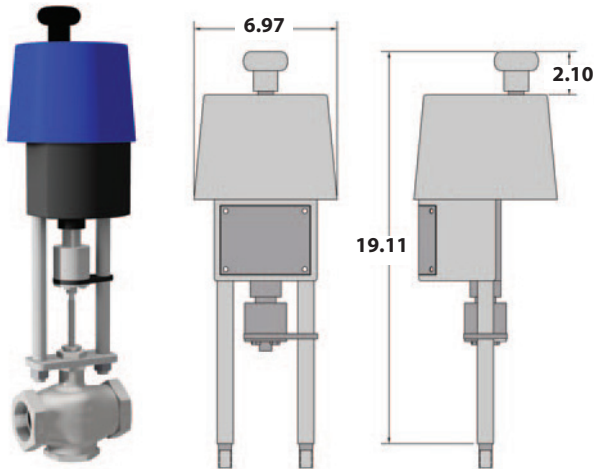
## Failure Mode on SK Actuators:

2-Way Valves Fail-Closed.

3-Way Valves close-off the "A" Port.

**E-Series Electric Actuators for 2-Way or 3-Way****EC/EC10 Electric Actuator**

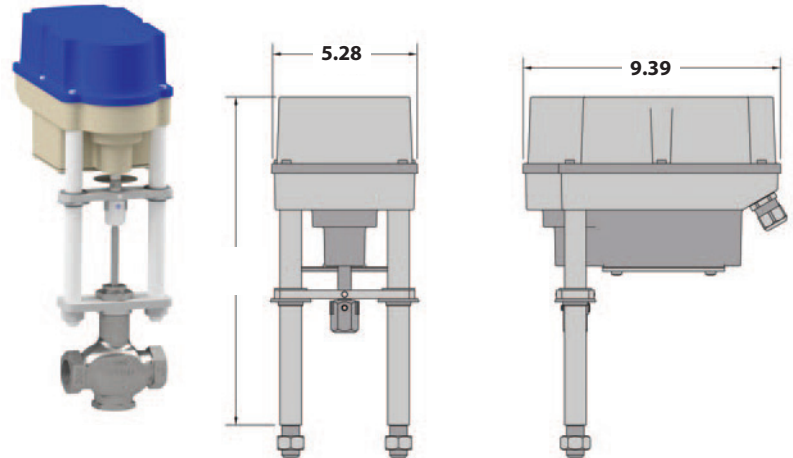
Uses Super Capacitors as the Fail-Safe Operator

**Extremely Fast Acting**

The **EC/EC10 Electric Actuator** are used for High-performance applications such as instantaneous hot water heaters.

**ES Electric Actuator**

Uses a Spring as the Fail-Safe Operator

**Reduced Response Time & Close-Off Pressures**

The **ES Electric Actuator** are used where high-speed actuation is not required.

| Actuator Specifications    | EC                          |       |       | EC10          |       |       | ES                        |       |       |
|----------------------------|-----------------------------|-------|-------|---------------|-------|-------|---------------------------|-------|-------|
| Power Supply               | 115VAC                      | 24VAC | 24VDC | 115VAC        | 24VAC | 24VDC | 115VAC                    | 24VAC | 24VDC |
| Force                      | 1,100 lbs                   |       |       | 2,248 lbs     |       |       | 448 lbs                   |       |       |
| Velocity                   | 0.177 in/sec                |       |       | 0.067 in/sec  |       |       | 0.012 in/sec              |       |       |
| Nominal 1" Travel Time     | <b>8 sec</b>                |       |       | <b>15 sec</b> |       |       | <b>60 sec</b>             |       |       |
| Nominal Current (A)        | 0.66                        | 3.15  | 2     | .84           | 4     | 2.5   | 0.14                      | .35   |       |
| Max Current (A)            | 0.86                        | 4.1   | 2.6   | 1.1           | 5.3   | 3.3   | 0.14                      | .35   |       |
| Max Power Consumption      | 57                          | 53    | 48    | 78            | 73    | 61    | 9                         | 9     |       |
| Duty Cycle, IEC 60034-1, 8 | S2 30 min S4 50% ED @ 77° F |       |       |               |       |       | S2 30min S4-1200c/h-50%ED |       |       |

|                                        |                                                                                                                                                                      |
|----------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Motor Protection                       | Electric motor current monitoring with safety cut-off                                                                                                                |
| Set Value Feedback                     | 0 (4)-20mA or 0 (2)-10V selectable, split range operation                                                                                                            |
| Binary Control                         | 24V for On/Off Control (1s min pulse duration)                                                                                                                       |
| Valve Positioner Function              | Integrated positioner, deadband adjustable from 0.5 to 5%, shutoff min.                                                                                              |
| Automatic Start-up                     | Recognizing the end position(s) and autoscaling set and feedback values                                                                                              |
| Internal Fault Monitoring              | Torque, set value, temperature, power supply, positioning deviation, etc.                                                                                            |
| Diagnostics Function<br>EC-Series ONLY | Stores accumulated operation data (motor & total run time, number of starts) and data of current values (set value, feedback value, torque, temp, and error message) |
| Communication Interface                | USB interface with Software / enables parameter adjustments                                                                                                          |
| Cable Glands                           | 2x M20x1.5 & 1x M16x1.5                                                                                                                                              |

The EC Actuator can be factory set or field configurable (with COMM-KIT) as follows:

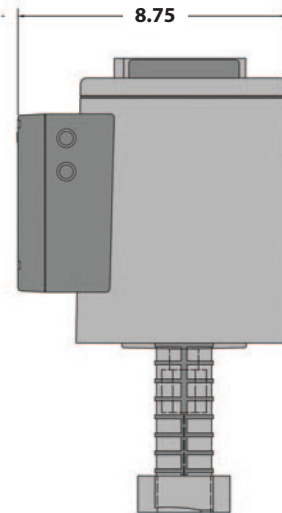
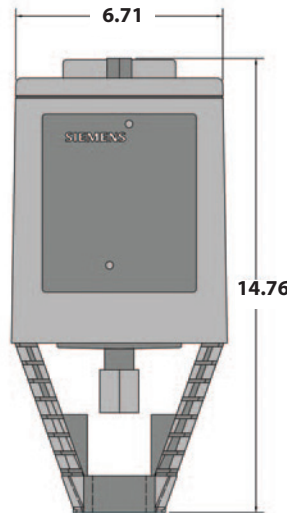
- Stroke adjustment
- Stroke velocity
- Response time
- Fail-safe direction and position
- Flow characteristic (i.e. equal %, linear, quick open)

**Options for EC**

Transformer for 230 VAC Service

Limit Switch

Heater Element

**SK-Series Electric Actuators for 2-Way or 3-Way****SKB • SKC • SKD****Electric Actuators**

The **SK Series Electric Actuators** are a robust choice for **Boiler Feed Water** applications as well as **On/Off HVAC Steam Control** applications where ***Fail-Closed is required***. For general purpose applications, where medium response times are sufficient. In the event of a signal failure, the stem of the SK Actuator retracts. Therefore the Failure Mode of a 2-Way valve is closed and a 3-Way valve will close off the "A" port.

| Actuator Specifications       | SKB                  | SKC        | SKD        |
|-------------------------------|----------------------|------------|------------|
| Power Supply                  | 24VAC                |            |            |
| Force                         | 629 lbs              |            | 224 lbs    |
| Velocity                      | 0.006 in/s           | 0.013 in/s | 0.025 in/s |
| <b>Nominal 1" Travel Time</b> | <b>120</b>           | <b>60</b>  | <b>30</b>  |
| Nominal Current (A)           | .5                   | .84        | .5         |
| Max Current (A)               | .5                   | .84        | .5         |
| Max Power Consumption (W)     | 12                   | 20         | 12         |
| Agency Certification          | UL873, CE 89/336/EEC |            |            |

**Option:**

Power Adapter for 115 VAC Service

**Actuator Selection****SKD Series**

Standard for 1/2" to 2" valve bodies where a 30 second stroke time is preferable.

**SKC Series**

Standard for 2 1/2" to 4" valve bodies and also when higher shut-off pressures are required for 1/2" to 2" valve bodies.

**SKB Series**

Option for higher shut-off pressure applications where increased stroke time can be tolerated.

# HB Control Valves

## 2-Way Valves with Electric Actuators

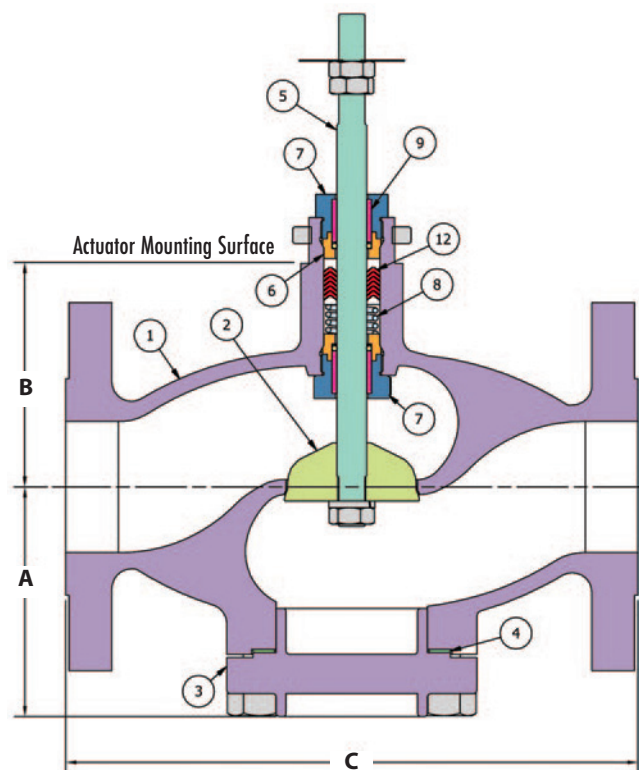
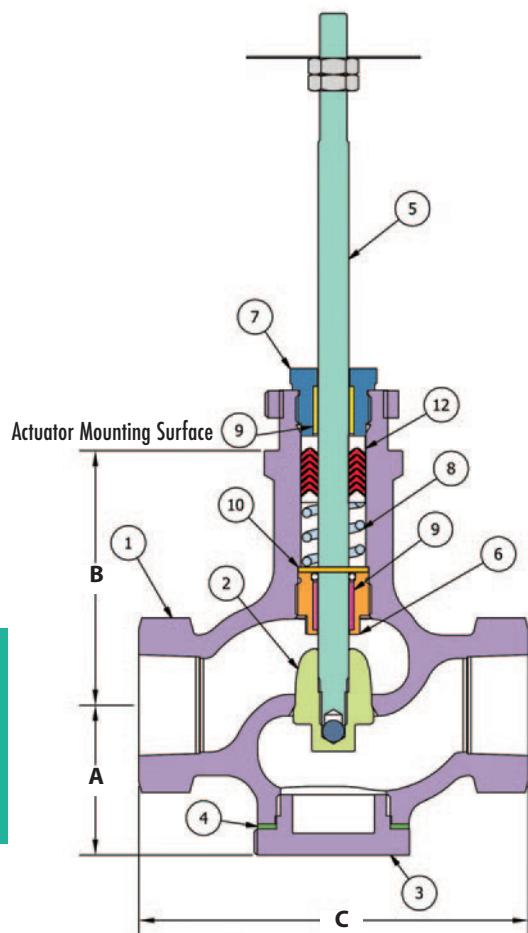
## ELECTRIC ACTUATORS

for HEATING • COOLING • FLUID TRANSFER • **Steam, Air, & Water**

**2-Way • 1/2" – 4"**

**1/2" to 2"  
Threaded & Flanged**

**2 1/2" to 4"  
Flanged**



CONTROL  
VALVES

| Item | Description        | Material                 |
|------|--------------------|--------------------------|
| 1    | Body               | 316 Stainless Steel      |
| 2    | Valve Plug*        | Hardened Stainless Steel |
| 3    | Body Plug          | 316 Stainless Steel      |
| 4    | Body Gasket*       | 303 Stainless Steel      |
| 5    | Stem*              | 316 Stainless Steel      |
| 6    | Lower Seal Bushing | 303 Stainless Steel      |
| 7    | Gland Nut          | 303 Stainless Steel      |
| 8    | Stem Seal Spring*  | 302 Stainless Steel      |
| 9    | Guide Bushing*     | Rulon 641 / PTFE         |
| 10   | Washer             | 303 Stainless Steel      |
| 12   | V-ring Stem Seals* | PTFE                     |

\* Recommended Spare Parts

| Size   | A    | B    | C    | C     |      |      | Weight (lbs) |      |      |
|--------|------|------|------|-------|------|------|--------------|------|------|
|        |      |      |      | NPT   | 150# | 300# | NPT          | 150# | 300# |
| 1/2"   | 1.76 | 2.95 | 4.50 | 7.25  | 7.75 | 3.5  | 6            | 7    |      |
| 3/4"   | 1.76 | 2.95 | 4.50 | 7.25  | 7.75 | 3.5  | 7            | 9    |      |
| 1"     | 1.74 | 2.95 | 4.50 | 7.25  | 7.75 | 5.5  | 10           | 13   |      |
| 1 1/2" | 2.15 | 2.95 | 5.00 | 8.75  | 9.25 | 6.8  | 14           | 19   |      |
| 2"     | 2.31 | 2.95 | 6.00 | 10    | 10.5 | 10   | 21           | 25   |      |
| 2 1/2" | 4.38 | 4.25 | -    | 10.88 | 11.5 | -    | 41           | 46   |      |
| 3"     | 5.56 | 4.25 | -    | 11.75 | 12.5 | -    | 65           | 74   |      |
| 4"     | 6.19 | 4.25 | -    | 13.88 | 14.5 | -    | 92           | 112  |      |

### Insulation Blankets; Contact Factory

Note: Insulation blankets are recommended for electrically actuated valves when steam supply pressure exceeds 55 PSIG or fluid temperature 300 ° F and above.

### MAXIMUM FLOW COEFFICIENT (Cv)

| Valve Body Size | 1/2"<br>(Reduced Port) | 1/2" | 3/4" | 1" | 1 1/2" | 2" | 2 1/2" | 3"  | 4"  |
|-----------------|------------------------|------|------|----|--------|----|--------|-----|-----|
|                 | 3.5                    | 5    | 6.5  | 10 | 22     | 42 | 70     | 110 | 170 |

# HB Control Valves

## 3-Way Valves with Electric Actuators

## ELECTRIC ACTUATORS

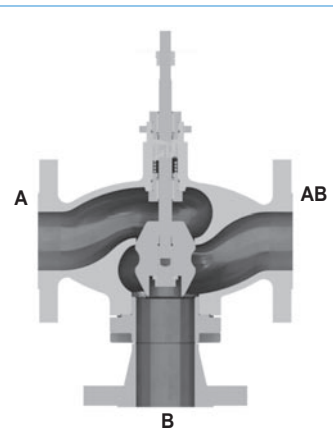
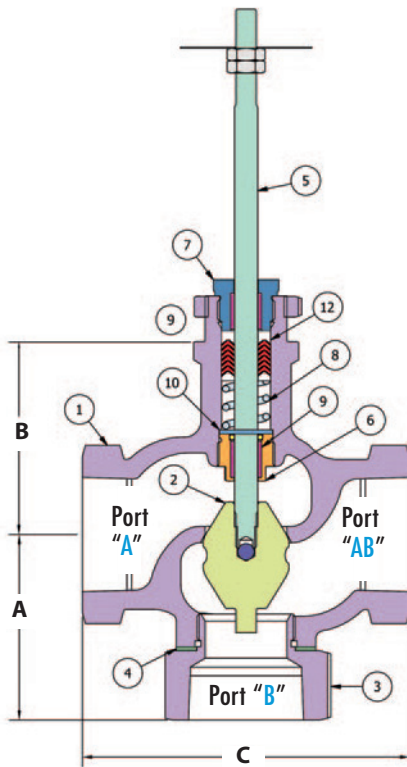
for MIXING & DIVERTING • Liquid ONLY (NO STEAM)

3-Way • 1/2 – 4"

### 3-Way for Mixing or Diverting

1/2" to 2"  
Threaded & Flanged

2 1/2" to 4"  
Flanged

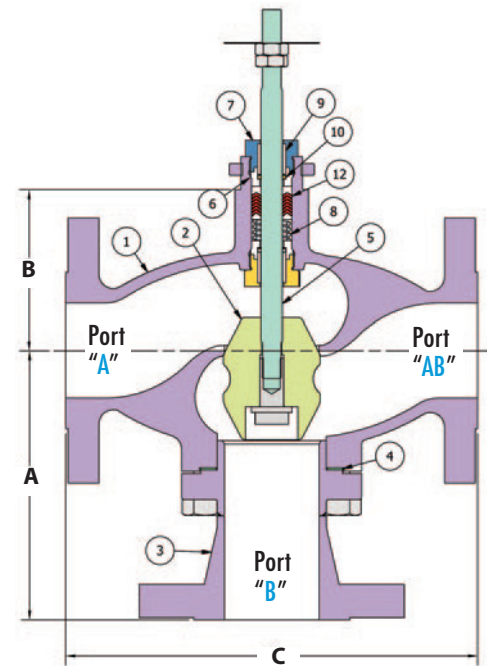


#### Mixing:

Ports "A" and "B" are Inlets  
Port "AB" is Outlet

#### Diverting:

Port "AB" is Inlet  
Ports "A" and "B" are Outlets



CONTROL  
VALVES

| Item | Description        | Material                 |
|------|--------------------|--------------------------|
| 1    | Body               | 316 Stainless Steel      |
| 2    | Valve Plug*        | Hardened Stainless Steel |
| 4    | Body Gasket*       | 303 Stainless Steel      |
| 5    | Stem*              | 316 Stainless Steel      |
| 6    | Lower Seal Bushing | 303 Stainless Steel      |
| 7    | Gland Nut          | 303 Stainless Steel      |
| 8    | Stem Seal Spring*  | 302 Stainless Steel      |
| 9    | Guide Bushing*     | Rulon 641 / PTFE         |
| 10   | Washer             | 303 Stainless Steel      |
| 12   | V-ring Stem Seals* | PTFE                     |

\* Recommended Spare Parts

| Size   | A    |      | B    |      | C    |       |      | Weight (lbs) |      |      |
|--------|------|------|------|------|------|-------|------|--------------|------|------|
|        | NPT  | 150  | 300  | 450  | NPT  | 150#  | 300# | NPT          | 150# | 300# |
| 1/2"   | 2.31 | 2.95 | 4    | 4    | 4.50 | 7.25  | 7.75 | 4            | 8.5  | 9    |
| 3/4"   | 2.31 | 2.95 | 4    | 4    | 4.50 | 7.25  | 7.75 | 4            | 8.5  | 9    |
| 1"     | 2.31 | 2.95 | 4    | 4    | 4.50 | 7.25  | 7.75 | 5.5          | 12   | 13.5 |
| 1 1/2" | 2.84 | 2.95 | 4.3  | 4.3  | 5.00 | 8.75  | 9.25 | 7            | 18.5 | 22   |
| 2"     | 3.19 | 2.95 | 5    | 5    | 6.00 | 10    | 10.5 | 11           | 26   | 35   |
| 2 1/2" | -    | 4.25 | 7.13 | 7.38 | -    | 10.88 | 11.5 | -            | 50   | 58   |
| 3"     | -    | 4.25 | 8.32 | 8.5  | -    | 11.75 | 12.5 | -            | 74   | 88   |
| 4"     | -    | 4.25 | 9.19 | 9.5  | -    | 13.88 | 14.5 | -            | 106  | 136  |

Insulation Blankets; Contact Factory

Note: Insulation blankets are recommended for electrically-actuated valves when fluid temperature 300 ° F and above.

### MAXIMUM FLOW COEFFICIENT (C<sub>v</sub>)

| Valve Body Size | 1/2"<br>(Reduced Port) | 1/2" | 3/4" | 1" | 1 1/2" | 2" | 2 1/2" | 3"  | 4"  |
|-----------------|------------------------|------|------|----|--------|----|--------|-----|-----|
|                 | 3.5                    | 5    | 6.5  | 10 | 22     | 42 | 70     | 110 | 170 |

| CAPACITIES – Steam (lbs/hr) |                        |        |                   |      |      |      |        |       |        |       |       |
|-----------------------------|------------------------|--------|-------------------|------|------|------|--------|-------|--------|-------|-------|
| Inlet Pressure (PSIG)       | Outlet Pressure (PSIG) | ΔP PSI | Reduced Port 1/2" | 1/2" | 3/4" | 1"   | 1 1/2" | 2"    | 2 1/2" | 3"    | 4"    |
| C <sub>v</sub> Factors      |                        |        | 3.5               | 5.0  | 6.5  | 10   | 22     | 42    | 70     | 110   | 170   |
| Orifice Size (in)           |                        |        | 0.88              | 0.88 | 0.88 | 0.88 | 1.25   | 1.75  | 2.5    | 2.88  | 3.88  |
| 5                           | 4                      | 1      | 48                | 68   | 89   | 136  | 300    | 573   | 955    | 1501  | 2320  |
|                             | 0                      | 5      | 96                | 137  | 178  | 274  | 602    | 1149  | 1915   | 3009  | 4650  |
|                             | -4                     | 9      | 114               | 162  | 211  | 325  | 714    | 1363  | 2272   | 3570  | 5518  |
|                             | -8                     | 13     | 119               | 170  | 220  | 339  | 746    | 1424  | 2374   | 3730  | 5765  |
| 10                          | 9                      | 1      | 53                | 76   | 99   | 153  | 336    | 641   | 1068   | 1678  | 2593  |
|                             | 5                      | 5      | 110               | 156  | 203  | 313  | 689    | 1315  | 2191   | 3443  | 5321  |
|                             | 0                      | 10     | 138               | 197  | 255  | 393  | 865    | 1651  | 2751   | 4324  | 6682  |
|                             | -7                     | 17     | 148               | 211  | 274  | 422  | 929    | 1773  | 2955   | 4643  | 7176  |
| 15                          | 10                     | 5      | 122               | 174  | 226  | 348  | 765    | 1460  | 2433   | 3824  | 5909  |
|                             | 5                      | 10     | 156               | 223  | 290  | 447  | 983    | 1876  | 3127   | 4913  | 7593  |
|                             | 0                      | 15     | 172               | 246  | 320  | 492  | 1082   | 2066  | 3444   | 5412  | 8364  |
|                             | -5                     | 20     | 177               | 252  | 328  | 505  | 1110   | 2119  | 3532   | 5550  | 8578  |
| 20                          | 15                     | 5      | 133               | 189  | 246  | 379  | 833    | 1591  | 2652   | 4167  | 6440  |
|                             | 10                     | 10     | 173               | 247  | 321  | 494  | 1088   | 2076  | 3460   | 5438  | 8404  |
|                             | 5                      | 15     | 194               | 277  | 361  | 555  | 1221   | 2330  | 3883   | 6103  | 9431  |
|                             | -3                     | 23     | 205               | 293  | 381  | 587  | 1291   | 2464  | 4106   | 6453  | 9972  |
| 30                          | 25                     | 5      | 152               | 217  | 282  | 434  | 955    | 1822  | 3037   | 4773  | 7377  |
|                             | 15                     | 15     | 232               | 331  | 431  | 663  | 1459   | 2785  | 4641   | 7293  | 11271 |
|                             | 5                      | 25     | 260               | 371  | 482  | 742  | 1631   | 3115  | 5191   | 8157  | 12606 |
|                             | 0                      | 30     | 262               | 375  | 487  | 750  | 1649   | 3149  | 5248   | 8247  | 12745 |
| 50                          | 40                     | 10     | 250               | 357  | 464  | 714  | 1570   | 2997  | 4995   | 7850  | 12132 |
|                             | 30                     | 20     | 324               | 463  | 601  | 925  | 2035   | 3886  | 6476   | 10177 | 15728 |
|                             | 15                     | 35     | 370               | 529  | 687  | 1057 | 2326   | 4440  | 7399   | 11628 | 17970 |
|                             | 7                      | 43     | 376               | 537  | 697  | 1073 | 2361   | 4507  | 7511   | 11804 | 18242 |
| 80                          | 70                     | 10     | 307               | 438  | 570  | 877  | 1929   | 3682  | 6136   | 9643  | 14903 |
|                             | 50                     | 30     | 472               | 675  | 877  | 1350 | 2970   | 5670  | 9450   | 14850 | 22950 |
|                             | 30                     | 50     | 534               | 763  | 992  | 1525 | 3356   | 6407  | 10678  | 16780 | 25932 |
|                             | 17                     | 63     | 544               | 777  | 1010 | 1554 | 3418   | 6526  | 10876  | 17091 | 26413 |
| 100                         | 85                     | 15     | 406               | 580  | 754  | 1160 | 2552   | 4872  | 8121   | 12761 | 19722 |
|                             | 60                     | 40     | 586               | 837  | 1089 | 1675 | 3684   | 7034  | 11723  | 18422 | 28470 |
|                             | 40                     | 60     | 643               | 918  | 1193 | 1836 | 4039   | 7710  | 12851  | 20194 | 31209 |
|                             | 23                     | 77     | 655               | 936  | 1217 | 1872 | 4119   | 7864  | 13107  | 20596 | 31831 |
| 125                         | 110                    | 15     | 452               | 645  | 839  | 1290 | 2838   | 5418  | 9030   | 14190 | 21930 |
|                             | 85                     | 40     | 668               | 954  | 1240 | 1908 | 4199   | 8015  | 13359  | 20993 | 32443 |
|                             | 50                     | 75     | 782               | 1117 | 1452 | 2233 | 4913   | 9380  | 15634  | 24567 | 37968 |
|                             | 31                     | 94     | 794               | 1135 | 1475 | 2270 | 4993   | 9532  | 15887  | 24965 | 38582 |
| 150                         | 130                    | 20     | 560               | 800  | 1040 | 1600 | 3519   | 6718  | 11197  | 17595 | 27192 |
|                             | 100                    | 50     | 800               | 1143 | 1485 | 2285 | 5027   | 9598  | 15996  | 25137 | 38847 |
|                             | 70                     | 80     | 904               | 1291 | 1678 | 2582 | 5680   | 10844 | 18074  | 28402 | 43893 |
|                             | 40                     | 110    | 933               | 1333 | 1733 | 2666 | 5865   | 11196 | 18661  | 29324 | 45319 |
| 175                         | 150                    | 25     | 666               | 952  | 1237 | 1903 | 4187   | 7994  | 13323  | 20936 | 32356 |
|                             | 115                    | 60     | 931               | 1329 | 1728 | 2659 | 5850   | 11167 | 18612  | 29248 | 45201 |
|                             | 75                     | 100    | 1052              | 1503 | 1953 | 3005 | 6612   | 12622 | 21037  | 33058 | 51089 |
|                             | 48                     | 127    | 1072              | 1531 | 1990 | 3062 | 6736   | 12859 | 21432  | 33679 | 52049 |
| 200                         | 175                    | 25     | 713               | 1018 | 1324 | 2037 | 4481   | 8554  | 14257  | 22404 | 34625 |
|                             | 130                    | 70     | 1061              | 1515 | 1970 | 3031 | 6668   | 12730 | 21216  | 33340 | 51425 |
|                             | 90                     | 110    | 1183              | 1690 | 2196 | 3379 | 7434   | 14192 | 23654  | 37170 | 57444 |
|                             | 56                     | 144    | 1210              | 1729 | 2247 | 3457 | 7606   | 14521 | 24202  | 38031 | 58775 |
| 250                         | 225                    | 25     | 798               | 1140 | 1482 | 2281 | 5017   | 9578  | 15964  | 25086 | 38770 |
|                             | 170                    | 80     | 1273              | 1819 | 2364 | 3637 | 8002   | 15276 | 25259  | 40008 | 61830 |
|                             | 120                    | 130    | 1443              | 2062 | 2680 | 4124 | 9072   | 17319 | 28865  | 45359 | 70100 |
|                             | 73                     | 177    | 1487              | 2125 | 2762 | 4249 | 9348   | 17846 | 29744  | 46740 | 72235 |
| 300                         | 270                    | 30     | 951               | 1359 | 1766 | 2718 | 5979   | 11414 | 19023  | 29894 | 46199 |
|                             | 200                    | 100    | 1535              | 2193 | 2850 | 4385 | 9648   | 18418 | 30697  | 48238 | 74549 |
|                             | 140                    | 160    | 1723              | 2461 | 3199 | 4922 | 10828  | 20672 | 34454  | 54142 | 83674 |
|                             | 89                     | 211    | 1765              | 2521 | 3277 | 5042 | 11093  | 21177 | 35296  | 55465 | 85718 |

Note: The Steam Capacity Chart is based on ISA Standard 75.01.01-2007 (60534-2-1 Mod). It assumes pipe sizes equal to the size of the valve ports, with no attached fittings.

## Sizing & Capacity Chart

### WATER

| CAPACITIES – Water (GPM) |                        |        |                   |      |      |      |        |      |        |      |      |
|--------------------------|------------------------|--------|-------------------|------|------|------|--------|------|--------|------|------|
| Inlet Pressure (PSIG)    | Outlet Pressure (PSIG) | ΔP PSI | Reduced Port 1/2" | 1/2" | 3/4" | 1"   | 1 1/2" | 2"   | 2 1/2" | 3"   | 4"   |
| C <sub>v</sub> Factors   |                        |        | 3.5               | 5.0  | 6.5  | 10   | 22     | 42   | 70     | 110  | 170  |
| Orifice Size (in)        |                        |        | 0.88              | 0.88 | 0.88 | 0.88 | 1.25   | 1.75 | 2.5    | 2.88 | 3.88 |
| 5                        | 4                      | 1      | 3.5               | 5.0  | 6.5  | 10   | 22     | 42   | 70     | 110  | 170  |
|                          | 0                      | 5      | 7.8               | 11   | 15   | 22   | 49     | 94   | 157    | 246  | 380  |
| 10                       | 7                      | 3      | 6.1               | 8.7  | 11   | 17   | 38     | 73   | 121    | 191  | 294  |
|                          | 5                      | 5      | 7.8               | 11   | 15   | 22   | 49     | 94   | 198    | 311  | 481  |
|                          | 0                      | 10     | 11                | 16   | 21   | 32   | 70     | 133  | 251    | 246  | 380  |
| 15                       | 10                     | 5      | 7.8               | 11   | 15   | 22   | 49     | 94   | 157    | 246  | 380  |
|                          | 5                      | 10     | 11                | 16   | 21   | 32   | 70     | 133  | 221    | 348  | 538  |
|                          | 0                      | 15     | 14                | 20   | 26   | 39   | 86     | 165  | 275    | 432  | 668  |
| 30                       | 25                     | 5      | 7.8               | 11   | 15   | 22   | 49     | 94   | 157    | 246  | 380  |
|                          | 15                     | 15     | 14                | 19   | 25   | 39   | 85     | 163  | 271    | 426  | 658  |
|                          | 7                      | 23     | 17                | 24   | 31   | 48   | 106    | 203  | 338    | 531  | 821  |
| 50                       | 40                     | 10     | 11                | 16   | 21   | 32   | 70     | 133  | 221    | 348  | 528  |
|                          | 30                     | 20     | 16                | 22   | 29   | 45   | 98     | 188  | 313    | 492  | 760  |
|                          | 16                     | 34     | 20                | 29   | 38   | 58   | 128    | 244  | 407    | 640  | 898  |
| 80                       | 70                     | 10     | 11                | 16   | 21   | 32   | 70     | 133  | 221    | 348  | 538  |
|                          | 50                     | 30     | 19                | 27   | 36   | 55   | 120    | 230  | 383    | 602  | 931  |
|                          | 30                     | 50     | 25                | 35   | 46   | 70   | 155    | 296  | 493    | 775  | 1198 |
| 100                      | 85                     | 15     | 14                | 19   | 25   | 39   | 85     | 163  | 271    | 426  | 658  |
|                          | 65                     | 35     | 21                | 30   | 38   | 59   | 130    | 248  | 414    | 651  | 1006 |
|                          | 40                     | 60     | 27                | 39   | 50   | 78   | 171    | 326  | 543    | 853  | 1319 |
| 125                      | 110                    | 15     | 14                | 19   | 25   | 39   | 85     | 163  | 271    | 426  | 658  |
|                          | 85                     | 40     | 22                | 32   | 41   | 63   | 139    | 266  | 443    | 696  | 1075 |
|                          | 52                     | 73     | 30                | 43   | 56   | 86   | 188    | 360  | 600    | 492  | 760  |
| 150                      | 130                    | 20     | 16                | 22   | 29   | 45   | 98     | 188  | 313    | 492  | 760  |
|                          | 100                    | 50     | 25                | 35   | 46   | 71   | 156    | 297  | 495    | 778  | 1202 |
|                          | 63                     | 87     | 33                | 47   | 60   | 93   | 205    | 391  | 651    | 1023 | 1581 |
| 200                      | 175                    | 25     | 18                | 25   | 33   | 50   | 110    | 210  | 350    | 550  | 850  |
|                          | 130                    | 70     | 29                | 42   | 54   | 84   | 184    | 351  | 586    | 920  | 1422 |
|                          | 87                     | 113    | 37                | 53   | 69   | 106  | 234    | 446  | 744    | 1169 | 1806 |
| 250                      | 225                    | 25     | 18                | 25   | 33   | 50   | 110    | 210  | 350    | 550  | 850  |
|                          | 170                    | 80     | 31                | 45   | 58   | 89   | 197    | 376  | 626    | 984  | 1521 |
|                          | 111                    | 139    | 41                | 59   | 77   | 118  | 260    | 495  | 826    | 1298 | 2006 |
| 300                      | 270                    | 30     | 19                | 27   | 36   | 55   | 120    | 230  | 383    | 602  | 931  |
|                          | 200                    | 100    | 35                | 50   | 65   | 100  | 220    | 420  | 700    | 1100 | 1700 |
|                          | 134                    | 166    | 45                | 64   | 84   | 129  | 283    | 540  | 901    | 1415 | 2187 |

- Notes: 1) Capacities based on 70°F water (SG = 1.00).  
 2) Capacities based on 100% of C<sub>v</sub>.  
 3) Maximum capacities are based on pressure drop at constant cavitation at 70°F.  
 4) Cavitation adapters available to prevent cavitation.

#### HB Series Mixing & Diverting (3-Way Valves)

##### CAPACITIES – Water (GPM)

##### 3-WAY VALVES

Inlet pressures should be within 5% of each other. Specify if service is for other than water.

| Pressure Drop<br>(PSI $\Delta$ P) | Size, Body Number & Coefficient (Cv) |          |         |         |         |         |          |          |
|-----------------------------------|--------------------------------------|----------|---------|---------|---------|---------|----------|----------|
|                                   | 1/2"                                 | 3/4"     | 1"      | 1 1/2"  | 2"      | 2 1/2"  | 3"       | 4"       |
|                                   | Cv = 5                               | Cv = 6.5 | Cv = 10 | Cv = 22 | Cv = 42 | Cv = 70 | Cv = 110 | Cv = 170 |
| 1                                 | 5                                    | 6.5      | 10      | 22      | 42      | 70      | 110      | 170      |
| 3                                 | 8.7                                  | 11.3     | 17.3    | 38      | 73      | 121     | 191      | 294      |
| 5                                 | 11.2                                 | 15       | 22      | 49      | 94      | 157     | 246      | 380      |
| 10                                | 15.8                                 | 21       | 32      | 70      | 133     | 221     | 348      | 538      |
| 15                                | 19                                   | 25       | 39      | 85      | 163     | 271     | 426      | 658      |
| 20                                | 22                                   | 29       | 45      | 98      | 188     | 313     | 492      | 760      |
| 25                                | 25                                   | 33       | 50      | 110     | 210     | 350     | 550      | 850      |
| 30                                | 27                                   | 36       | 55      | 120     | 230     | 383     | 602      | 931      |
| 40                                | 32                                   | 41       | 63      | 139     | 266     | 443     | 696      | 1075     |
| 50                                | 35                                   | 46       | 71      | 156     | 297     | 495     | 778      | 1202     |
| 60                                | 39                                   | 50       | 77      | 170     | 325     | 542     | 852      | 1317     |
| 70                                | 42                                   | 54       | 84      | 184     | 351     | 586     | 920      | 1422     |
| 80                                | 45                                   | 58       | 89      | 197     | 376     | 626     | 984      | 1521     |
| 90                                | 47                                   | 62       | 95      | 209     | 398     | 664     | 1044     | 1613     |
| 100                               | 50                                   | 65       | 100     | 220     | 420     | 700     | 1100     | 1700     |
| 125                               | 56                                   | 73       | 112     | 246     | 470     | 783     | 1230     | 1901     |
| 150                               | 61                                   | 80       | 122     | 269     | 514     | 857     | 1347     | 2082     |
| 175                               | 66                                   | 86       | 132     | 291     | 556     | 926     | 1455     | 2249     |
| 200                               | 71                                   | 92       | 141     | 311     | 594     | 990     | 1556     | 2404     |
| 225                               | 75                                   | 98       | 150     | 330     | 630     | 1050    | 1650     | 2550     |
| 250                               | 79                                   | 103      | 158     | 348     | 664     | 1107    | 1739     | 2688     |

- Notes:
- 1) Capacities based on 70°F water (SG = 1.00).
  - 2) Capacities based on 100% of Cv.
  - 3) Maximum capacities are based on pressure drop at constant cavitation at 70°F.
  - 4) Cavitation adapters available to prevent cavitation.